

HCD-J3MD

SERVICE MANUAL



*AEP Model
UK Model
E Model
Chinese Model*

HCD-J3MD is the amplifier, CD, MD, TAPE deck and tuner section in CMT-J3MD.

US and foreign patents licensed from Dolby Laboratories Licensing Corporation.

CD SECTION	Model Name Using Similar Mechanism	HCD-MD373
	Mechanism Type	CDM55A-5SBD32
	Base Unit Type	BU-5SBD32
	Optical Pick-up Type	KSS-213BA/F-NP
MD SECTION	Model Name Using Similar Mechanism	HCD-MD373
	Mechanism Type	MDM-5H
	Optical Pick-up Type	KMS-260B/J1N
CASSETTE SECTION	Model Name Using Similar Mechanism	NEW
	Tape Transport Mechanism Type	CMAL1Z027A

SPECIFICATIONS

Amplifier section

European model:

DIN power output (Rated): 20 + 20 watts (6 ohms at 1 kHz, DIN, 230 V)

Continuous RMS power output (Reference):
25 + 25 watts (6 ohms at 1 kHz, 10% THD, 230 V)

Music power output (Reference):
45 + 45 watts

Other models:

DIN power output (Rated): 20 + 20 watts (6 ohms at 1 kHz, DIN, 220 V)

Continuous RMS power output (Reference):
25 + 25 watts (6 ohms at 1 kHz, 10% THD, 220 V)

Peak Music Power Output: 400 watts

Inputs

LINE IN (stereo minijack):
voltage 250 mV, impedance
47 k Ω

Outputs

PHONES (stereo minijack):
accepts headphones of 8 Ω or more.

SPEAKER:
accepts impedance of 6 to 16 Ω

CD player section

System Compact disc and digital audio system
Laser Semiconductor laser ($\lambda=780$ nm)
Emission duration: continuous
Laser output Max. 44.6 μ W*
* This output is the value measured at a distance of 200 mm from the objective lens surface on the Optical Pick-up Block with 7 mm aperture.

Frequency response 2 Hz – 20 kHz

MD deck section

System MiniDisc digital audio system
Laser Semiconductor laser ($\lambda=780$ nm)
Emission duration: continuous
Laser output Max. 44.6 μ W*
* This output is the value measured at a distance of 200 mm from the objective lens surface on the Optical Pick-up Block with 7 mm aperture.

Sampling frequency 44.1 kHz
Frequency response 5 Hz – 20 kHz

Tape deck section

Recording system 4-track 2-channel stereo
Frequency response (DOLBY NR OFF)
40 – 13,000 Hz (± 3 dB), using Sony TYPE I cassettes
40 – 14,000 Hz (± 3 dB), using Sony TYPE II cassettes

Tuner section

FM stereo, FM/AM superheterodyne tuner

FM tuner section

Tuning range
Tourist model: 76.0 – 108.0 MHz
Other models: 87.5 – 108.0 MHz (50 kHz step)

Aerial FM lead aerial
Aerial terminals 75 Ω unbalanced
Intermediate frequency 10.7 MHz

— Continued on next page —

COMPACT COMPONENT Hi-Fi SYSTEM

SONY®

AM tuner section

Tuning range	
European model:	531 – 1,602 kHz (with the interval set at 9 kHz)
Other models:	531 – 1,602 kHz (with the interval set at 9 kHz) 530 – 1,710 kHz (with the interval set at 10 kHz)
Aerial	AM loop aerial External aerial terminals
Intermediate frequency	450 kHz

General

Power requirements	
European model:	230 V AC, 50/60 Hz
Other models:	220 V AC, 50/60 Hz
Power consumption	70 watts during normal operation Approx. 3 watts in standby mode (clock displayed) Approx. 1 watt in standby mode (clock not displayed)
Dimensions (w/h/d) incl. projecting parts and controls	
Amplifier/Tuner/Tape/MD/CD section:	Approx. 175 × 250 × 320 mm

Mass

Amplifier/Tuner/Tape/MD/CD section:
Approx. 6.1 kg

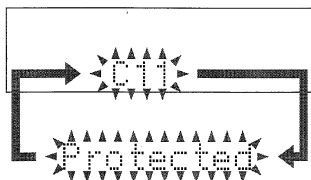
Design and specifications are subject to change without notice.

SELF-DIAGNOSIS FUNCTION

The self-diagnosis function consists of error codes for customers which are displayed automatically when errors occur, and error codes which show the error history in the test mode during servicing. For details on how to view error codes for the customer, refer to the following box in the instruction manual. For details on how to check error codes during servicing, refer to the following "Procedure for using the Self-Diagnosis Function (Error History Display Mode)".

Self-diagnosis display

This system has a Self-diagnosis display function to let you know if there is a system malfunction. The display shows a code made up of three letters and a message alternately to show you the problem. To solve the problem refer to the following list. If any problem persists, consult your nearest Sony dealer.



C11/Protected

The MD is protected against erasure.

→ Remove the MD and slide the tab to close the slot (page 32).

C12/Cannot Copy

You tried to record a CD or MD with a format that the system does not support, such as a CD-ROM.

→ Remove the disc and turn off the system once, then turn it on again.

C13/REC Error

Recording could not be performed properly.

→ Move the system to a stable place, and start recording over from the beginning.

The MD is dirty or scratched, or the MD does not meet the standards.

→ Replace the MD and start recording over from the beginning.

C13/Read Error

The MD deck cannot read the disc information properly.

→ Remove the MD once, then insert it again.

C14/Toc Error

The MD deck cannot read the disc information properly.

→ Replace the MD.

→ Erase all the recorded contents of the MD using the All Erase function on page 46.

C41/Cannot Copy

The sound source is a copy of a commercially available music software, or you tried to record a CD-R (Recordable CD).

→ The Serial Copy Management System prevents making a digital copy (see page 68). You cannot record a CD-R.

Procedure for using the Self-Diagnosis Function (Error History Display Mode).

Note: Perform the self-diagnosis function in the "error history display mode" in the test mode. The following describes the least required procedure. Be careful not to enter other modes by mistake. If you set other modes accidentally, press the **MENU/NO "R"** button to exit the mode.

- When the power ON, press the **I/C** button while pressing the **□** button and **● TAPE** button together.
- Press the **◀◀◀/I/CD/TUNING -** button or **▶▶▶/I/TUNING +** button and when "[Service]" is displayed, press the **ENTER/YES "R"** button. (If nothing is displayed, press the **FUNCTION** button and set the function to "MD".)
- Press the **◀◀◀/TUNING -** button or **▶▶▶/I/TUNING +** button and display "ERR DP MODE".
- Pressing the **ENTER/YES "R"** button sets the error history mode and displays "total rec".
- Select the contents to be displayed or executed using the **◀◀◀/TUNING -** button or **▶▶▶/I/TUNING +** button.
- Pressing the **SYNCHRO REC** button will display the message "CD-MD SYNC ?" and press **ENTER/START** to show or to execute the contents selected.
- Pressing the **SYNCHRO REC** button another time returns to step 4.
- Pressing the **MENU/NO "R"** button displays "ERROR DP MODE" and exits the error history mode.
- To exit the test mode, press the **REPEAT/DOLBY NR/STEREO/MONO** button. The unit sets into the STANDBY state, and the test mode ends.

Note 1: About "R"

As this unit has only a few buttons, some operations require the use of remote commander (RM-SJ373/provided with unit: 1-418-554-11) buttons. These operations are indicated as **"R"** in this manual.

Example: **MENU/NO "R"** ...Press the **MENU/NO** button of the remote commander.

Note 2:

Incorrect operations may be performed if the test mode is not set properly.

In this case, press the **RESET** button of the back panel. (Timing of pressing three buttons simultaneously is difficult and will put the machine into improper mode.)

ITEMS OF ERROR HISTORY MODE ITEMS AND CONTENTS

Selecting the Test Mode

Display	Details of History
total rec	Displays the recording time. Displayed as “r□□□□□h”. The displayed time is the total time the laser is set to the high power state. This is about 1/4 of the actual recording time. The time is displayed in decimal digits from 0h to 65535h.
total play	Displays the play time. Displayed as “p□□□□□h”. The time displayed is the total actual play time. Pauses are not counted. The time is displayed in decimal digits from 0h to 65535h.
retry err	Displays the total number of retries during recording and number of retry errors during play. Displayed as “r□□ p□□”. “r” indicates the retries during recording while “p” indicates the retry errors during play. The number of retries and retry errors are displayed in hexadecimal digits from 00 to FF.
total err	Displays the total number of errors. Displayed as “total □□”. The number of errors is displayed in hexadecimal digits from 00 to FF.
err history	Displays the 10 latest errors. Displayed as “0□ E@@”. □ indicates the history number. The smaller the number, the more recent is the error. (00 is the latest). @@ indicates the error code. Refer to the following table for the details. The error history can be switched by pressing the  button or  button.
er refresh	Mode which erases the “retry err”, “total err”, and “err history” histories. When returning the unit to the customer after completing repairs, perform this to erase the past error history. After pressing the [SYNCHRO REC] button and “CD-MD SYNC?” is displayed, press the [ENTER/START] button when “er refresh” appears, press [ENTER/YES “R”] to erase the history. “Complete!” will be displayed momentarily. Be sure to check the following when this mode has been executed. • The data has been erased. • The mechanism operates normally when recording and play are performed.
tm refresh	Mode which erases the “total rec” and “total play” histories. These histories serve as approximate indications of when to replace the optical pickup. If the optical pickup has been replaced, perform this operation and erase the history. After pressing the [SYNCHRO REC] button to show “CD-MD SYNC.” Press [ENTER/START] and “tm refresh?” is displayed, press the [ENTER/YES “R”] button to erase the history. “Complete!” will be displayed momentarily. Be sure to check the following when this mode has been executed. • The data has been erased. • The mechanism operates normally when recording and play are performed.

Table of Error Codes

Error Code	Details of Error	Error Code	Details of Error
E00	No error	E05	FOK has lost servo lock.
E01	Read error. PTOC cannot be read (DISC ejected)	E06	Cannot focus (Servo has lost lock.)
E02	TOC error. UTOC error (DISC not ejected)	E07	Recording retry
E03	Loading error	E08	Recording retry error
E04	Address cannot be read (Servo has deviated)	E09	Playback retry error (Access error)
		E0A	Play retry error (C2 error)

Laser component in this product is capable of emitting radiation exceeding the limit for Class 1.

CLASS 1 LASER PRODUCT
LUOKAN 1 LASERLAITE
KLASS 1 LASERAPPARAT

This appliance is classified as a CLASS 1 LASER product. The CLASS 1 LASER PRODUCT MARKING is located on the rear exterior.

CLASS 1 LASER PRODUCT
一类激光产品

CAUTION : INVISIBLE LASER RADIATION WHEN OPEN AND INTERLOCKS DEFEATED. AVOID EXPOSURE TO BEAM.
ADVARSEL : USYNLIG LASERSTRÅLING VED ÅBNING NÅR SIKKERHEDSÅFBRYDERE ER UDE AF FUNKTION. UNDGÅ UDSÆTTELSE FOR STRÅLING.
VORSICHT : UNSICHTBARE LASERSTRAHLUNG WENN ABDECKUNG GEÖFFNET UND SICHERHEITSPERRRIEGELUNG ÜBERBRÜCKT. NICHT DEM STRAHL AUSSETZEN.
VARO! : AVATTAESSA JA SUOJALUKITUS OHITETTAESSA OLET ALT-TIINA NÄKYMÄTTÖMÄLLÄ LASERSÄTEILYLLÄ. ÄLÄ KATSO SÄTEESEEN.
VARNING : OSYNLIG LASERSTRÅLING NÄR DENNA DEL ÄR ÖPPNAD OCH SPÄRREN ÄR URKOPPLAD. BETRÄKTA EJ STRÅLEN.
ADVARSEL : OSYNLIG LASERSTRÅLING NÄR DEKSEL ÅPNES OG SIKKERHEDSLÅS BRYTES. UNNGÅ EKSPONERING FOR STRÅLEN.
VIGYAZAT! : A BURKOLAT NYITÁSAKOR LÁTHATATLAN LÉZERSUGÁRVESZÉLY! KERÜLJE A BESUGÁRZÁST!

This caution label is located inside the unit.

CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

Notes on chip component replacement

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

Flexible Circuit Board Repairing

- Keep the temperature of soldering iron around 270°C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

SAFETY-RELATED COMPONENT WARNING !!

COMPONENTS IDENTIFIED BY MARK $\triangle$ OR DOTTED LINE WITH MARK $\triangle$ ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

与安全有关的零部件须知

在原理图上用阴影及 $\triangle$ 标记来识别的零部件在安全操作上是具有关键性的。这些零部件要用本手册中所示的部件号对应的索尼零部件进行更换。

在安全操作上具有关键性的电路调整与索尼公司出版的维修手册完全一致。在更换关键零部件时或怀疑动作失常时，请进行这些调整操作。

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SAFETY-RELATED COMPONENT WARNING!!

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ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFÉS PAR UNE MARQUE $\triangle$ SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR SONY.

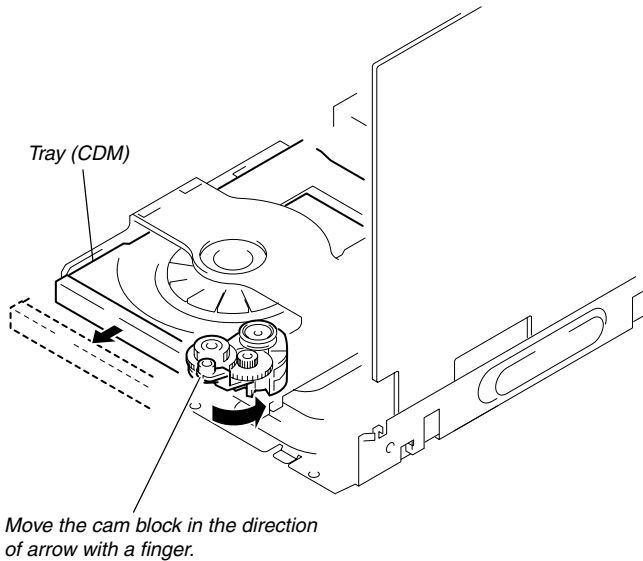
SECTION 1 SERVICING NOTE

Note 1: "R"

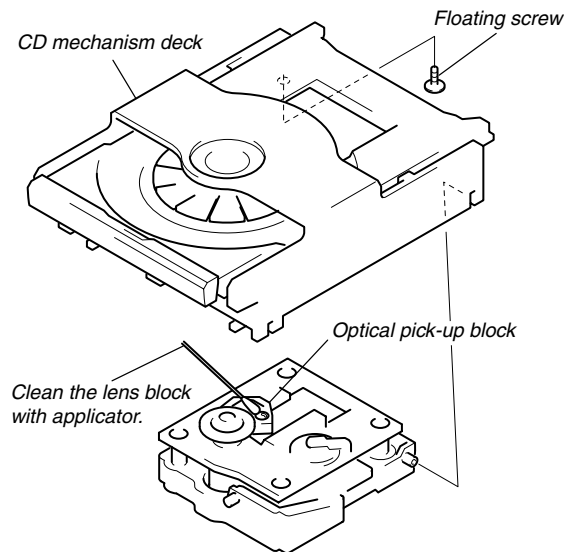
As this unit has only a few buttons, some operations require the use of remote commander (provided with RM-SJ373/unit: 1-418-554-11) buttons. These operations are indicated as "R" in this manual.

Example: MENU/NO "R" ...Press the MENU/NO button of the remote commander.

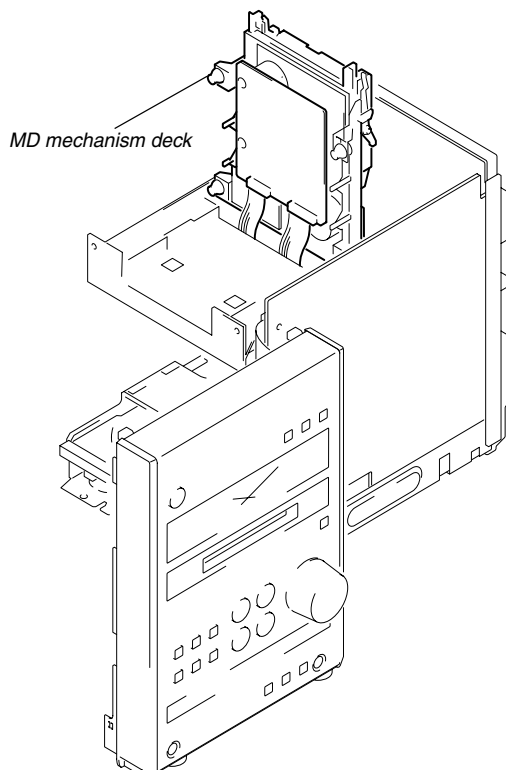
DRAWING OUT THE TRAY DURING POWER OUT



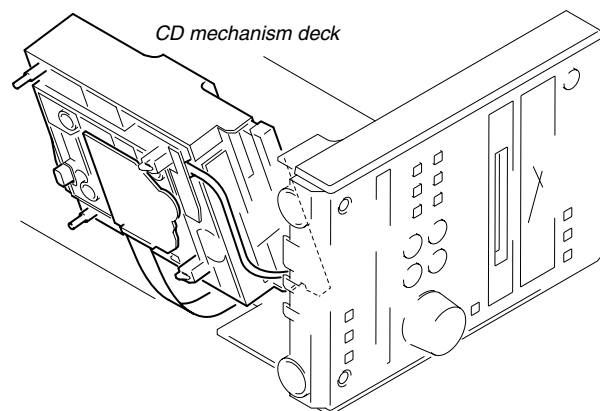
CLEANING THE OPTICAL PICKUP (CD PLAYER)



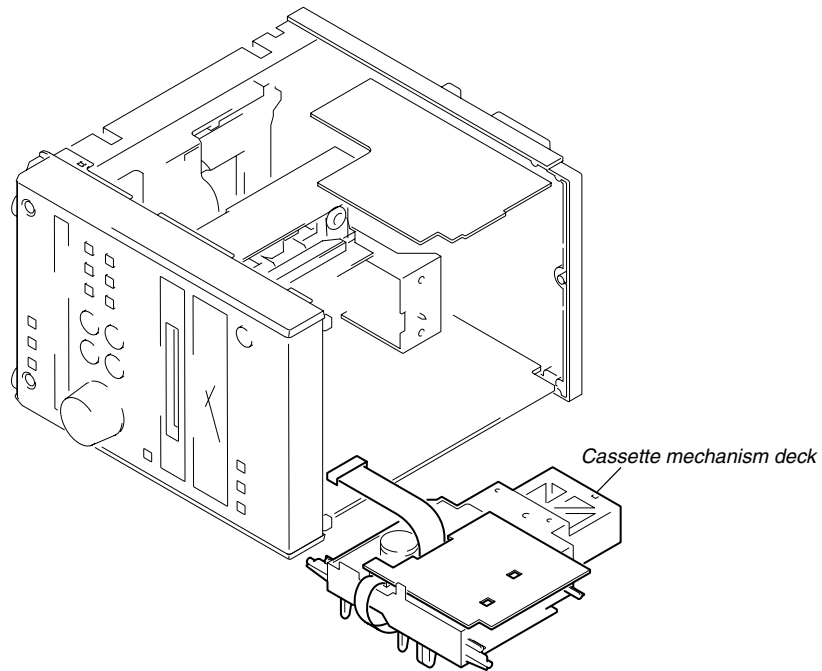
SERVICE POSITION OF THE MD MECHANISM



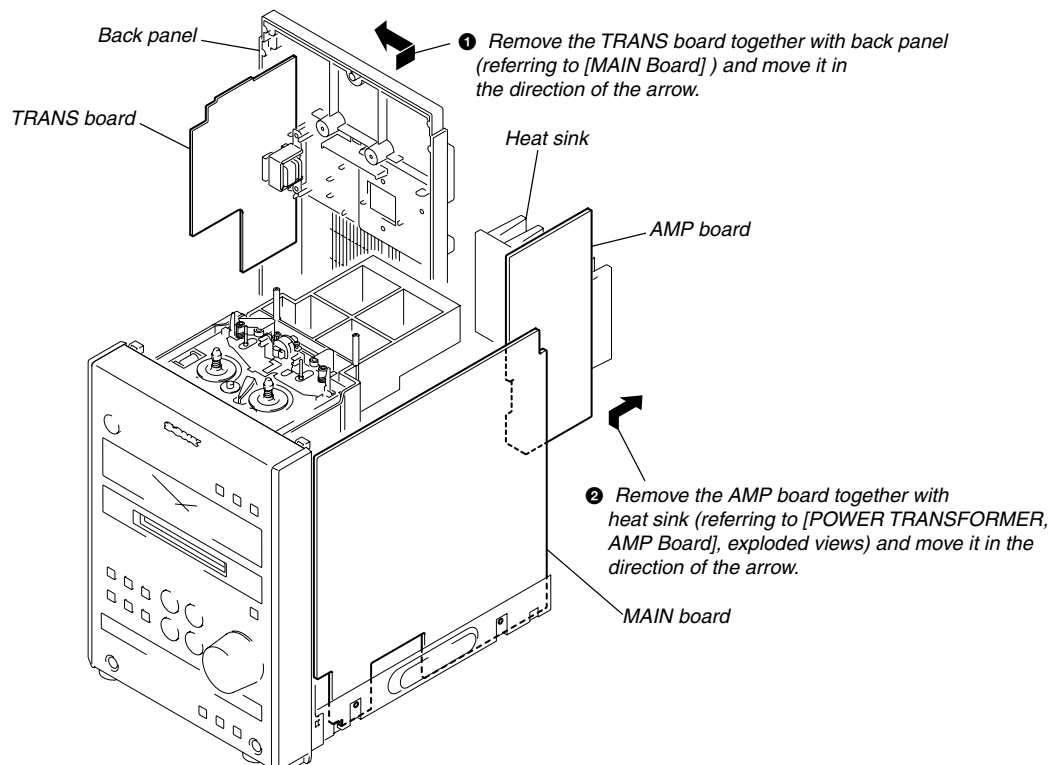
SERVICE POSITION OF THE CD MECHANISM



SERVICE POSITION OF THE CASSETTE MECHANISM DECK



SERVICE POSITION OF THE POWER BOARD



CD Text Display

- This unit displays CD text.
Text is displayed for the first 50 track only and will not be displayed from the 51st track onwards. Do not suspect a fault in this case.
In some cases, some special characters will not be displayed and may be replaced by other characters. Do not suspect a fault in this case.

Cold Reset

- The cold reset clears all data including preset data stored in the RAM to initial conditions. Execute this mode when returning the set to the customer.

Procedure 1: (recommended)

Press the **RESET** button on the back panel.

Procedure 2:

1. When the power ON, press the **I/⏻** button while pressing the **PLAY MODE/DIRECTION/TUNING MODE** button and **⏮ (MD)** buttons together.
2. "COLD RESET" is displayed on the fluorescent indicator tube and reset is executed.

Hot Reset

- This mode resets the preset data kept in the memory. The hot reset mode functions same as if the power cord is plugged in and out.

Procedure :

1. When the power ON, press the **I/⏻** button while pressing the **PLAY MODE/DIRECTION/TUNING MODE** button and **MD ▷⏮** buttons together.
2. Turn off the unit and reset is executed.

LED and Fluorescent Indicator Tube All Lit, Key Check Mode

Procedure :

1. When the power ON, press the **I/⏻** button while pressing the **PLAY MODE/DIRECTION/TUNING MODE** button and **CD ▷⏮** buttons together.
2. LEDs and fluorescent indicator tube are all turned on.
3. Press **⏮ (MD)** to enter the model destination indication mode. "MK 40J" appears.
4. Every pressing of **⏮ (MD)** changes the display in the following order. MC Version → CD Version → ST Version → TC Version → TA Version → TM Version → model destination display.
5. Press **ENTER/START** and the date appears as "1999/19/03"
6. Press **MD ▷⏮** to enter the key check mode.
7. In the key check mode, the fluorescent indicator tube displays "Key 0 Vol 0". Each time a button is pressed, "Key" value increases. However, once a button is pressed, it is no longer taken into account.
"Vol" Value increases like "1, 2, 3 ..." if rotating **VOLUME** knob in the clockwise direction, or decreases like "0, 9, 8 ..." if rotating in the counterclockwise direction.
8. To exit from this mode, press three buttons in the same procedure as step 1, or disconnect the power cord.

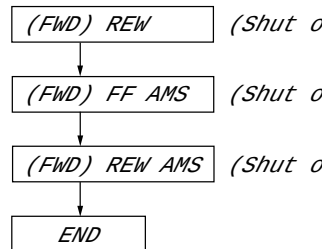
Note:

Press the **⏮◀◀◀/TUNING-** button or **▶▶▶/TUNING+** button for more than 1 second.

LED and Fluorescent Indicator Tube All Lit, Key Check Mode

Procedure :

1. When the power ON, press the  button while pressing  button and  button together.
2. Frame of the MD mark and the CD mark flash, and "BASS/TRE FLAT" appears for a moment.
3. When the  knob is turned clockwise, "VOLUME MAX" appears for a moment.
4. When the  knob is turned counterclockwise, "VOLUME MIN" appears for a moment.
5. Every pressing of the  button changes the display in the following order. "BASS/TRE MAX" → "BASS/TRE MIX" → "BASS/TRE FLAT"
6. Select the function "TAPE" using the  button. Set the test tape AMS-110A or AMS-120.
7. Press  button to enter either "↺" (loop) or "↻" (two way).
8. Press the  button to start the AMS test.



9. Number of AMS signals is counted during the AMS test and the message "EDG#" (# means a number) appears. When the test tape either AMS-110A or AMS-120 is used, the AMS signal is detected twice before shut off.
10. When the AMS test ends, either "OK" or "NG" appears.
11. To exit the MC test mode, either press the  button or perform the cold reset as described above.

Aging Mode

- Mode for repeating operations of the CD player and TC deck automatically.

When errors occur:

Aging stops and a message indicating that an error has occurred such as “CD MEC ERR” is displayed.
(For details of errors, refer to “Error History Display Mode”).

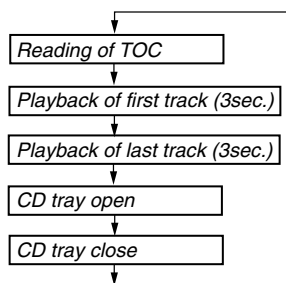
When no errors occur:

Aging is repeatedly performed.

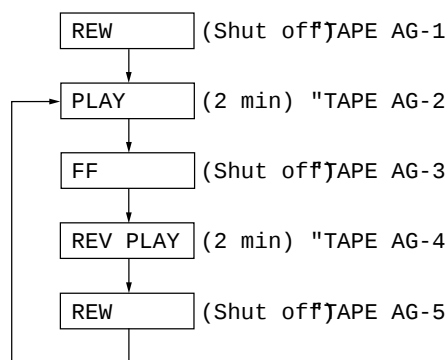
Procedure:

1. Load any CD and a tape.
2. Press the **FUNCTION** button and set the function to CD.
3. While pressing the **PLAY MODE/DIRECTION/TUNING MODE** button and **ENTER/START** button, press the **I/⏻** button.
4. “AGING” is displayed on the fluorescent display tube briefly.
5. When the aging mode is set, the CD mark and MD mark on the fluorescent tube CD of player and TC deck momentarily start aging.
6. Operations are performed in the following sequence during aging.

CD :



Cassette :



7. To end aging, execute the cold reset.

Error History Display Mode

Mode for checking the history of errors which have occurred in the CD player.
Execute this mode after ending the aging mode.

Procedure:

1. Press the **FUNCTION** button, and set the function to “CD”.
2. While pressing the **□** button and **FUNCTION** button, press the **I/⏻** button.
3. “EMC@@@EDC***” id displayed.
@@ : Number of mechanism errors (Last 3 errors)
*** : Number of errors (NO DISC ERROR) which occurred after chucking (Last 3 errors)
4. To check the history of mechanism errors, press the **PLAY MODE/DIRECTION/TUNING MODE** button, and to check BD errors, press the **REPEAT/DOLBY NR/STEREO/MONO** button, and switch the display.
5. To end, press the **I/⏻** button and turn OFF the power.
6. To erase the error history, perform cold reset.
(While pressing the **PLAY MODE/DIRECTION/TUNING MODE** button and **⏮ MD** button, press the **I/⏻** button.)

• Reading the Mechanism Error History Display

(To switch the history, press the **PLAY MODE/DIRECTION/TUNING MODE** button.)

Display

E@@M***#\$*

@@: Error number. 00 is the latest

*: Invalid

#: Load in operations related

D: Operations stopped due to problems other than mechanism related during CLOSE

E: Operations stopped due to problems other than mechanism related during OPEN

C: Operations stopped due to problems other than mechanism related during chucking up

\$: Load out operations related

1: Operations stopped during chucking up

2: Operations stopped during chucking down

• Reading the BD Error History Display

(To switch the history, press the **REPEAT/DOLBY NR/STEREO/MONO** button.)

Display

E@@D##SS%*

@@: Error number. 00 is the latest

##: Error details

01: Focus error

02: GFS error

03: Setup error

\$\$: Retry performed/not performed

00: Determined as NO DISC without chucking retry

02: Determined as NO DISC after chucking retry

%%: State when determined as NO DISC

1: When stopped

2: During setup

3: During TOC READ

4: During access

5: During playback

6: During PAUSE

7: During manual search (during playback)

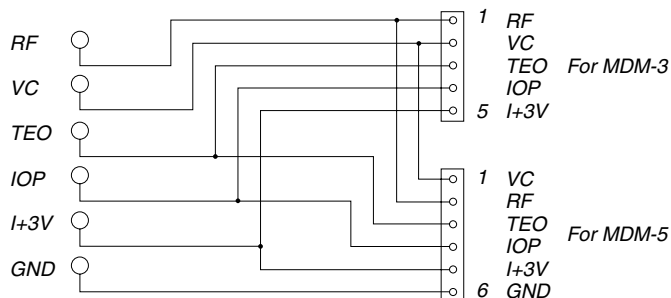
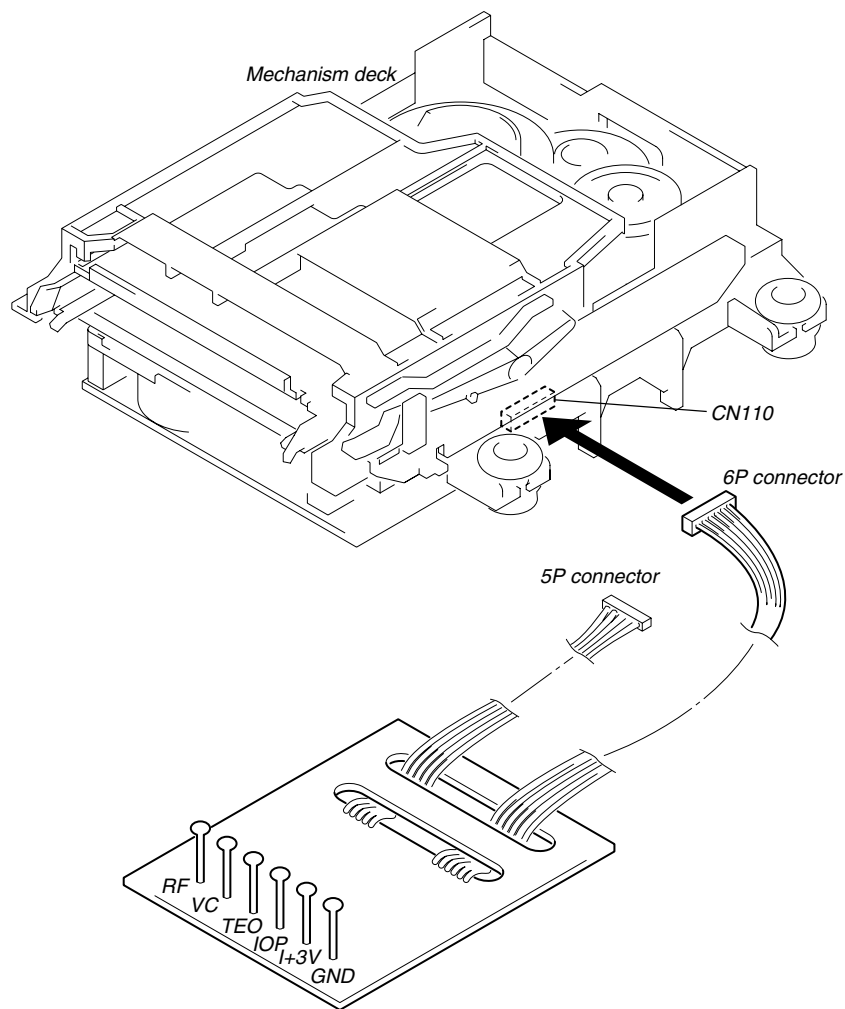
8: During manual search (during Pause)

*: Invalid

JIG FOR CHECKING BD (MD) BOARD WAVEFORM

The special jig (J-2501-149-A) is useful for checking the waveform of the BD (MD) board. The names of terminals and the checking items to be performed are shown as follows.

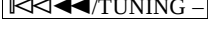
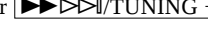
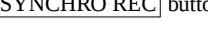
GND : Ground
 I+3V : For measuring IOP (Check the deterioration of the optical pick-up laser)
 IOP : For measuring IOP (Check the deterioration of the optical pick-up laser)
 TEO : TRK error signal (Traverse adjustment)
 VC : Reference level for checking the signal
 RF : RF signal (Check jitter)



IOP Data Recording and Display When optical Pick-up and Non-volatile Memory (IC171 of BD (MD)board) are Replaced

The IOP value labeled on the optical pick-up can be recorded in the non-volatile memory. By recording the value, it will eliminate the need to look at the value on the label of the optical pick-up. When replacing the optical pick-up or non-volatile memory (IC171 of BD (MD) board), record the IOP value on the optical pick-up according to the following procedure.

Record Procedure:

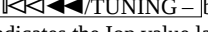
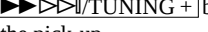
1. When the power ON, press the  button while pressing the  button and  (TAPE) button together.
2. Press the  button or  button to display "[Service]", and press the  button.
3. Press the  button or  button to display "Iop Write", and press the  button.
4. The display becomes "Ref=@@@@" (@ is an arbitrary number) and the numbers which can be changed will blink.
5. Input the IOP value written on the optical pick-up.
To select the number : Press the  button or  button.
To select the digit : Press the  button and  button at the same time. ^{Note 1)}

Note 1 :

If a message "Can not SYNC!" or "NO TAPE" appears momentarily, press  button several times until "CD-MD SYNC?" appears momentarily.

6. When the  button is pressed, the display becomes "Measu=@@@@" (@ is an arbitrary number).
7. As the adjustment results are recorded for the 6 value. Leave it as it is and press the  button.
8. "Complete!" will be displayed momentarily. The value will be recorded in the non-volatile memory and the display will become "Iop Write".
9. Press the  button to exit.

Display Procedure:

1. When the power ON, press the  button while pressing the  button and  (TAPE) button together.
2. Press the  button or  button to display "[Service]", and press the  button.
3. Press the  button or  button to display "Iop Read", and press the  button.
@@@ : indicates the Iop value labeled on the pick-up.
: indicates the Iop value after adjustment
5. To end, press  button to display "Iop Read". Then press the  button to display "Standby".

Checks Prior to Parts Replacement and Adjustments

Before performing repairs, perform the following checks to determine the faulty locations up to a certain extent. Details of the procedures are described in “5 Electrical Adjustments”.

	Criteria for Determination (Unsatisfactory if specified value is not satisfied)	Measure if unsatisfactory:
Laser power check (5-6-2 : See page 36)	0.9 mW power Specified value : 0.84 to 0.92 mW 7.0 mW power Specified value : 6.8 to 7.2 mW	- Clean the optical pick-up - Adjust again - Replace the optical pick-up
	- Iop (at 7mW) - Labeled on the optical pickup Iop value $\pm$ 10mA	Replace the optical pick-up
Traverse check (5-6-3 : See page 37)	Traverse waveform Specified value : Below 10% offset	Replace the optical pick-up
Focus bias check (5-6-4 : See page 38)	Error rate check Specified value : For points a, b, and c C1 error : 220 or less AD error : 2 or less	Replace the optical pick-up
C PLAY check (5-6-5 : See page 38)	Error rate check Specified value: a. When using test disc (MDW-74/AU-1) C1 error : Below 80 AD error : Below 2 b. When using check disc (TDYS-1) C1 error : 50 or less	Replace the optical pick-up
Self-recording/playback check (REC/PLAY) (5-6-6 : See page 38)	C PLAY error rate check Specified value: C1 error : 80 or less AD error : 2 or less	If always unsatisfactory: - Replace the overwrite head - Check for disconnection of the circuits around the overwrite head
		If occasionally unsatisfactory: Check if the overwrite head is distorted
TEMP check (Temperature compensation offset check) (5-6-1 : See page 36)	Unsatisfactory if displayed as T=@@ (##) [NG]” NG (@@, ## are both arbitrary numbers)	- Check the mechanism around the sled - Check for disconnection of the circuits around D101 (BD board) - Check the signals around IC101, IC121, CN102, CN103 (BD board)

Note:

The criteria for determination above is intended merely to determine if satisfactory or not, and does not serve as the specified value for adjustments.

When performing adjustments, use the specified values for adjustments.

Forced Reset

The system microprocessor can be reset in the following procedure.

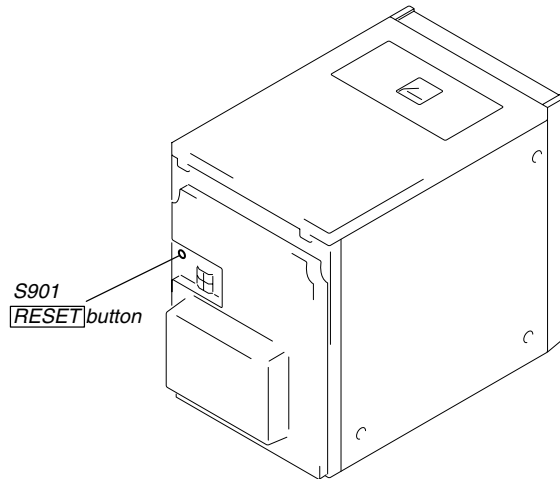
Use these procedure when the unit cannot be operated normally due to hung-up of the microprocessor, etc.

Use of the RESET switch is recommended when the machine cannot exit the REtry CASE DISPLAY mode or a machine does not operate correctly after re-assembling.

Procedure :

Press the S901 (**RESET** button of the back panel) on the MAIN board.

[MAIN BOARD] (Component Side)



Retry Cause Display Mode

- In this test mode, the causes for retry of the unit during recording can be displayed on the fluorescent indicator tube. During playback, the “track mode” for obtaining track information will be set. This is useful for locating the faulty part of the unit.
- The following will be displayed :
During recording and stop : Retry cause, number of retries, and number of retry errors.
During playback : Information such as type of disc played, part played, copyright.
These are displayed in hexadecimal.

Precedure:

- Load a recordable disc whose contents can be erased, into the unit.
- Press the **MENU/NO “R”** button. When “Edit/Menu” is displayed on the fluorescent indicator tube, press the **◀◀◀/TUNING –** button or **▶▶▶/TUNING +** button to display “All Erase?”.
- Press the **ENTER/YES “R”** button.
- “All Erase??” is displayed on the fluorescent indicator tube.
- Press the **ENTER/YES “R”** button to display “Complete!!”, and press the **□** button immediately. Wait for about 10 seconds while pressing the button.
- When the “TOC” displayed on the fluorescent display tube goes off, release the **□** button.
- Press the **●MD** button to enter recording standby. Then press the **MD ▶** button and start recording. In about 2 seconds, the record mode retry cause is displayed. (Fig.1) If recording cannot be performed, press the **FUNCTION** button and set a different section.
- To check the “track mode”, stop recording by pressing **□** button and press the **MD ▶** button to start play and the track information in the play mode appears.
- To exit the test mode, press the **I/⏻** button, and turn OFF the power. When “STNDBY” disappears, disconnect the power plug from the outlet. If the test mode cannot be exited, refer to “Forced Reset” on page 15.

**Fig. 1 Reading the Test Mode Display
(During recording and stop)**

Fluorescent display tube display
RTs@@c##c**

Fluorescent display tube display
@@@####**\$\$

@@ : Cause of retry
: Number of retries
** : Number of retry errors

@@ : Parts No. (name of area named on TOC)
: Cluster } Address (Physical address on disc)
** : Sector }
\$\$: Track mode (Track information such as copyright information of each part)

**Fig. 2 Reading the Test Mode Display
(During playback)**

Reading the Retry Cause Display

	Higher Bits				Lower Bits				Hexa- decimal	Cause of Retry	Occurring conditions
Hexadecimal	8	4	2	1	8	4	2	1			
Bit	b7	b6	b5	b4	b3	b2	b1	b0			
Binary	0	0	0	0	0	0	0	1	01	shock	When ADER was counted more than five times continuously
	0	0	0	0	0	0	1	0	02	ader5	When ADER was counted more than five times continuously
	0	0	0	0	0	1	0	0	04	Discontinuous address	When ADIP address is not continuous
	0	0	0	0	1	0	0	0	08	DIN unlock	When DIN unlock is detected
	0	0	0	1	0	0	0	0	10	FCS incorrect	When not in focus
	0	0	1	0	0	0	0	0	20	IVR rec error	When ABCD signal level exceeds the specified range
	0	1	0	0	0	0	0	0	40	CLV unlock	When CLV is unlocked
	1	0	0	0	0	0	0	0	80	Access fault	When access operation is not performed normally

Reading the Display:

Convert the hexadecimal display into binary display. If more than two causes, they will be added.

Example

When 42 is displayed:

Higher bit : 4 = 0100 → b6

Lower bit : 2 = 0010 → b1

In this case, the retry cause is combined of “CLV unlock” and “ader5”.

When A2 is displayed:

Higher bit : A = 1010 → b7+b5

Lower bit : 2 = 0010 → b2

The retry cause in this case is combined of “access fault”, “IVR rec error”, and “ader5”.

Reading the Track Mode Display

	Higher Bits				Lower Bits				Hexa- decimal	Details	
Hexadecimal	8	4	2	1	8	4	2	1		When 0	When 1
Bit	b7	b6	b5	b4	b3	b2	b1	b0			
Binary	0	0	0	0	0	0	0	1	01	Emphasis OFF	Emphasis ON
	0	0	0	0	0	0	1	0	02	Monaural	Stereo
	0	0	0	0	0	1	0	0	04	This is 2-bit display. Normally 01. 01:Normal audio. Others:Invalid	
	0	0	0	0	1	0	0	0	08		
	0	0	0	1	0	0	0	0	10	Audio (Normal)	Invalid
	0	0	1	0	0	0	0	0	20	Original	Digital copy
	0	1	0	0	0	0	0	0	40	Copyright	No copyright
	1	0	0	0	0	0	0	0	80	Write prohibited	Write enable

Reading the Display:

Convert the hexadecimal display into binary display. If more than two causes, they will be added.

Example When 84 is displayed:

Higher bit : 8 = 1000 → b7

Lower bit : 4 = 0100 → b2

In this case, as b2 and b7 are 1 and others are 0, it can be determined that the retry cause is combined of “emphasis OFF”, “monaural”, “original”, “copyright exists”, and “write enabled”.

Example When 07 is displayed:

Higher bit : 0 = 1000 → All 0

Lower bit : 7 = 0111 → b0+b1+b2

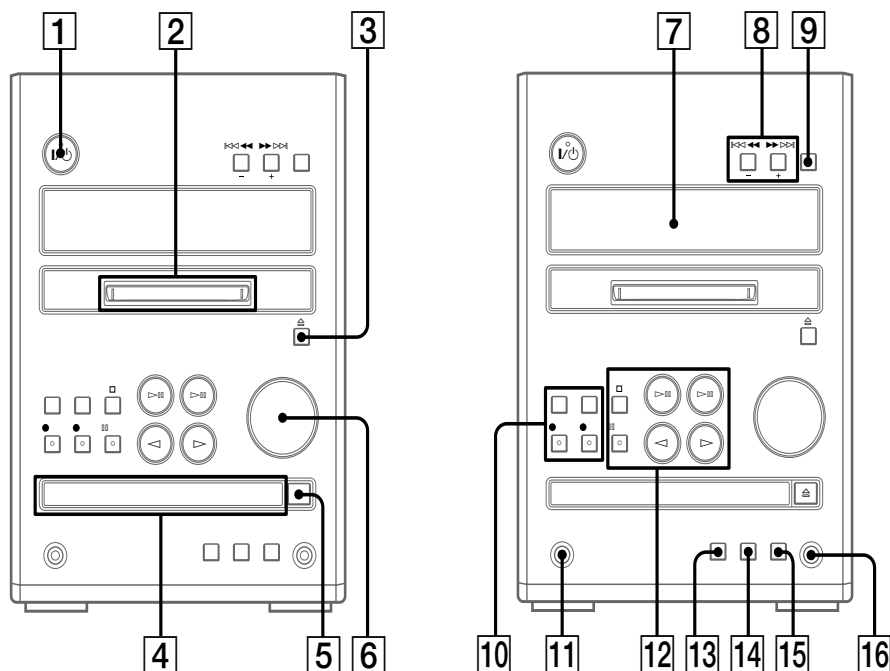
In this case, as b0, b1, and b2 are 1 and others are 0, it can be determined that the retry cause is combined of “emphasis ON”, “stereo”, “original”, “copyright exists”, and “write prohibited”.

Hexadecimal → Binary Conversion Table

Hexadecimal	Binary	Hexadecimal	Binary
0	0000	8	1000
1	0001	9	1001
2	0010	A	1010
3	0011	B	1011
4	0100	C	1100
5	0101	D	1101
6	0110	E	1110
7	0111	F	1111

SECTION 2 GENERAL

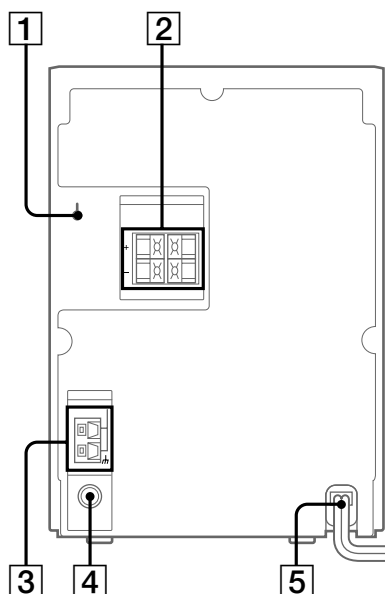
Identifying the Parts Front Panel



- 1** I/⏻ Power switch
- 2** MD slot
- 3** MD ⏏ (eject) button
- 4** Disk tray
- 5** CD ⏏ (eject) button
- 6** VOLUME knob
- 7** Display
- 8** ⏮⏪⏩⏭ button
- 9** TUNER/BAND button

- 10** Recording button
SYNCHRO REC button
 CD-MD → CD-TAPE → TAPE-MD
 DUAL ← MD-TAPE ←
- 11** PHONES jack
- 12** CD/MD/TAPE play button
 □ STOP button
 CD ⏮⏭ play/pause button
 MD ⏮⏭ play/pause button
 TAPE ⏮⏭ play button
 TAPE ⏪⏩ play button
- 13** PLAY MODE button
 DIRECTION button
 TUNING MODE button
- 14** REPEAT button
 DOLBY NR button
 STEREO/MONO button
- 15** FUNCTION button
 CD → TUNER
 TAPE ← MD ← LINE IN ←
- 16** LINE IN jack

Rear Panel



- 1 Reset switch
- 2 Speaker terminal
- 3 AM antenna terminal
- 4 FM antenna terminal
- 5 Power cord

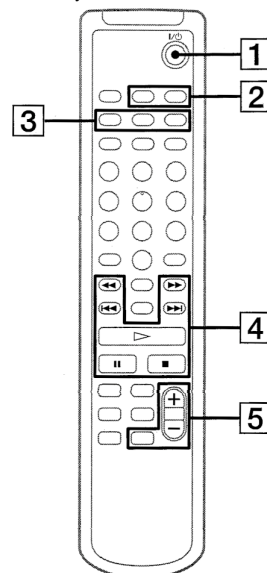
Parts descriptions for the remote

You can use the supplied remote to control the system.

Note

You cannot perform the following operations with the remote;

- TUNING MODE setting for the tuner
- STEREO/MONO setting for the tuner
- Removing discs
- Recording on the MD or the tape
- One Touch Play



1 I/⏻ (power) switch

2 CLOCK/TIMER SELECT button

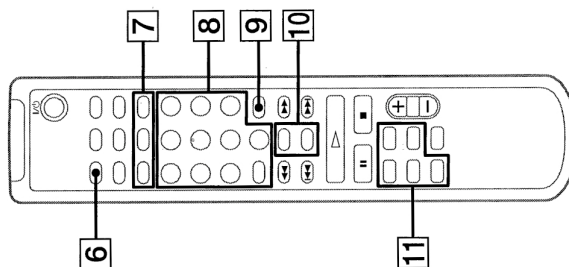
Press to check timer settings, or to set the timer on/off.

CLOCK/TIMER SET button

Press to set the clock and timer functions.

Parts descriptions for the remote (continued)

- 3 PLAY MODE button**
Press to select normal play, Shuffle Play or Programme Play.
- REPEAT button**
Press to play a track or all the tracks repeatedly
- MUSIC MENU button**
Press to select the type of the preset equalizer.
- 4 CURSOR←/→, ←/→ buttons**
Press to label a CD, MD and preset station, or to set the clock.
- ←/→ (AMS: Automatic Music Sensor) buttons**
▷ (play) button
|| (pause) button
■ (stop) button
- 5 VOLUME +/- buttons**
Press to adjust the volume.
- DBFB button**
Press to reinforce the bass sound.



6 SLEEP button

Press to set Sleep Timer.

7 MENU/NO button

Press to set Programme Play, or to label a CD, MD and preset station.

NAME EDIT/CHARACTER button

Press to display the text input screen and to select the type of characters to be input.

ENTER/YES button

Press to set the clock, Programme Play and to label a CD, MD and preset station, or to enter the settings in "Edit Menu" or "Setup Menu".

8 Number buttons

Press to select track numbers of a CD, MD, or preset station.

9 CLEAR button

Press to cancel the selection.

10 SCROLL button

Press to display the disc title or track title scrolling.

DISPLAY button

Press to show the various information.

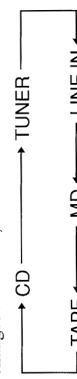
11 The sound source buttons

MD button

CD button

FUNCTION button

Press to switch the sound source. Each time you press this button, the sound source changes as follows;



BAND, TUNER button

Press to select the tuner for the sound source, or to select the FM or AM band.

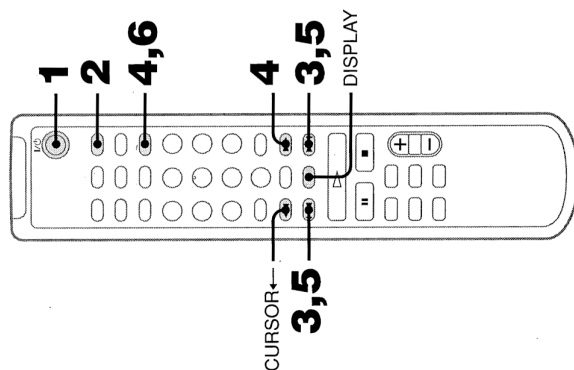
TAPE button

Step 2: Setting the time

You must set the time beforehand to use the timer functions.

The clock is on a 24-hour system for the European model, and a 12-hour system for other models.

The 24-hour system is used for illustration purposes.



1 Turn on the system.

2 Press CLOCK/TIMER SET.

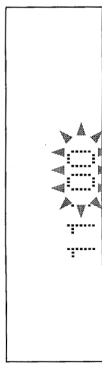
The clock appears and the hour indication flashes.



3 Press ←/→ or →/→ to set the hour.

4 Press ENTER/YES or CURSOR→.

The minute indication flashes.



5 Press ←/→ or →/→ to set the minute.

6 Press ENTER/YES.

The clock starts.

If you made a mistake

Press CURSOR← or → repeatedly until the incorrect item flashes, then set it again.

To change the preset time

You can change the preset time while the system is off.

1 Press DISPLAY to display the clock.

2 Press CLOCK/TIMER SET.

3 Repeat steps 3 to 6 of "Setting the time".

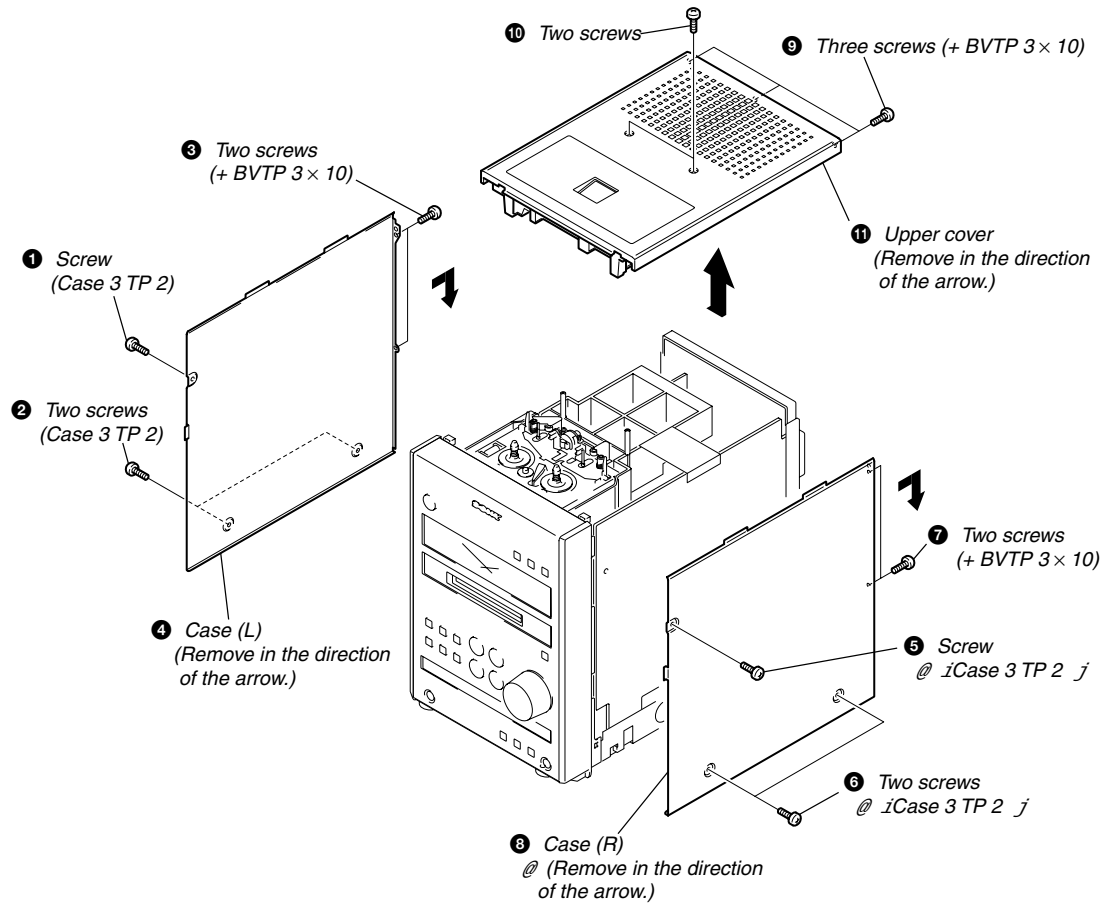
Tip

The upper dot of the colon flashes for the first 30 seconds, and the lower dot flashes for the last 30 seconds of each minute.

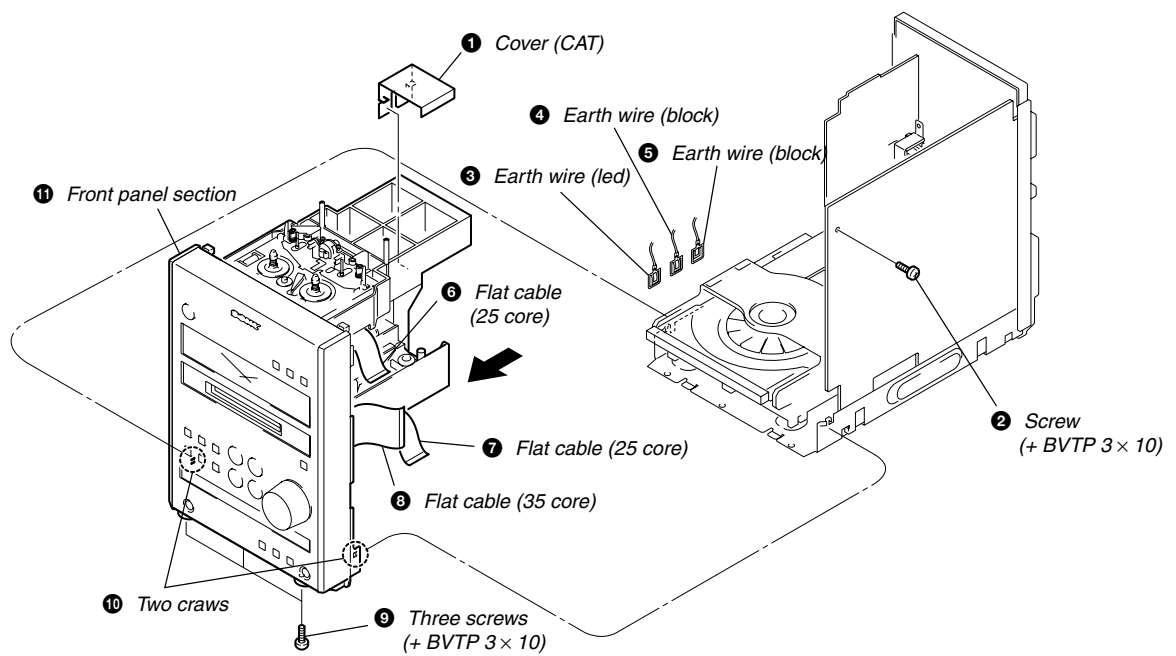
SECTION 3 DISASSEMBLY

Note : Follow the disassembly procedure in the numerical order given.

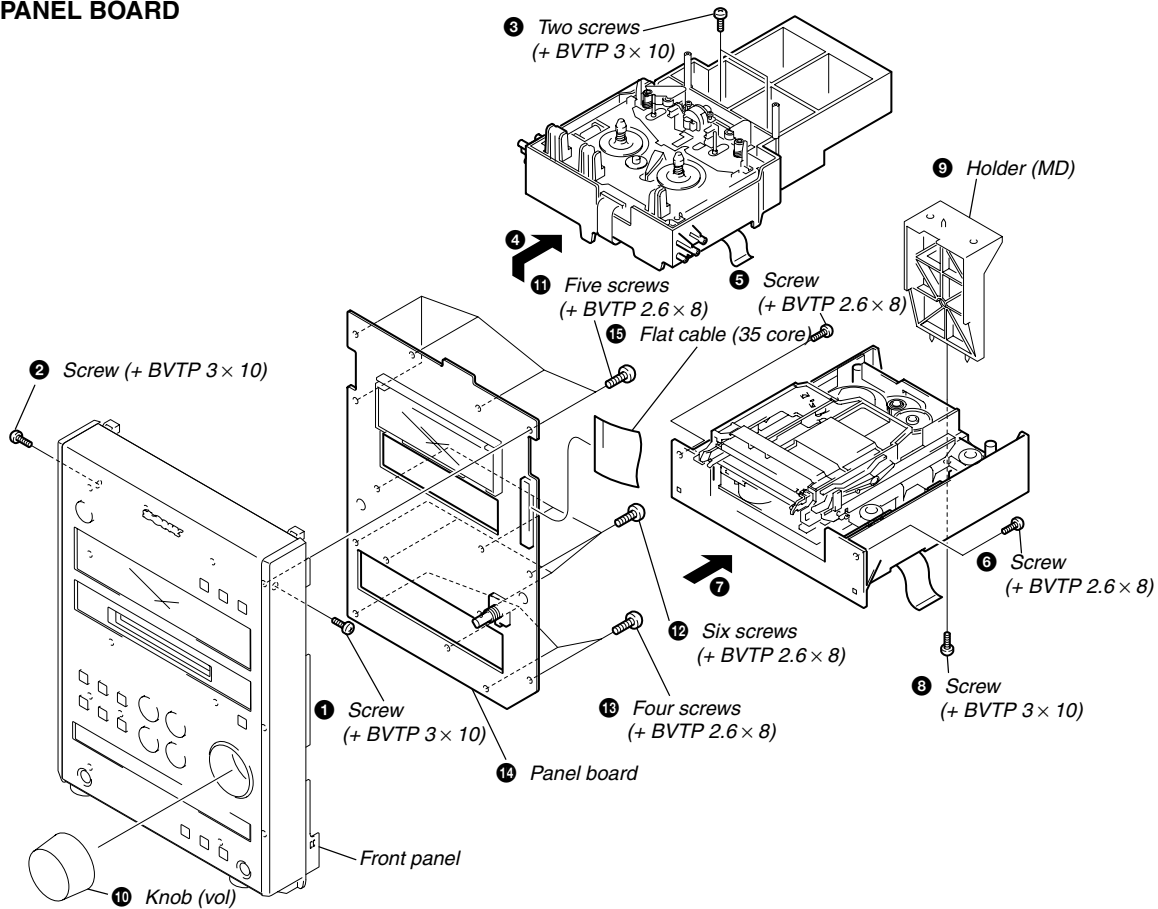
3-1. UPPER COVER



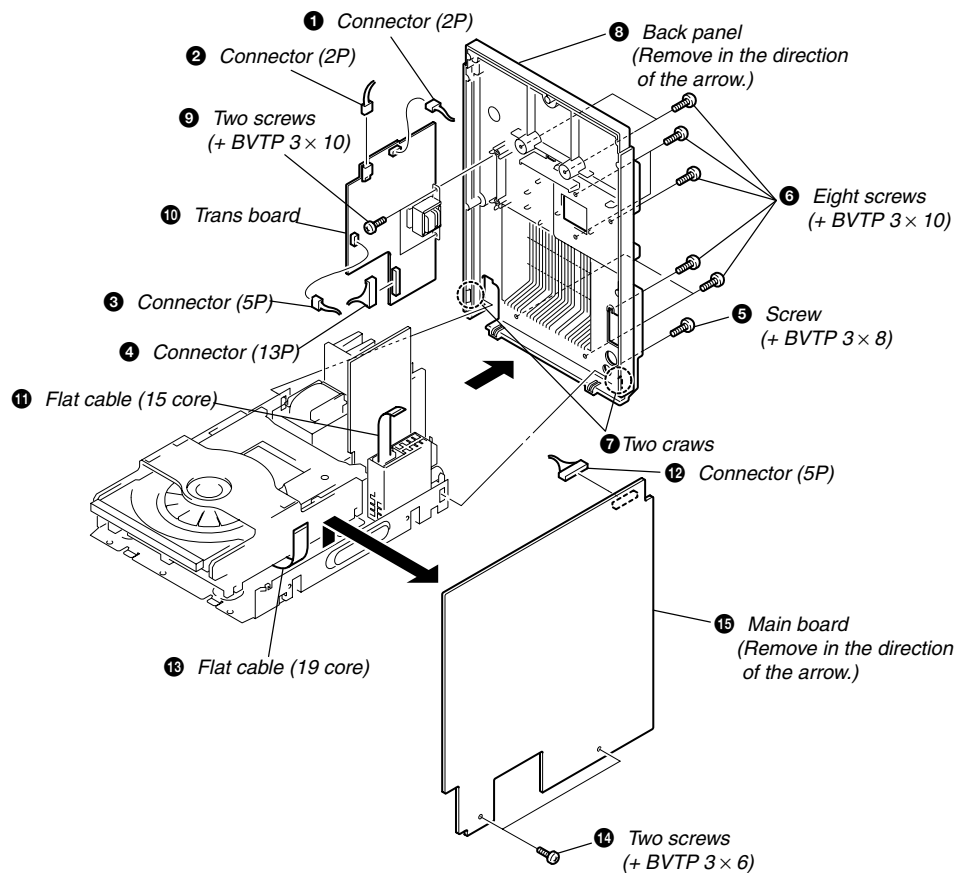
3-2. FRONT PANEL SECTION



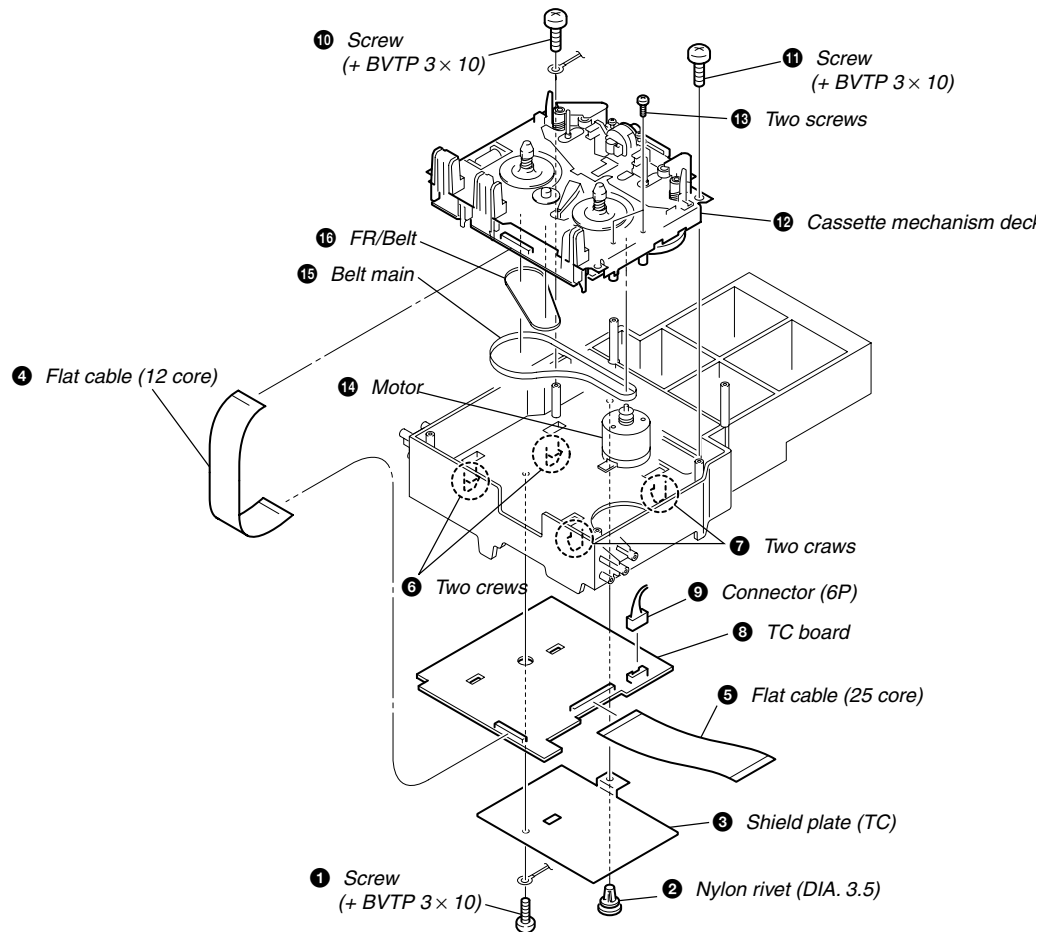
3-3. PANEL BOARD



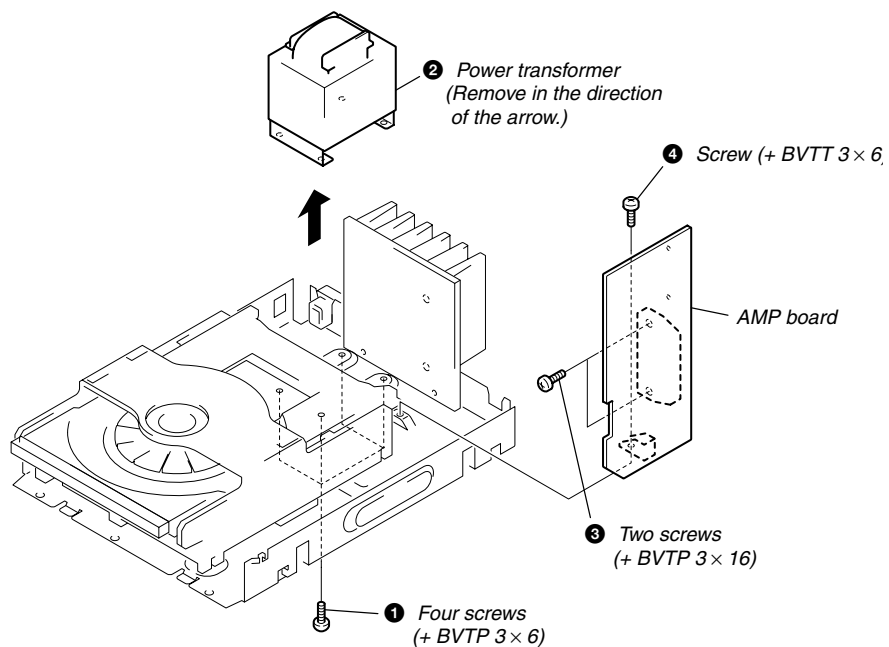
3-4. MAIN BOARD



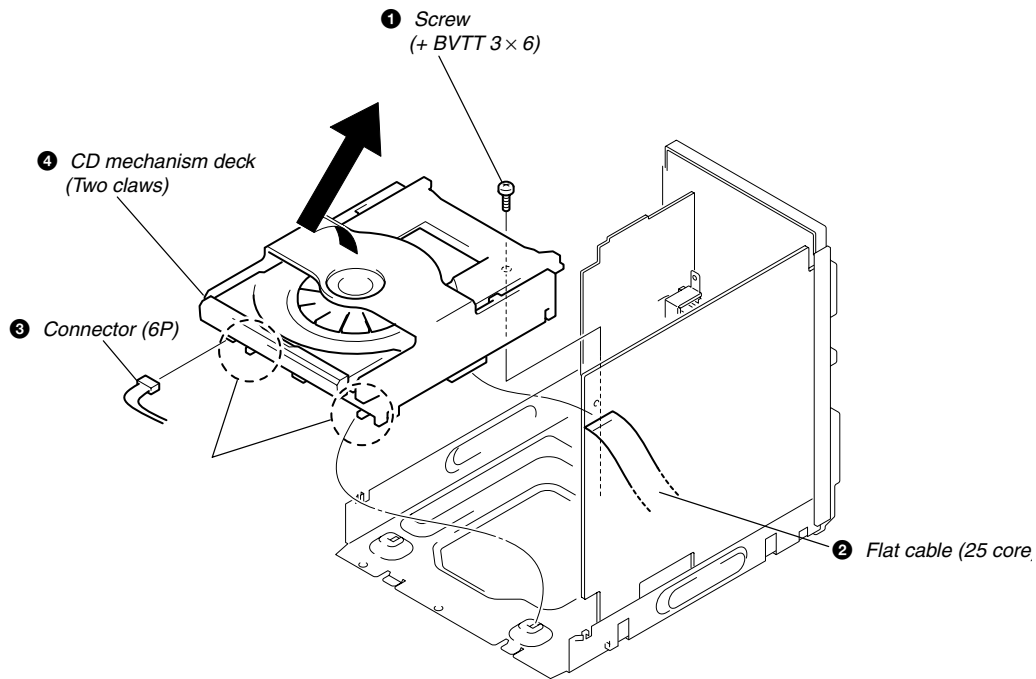
3-5. CASSETTE MACHANISM



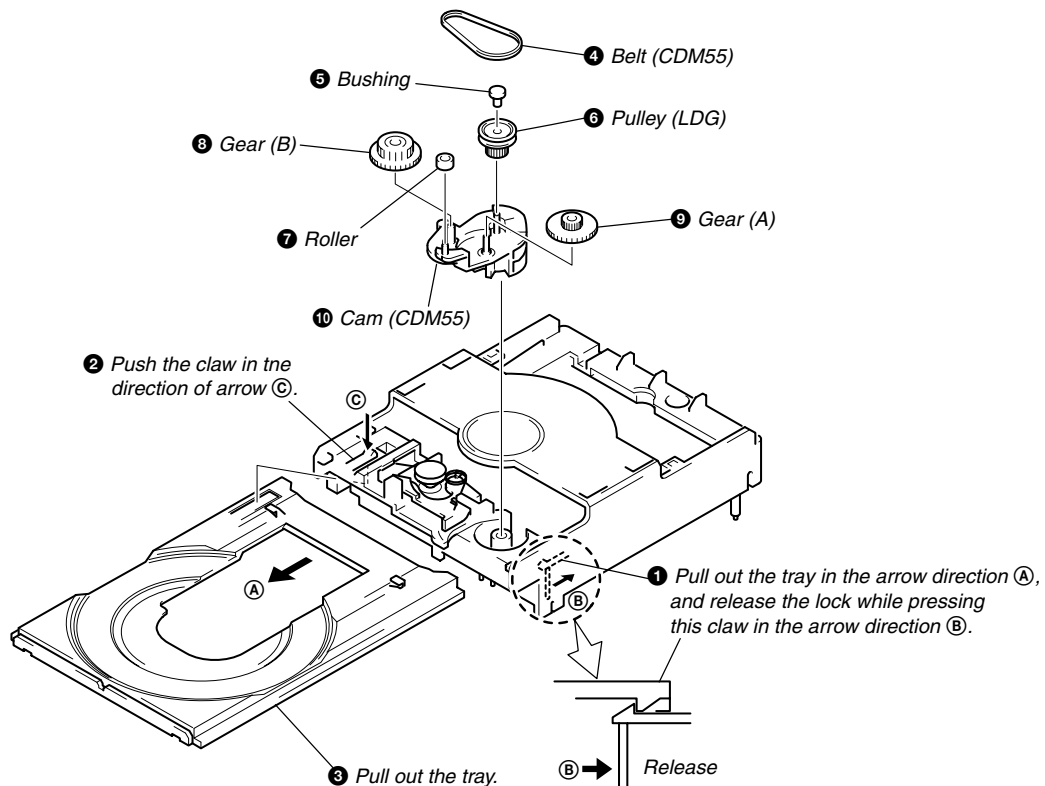
3-6. POWER TRANSFORMER/AMP BOARD



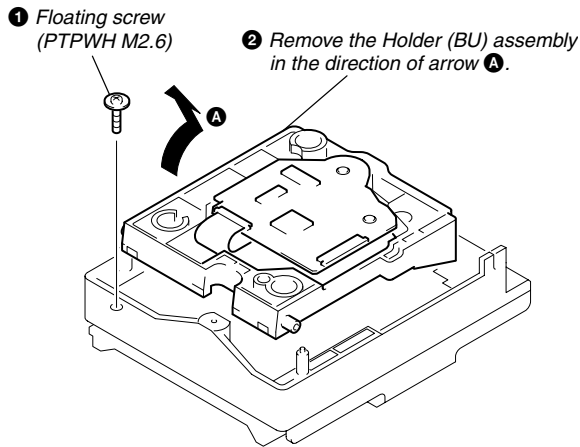
3-7. CD MECHANISM DECK



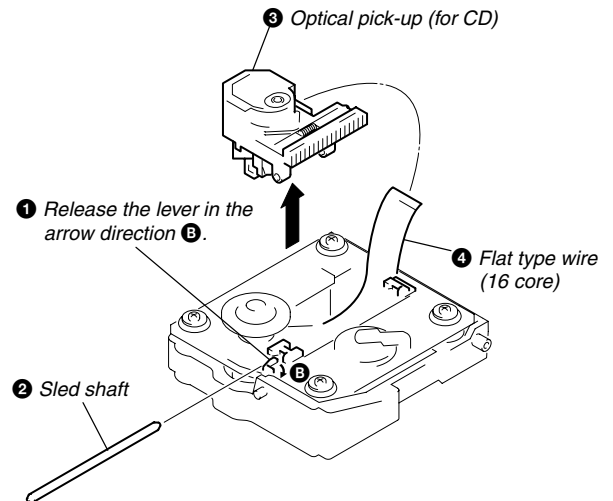
3-8. TRAY, GEAR AND CAM



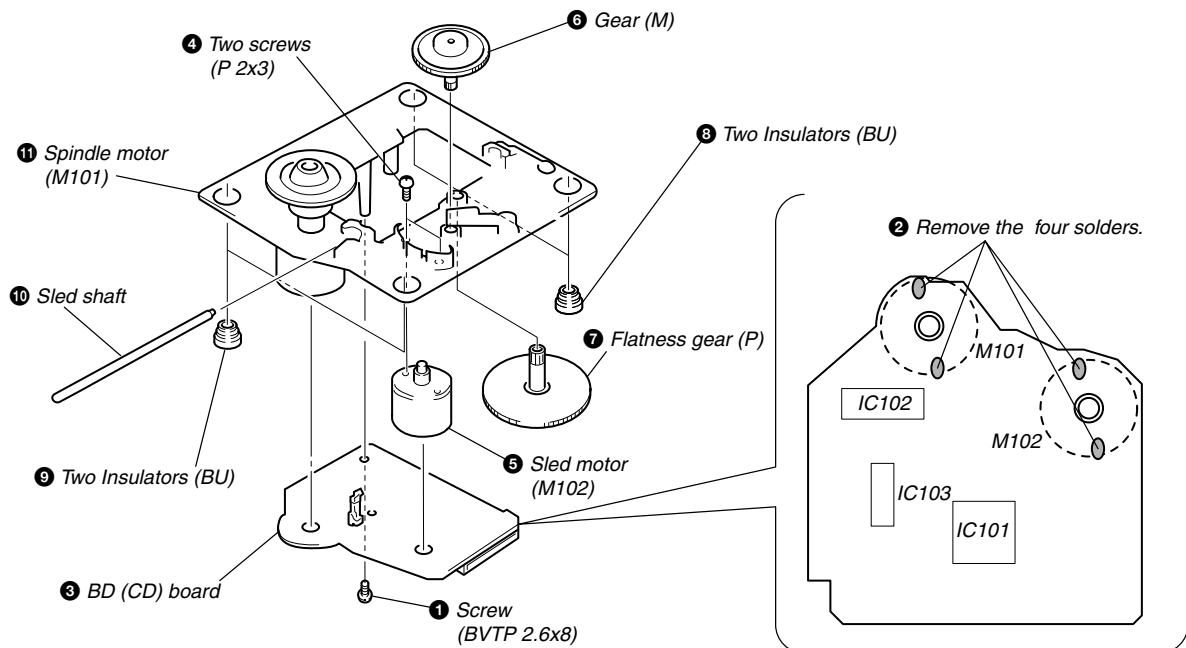
3-9. CD BASE UNIT



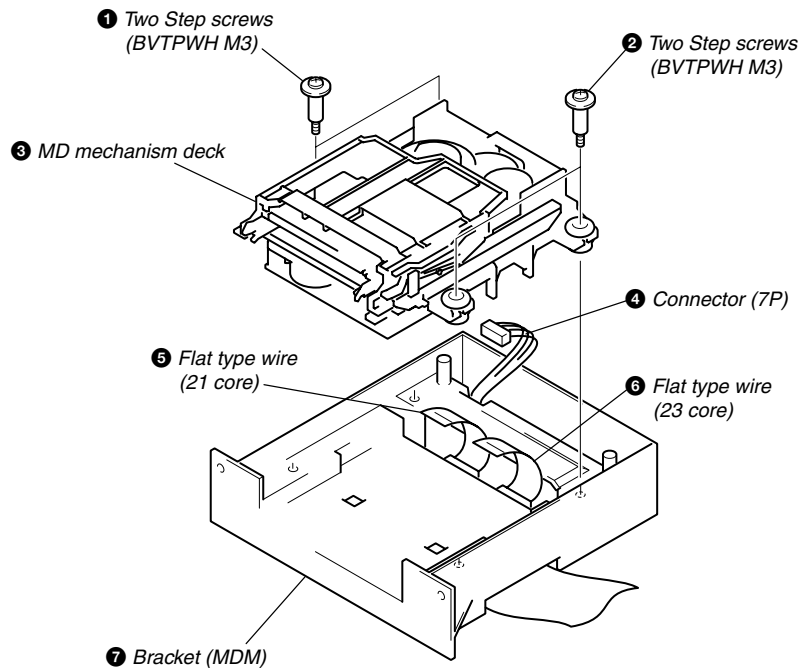
3-10. OPTICAL PICK-UP SECTION OF CD (KSS-213BA/F-NP)



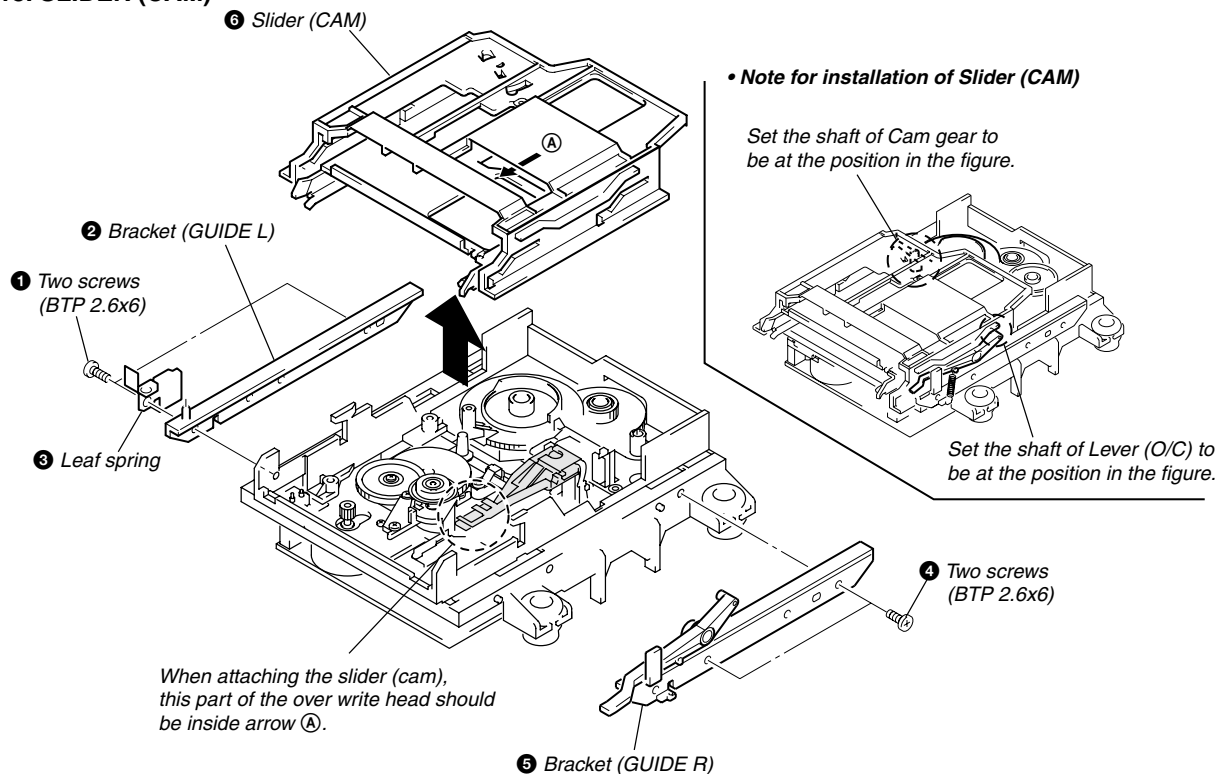
3-11. BD (CD) BOARD, SPINDLE MOTOR (M101) AND SLED MOTOR (M102)



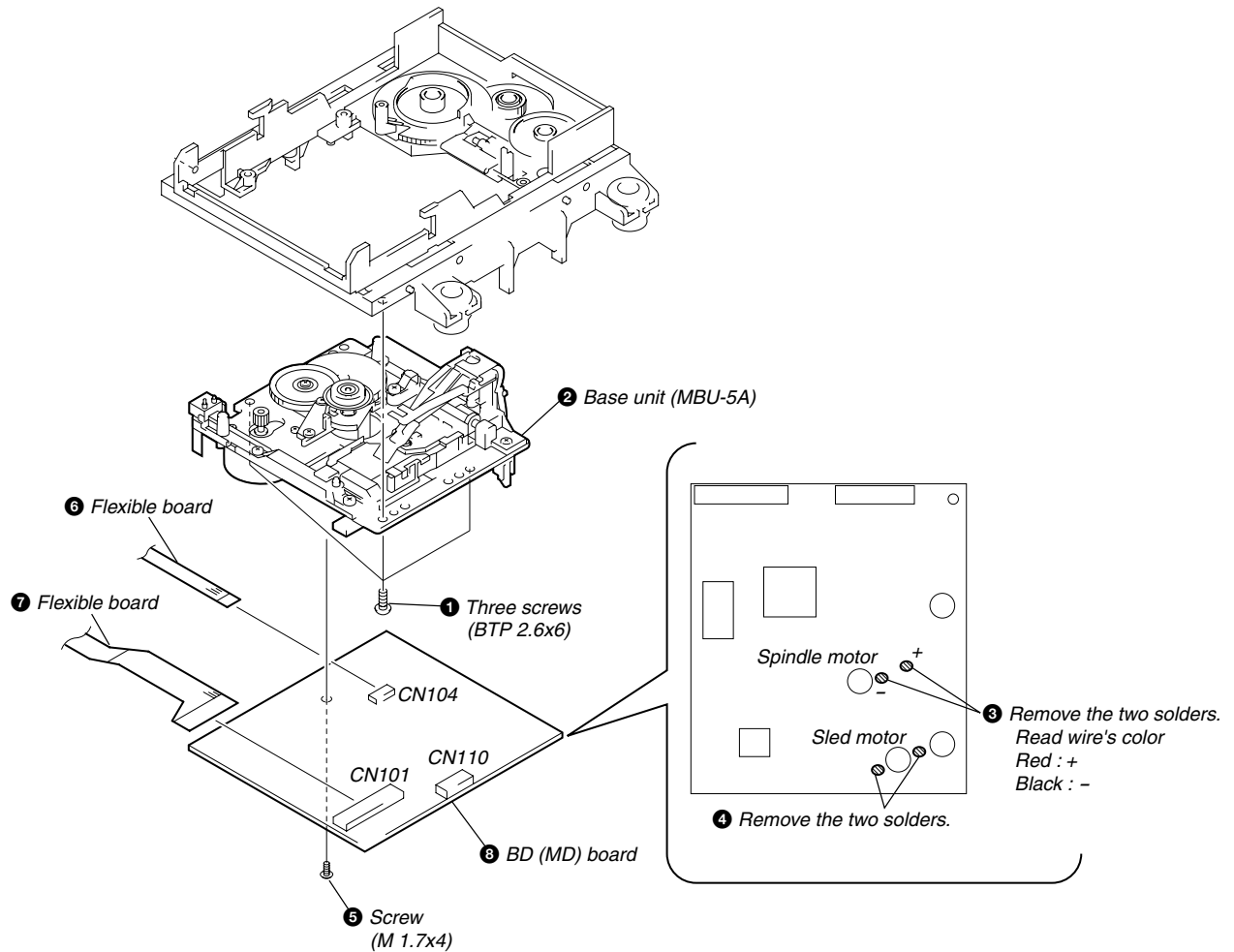
3-12. MD MECHANISM DECK



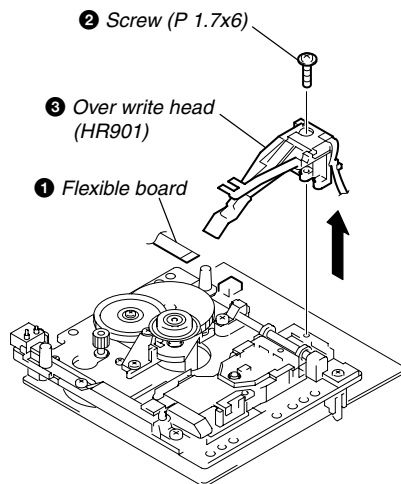
3-13. SLIDER (CAM)



3-14. BASE UNIT (MBU-5A) and BD (MD) BOARD



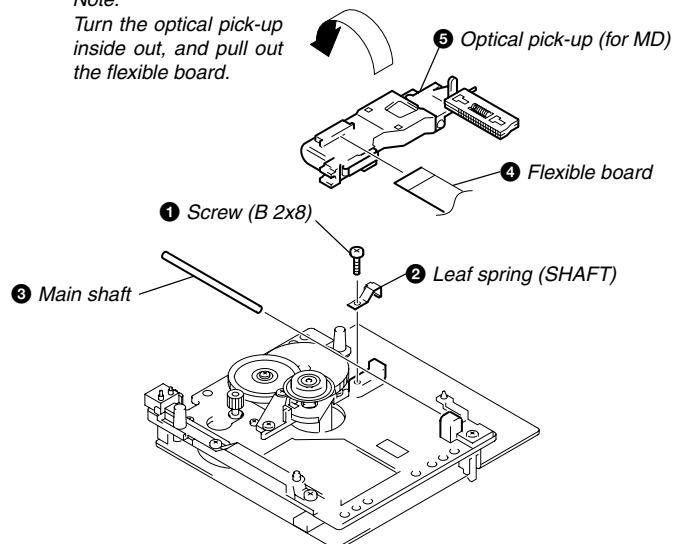
3-15. OVER WRITE HEAD



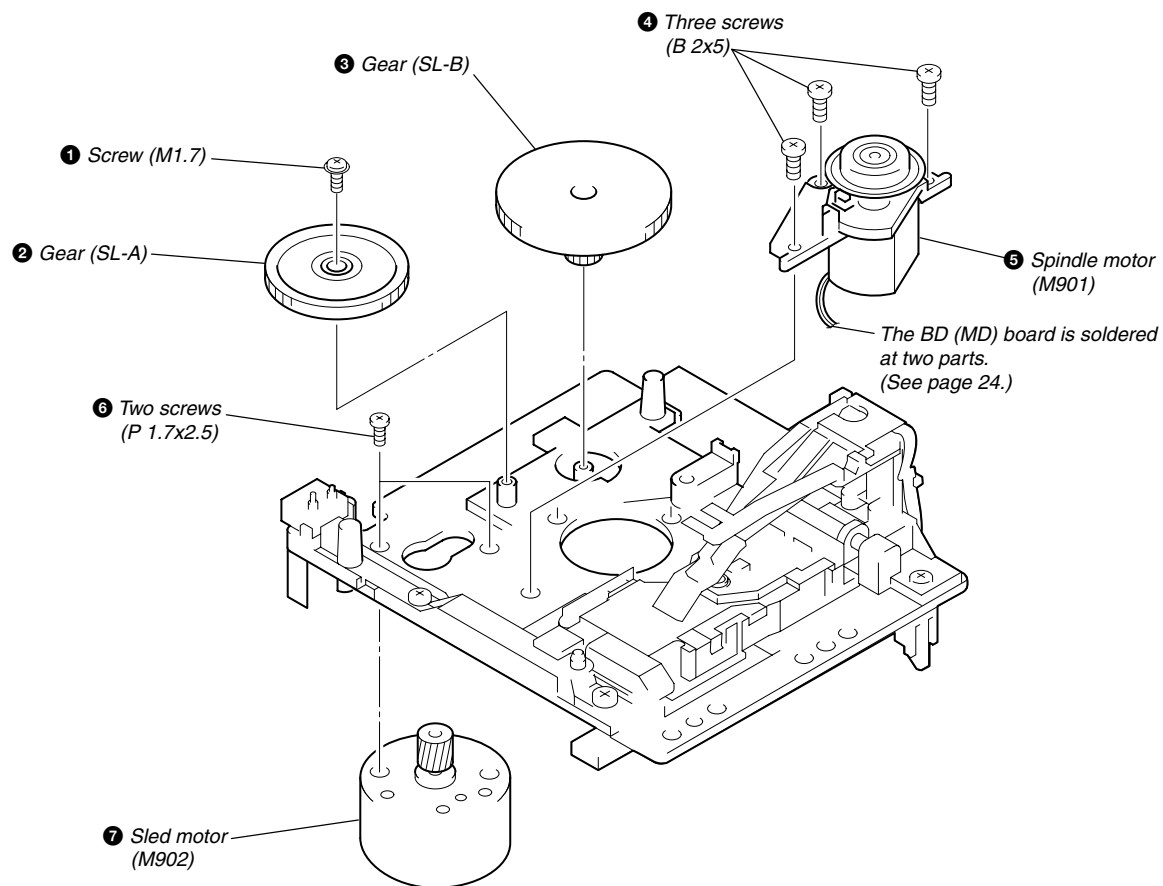
3-16. OPTICAL PICK-UP OF MD (KMS-260B/J1N)

Note:

Turn the optical pick-up inside out, and pull out the flexible board.



3-17. SPINDLE MOTOR (M901) and SLED MOTOR (M902) (MD)



SECTION 4 TEST MODE

Note 1: About “R”

As this unit has only a few buttons, some operations require the use of remote commander (RM-SJ373/provided with unit: 1-418-554-11) buttons. These operations are indicated as “R” in this manual.

Example: MENU/NO “R” ...Press the MENU/NO button of the remote commander.

4-1. PRECAUTIONS FOR USE OF TEST MODE

- As loading related operations will be performed regardless of the test mode operations being performed, be sure to check that the disc is stopped before setting and removing it.
Even if the  (MD) button is pressed while the disc is rotating during continuous playback, continuous recording, etc., the disc will not stop rotating.
Therefore, it will be ejected while rotating.
Be sure to press the  (MD) button after pressing the MENU/NO “R” button and the rotation of disc is stopped.

4-1-1. Recording laser emission mode and operating buttons

- Continuous recording mode (CREC MODE)
- Laser power check mode (LDPWR CHECK)
- Laser power adjustment mode (LDPWR ADJUST)
- Traverse (MO) check (EF MO CHECK)
- Traverse (MO) adjustment (EF MO ADJUST)
- When pressing the  button.

4-2. SETTING THE TEST MODE

The following are two methods of entering the test mode.

Procedure 1: Press the  button, and set the function to “MD” before hand. When the power ON, press the  button while pressing the  button and  button together.

When the test mode is set, “[Check]” will be displayed. Pressing the  button or  button switches between the following four groups; ... Check  Adjust  Service  Develop  ...

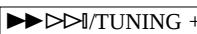
Procedure 2: Press the  button, and set the function to “MD” before hand. When the power ON, press the  button while pressing the  button and  button together.

When the test mode is set, “TEMP CHECK” will be displayed. By setting the test mode using this procedure, only the “Check” group of procedure 1 can be executed.

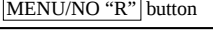
4-3. EXITING THE TEST MODE

Press the  button.

4-4. BASIC OPERATIONS OF THE TEST MODE

All operations are performed using the  button or  button,  button, and  button.

The functions of these buttons are as follows.

Function name	Function
 button or  button	Changes parameters and modes
 button	Proceeds onto the next step. Finalizes input.
 button	Returns to previous step. Stops operations.

4-5. SELECTING THE TEST MODE

There are 31 types of test modes as shown below. The groups can be switched by pressing the $\leftarrow\leftarrow\leftarrow\leftarrow$ /TUNING - button or $\rightarrow\rightarrow\rightarrow\rightarrow$ /TUNING + button. After selecting the group to be used, press the ENTER/YES "R" button. After setting a certain group, pressing the $\leftarrow\leftarrow\leftarrow\leftarrow$ /TUNING - button or $\rightarrow\rightarrow\rightarrow\rightarrow$ /TUNING + button switches between these modes.

Refer to "Group" in the table for details selected.

All items used for servicing can be treated using group S. So be carefully not to enter other groups by mistake.

Display	Contents	Mark	Group (*)
TEMP CHECK	Temperature compensation offset check		C S
LDPWR CHECK	Laser power check		C S
EF MO CHECK	Traverse (MO) check		C S
EF CD CHECK	Traverse (CD) check		C S
FBIAS CHECK	Focus bias check		C S
S curve CHECK	S letter check	(X)	C
VERIFY MODE	Non-volatile memory check	(X)	C
DETRK CHECK	Detrack check	(X)	C
TEMP ADJUST	Temperature compensation offset adjustment		A S
LDPWR ADJUST	Laser power adjustment		A S
EF MO ADJUST	Traverse (MO) adjustment		A S
EF CD ADJUST	Traverse (CD) adjustment		A S
FBIAS ADJUST	Focus bias adjustment		A S
EEP MODE	Non-volatile memory control	(X) (!)	D
MANUAL CMD	Command transmission	(X)	D
SVDATA READ	Status display	(X)	D
ERR DP MODE	Error history display, clear		S
SLED MOVE	Sled check	(X)	D
ACCESS MODE	Access check	(X)	D
0920 CHECK	Outermost circumference check	(X)	D
HEAD ADJUST	Head position check	(X)	D
CPLAY2 MODE	Same functions as CPLAY MODE	(X)	D
CREC2 MODE	Same functions as CREC MODE	(X)	D
ADJ CLEAR	Initialization of non-volatile memory of adjustment value		A S
AG Set (MO)	Auto gain output level adjustment (MO)		A S
AG Set (CD)	Auto gain output level adjustment (CD)		A S
Iop Read	IOP data display		C S
Iop Write	IOP data write		A S
INFORMATION	Microprocessing version display		C S
CPLAY MODE	Continuous play mode		C A S D
CREC MODE	Continuous recording mode		C A S D

Group (*)

C: Check A: Adjust
S: Service D: Develop

- For details of each adjustment mode, refer to "5. Electrical Adjustments".
- For details of "ERR DP MODE", refer to "Self-Diagnosis Function" on page 2.
- If a different mode has been selected by mistake, press the MENU/NO "R" button to exit that mode.
- Modes with (X) in the Mark column are not used for servicing and therefore are not described in detail. If these modes are set accidentally, press the MENU/NO "R" button to exit the mode immediately. Be especially careful not to set the modes with (!) as they will overwrite the non-volatile memory and reset it, and as a result, the unit will not operate normally.

4-5-1. Operating the Continuous Playback Mode

1. Entering the continuous playback mode
 - ① Set the disc in the unit. (Whichever recordable discs or discs for playback only are available.)
 - ② Press the  button or  button and display "CPLAY MODE".
 - ③ Press the  button to change the display to "CPLAY MID".
 - ④ When access completes, the display changes to "C1 = AD = ".
Note : The numbers "" displayed show you error rates and "ADER".
2. Changing the parts to be played back
 - ① Press the  button during continuous playback to change the display as below.



When pressed another time, the parts to be played back can be moved.
 - ② When access completes, the display changes to "C1 = AD = ".
Note : The numbers "" displayed show you error rates and "ADER".
3. Ending the continuous playback mode
 - ① Press the  button. The display will change to "CPLAY MODE".
 - ② Press the  button to remove the disc.
Note : The playback start addresses for IN, MID, and OUT are as follows.
IN 40h cluster
MID 300h cluster
OUT 700h cluster

4-5-2. Operating the Continuous Recording Mode (Use only when performing self-recording/palyback check.)

1. Entering the continuous recording mode
 - ① Set a recordable disc in the unit.
 - ② Press the  button or  button and display "CREC MODE".
 - ③ Press the  button to change the display to "CREC MID".
 - ④ When access completes, the display changes to "CREC ()" and  indicator lights up.
Note : The numbers "" displayed show you the recording position addresses.
2. Changing the parts to be recorded
 - ① When the  button is pressed during continuous recording, the display changes as below.



When pressed another time, the parts to be recorded can be changed.  indicator goes off.
 - ② When access completes, the display changes to "CREC ()" and  indicator lights up.
Note : The numbers "" displayed shows you the recording position addresses.
3. Ending the continuous recording mode
 - ① Press the  button. The display changes to "CREC MODE" and  indicator goes off.
 - ② Press the  button to remove the disc.
Note 1 : The recording start addresses for IN, MID, and OUT are as follows.
IN 40h cluster
MID 300h cluster
OUT 700h cluster
Note 2 : The  button can be used to stop recording anytime.
Note 3 : Do not perform continuous recording for long periods of time above 5 minutes.
Note 4 : During continuous recording, be careful not to apply vibration.

4-5-3. Non-Volatile Memory Mode (EEP MODE)

This mode reads and writes the contents of the non-volatile memory.

It is not used in servicing. If set accidentally, press the  button immediately to exit it.

4-6. FUNCTIONS OF OTHER BUTTONS

Function	Contents
MD ►	Sets continuous playback when pressed in the STOP state. When pressed during continuous playback, the tracking servo turns ON/OFF.
□	Stops continuous playback and continuous recording.
►►►►/TUNING +	The sled moves to the outer circumference only when this is pressed.
◄◄◄◄/TUNING –	The sled moves to the inner circumference only when this is pressed.
CLEAR “R”	Switches between the pit and groove modes when pressed.
PLAY MODE/DIRECTION/TUNING MODE	Switches the spindle servo mode (CLV S ↔ CLV A).
DISPLAY “R”	Switches the displayed contents each time the button is pressed.
⊞ (MD)	Ejects the disc
REPEAT/DOLBY NR/STEREO/MONO	Exits the test mode

Use the remote commander (RM-SJ373/provided with unit: 1-418-554-11) buttons for operations indicated as “R”.

4-7. TEST MODE DISPLAYS

Each time the DISPLAY “R” button is pressed, the display changes in the following order.

1. Mode display

Displays “TEMP ADJUST”, “CPLAYMODE”, etc.

2. Error rate display

Displays the error rate in the following way.

C1 = □□□□AD = □□

C1 = : Indicates the C1 error.

AD = : Indicates ADER.

3. Address display

The address is displayed as follows. (MO:recordable disc, CD:playback only disc)

Pressing the CLEAR “R” button switches between the groove display and pit display.

h = □□□□ s = □□□□ (MO pit and CD)

h = □□□□ a = □□□□ (MO groove)

h = : Indicates the header address.

s = : Indicates the SUBQ address.

a = : Indicates the ADIP address.

Note: “–” is displayed when servo is not imposed.

4. Auto gain display (Not used in servicing)

The auto gain is displayed as follows.

AG = □□ / □□ [□□]

5. Detrack check display (Not used in servicing)

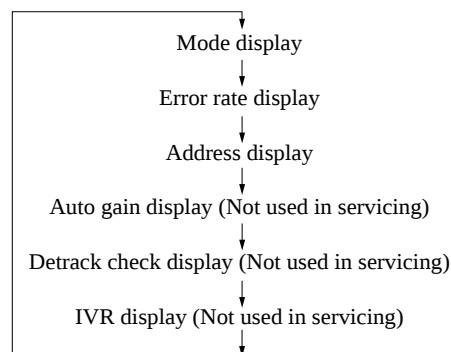
The detrack is displayed as follows.

ADR = □□□□□□

6. IVR display (Not used in servicing)

The IVR is displayed as follows.

[□□][□□][□□]



MEANINGS OF OTHER DISPLAYS

Display	Contents	
	When Lit	When Off
MD▶▶▶ (green)*	During continuous playback (CLV: ON)	STOP (CLV: OFF)
MD▶▶▶ (orange)*	Tracking servo OFF	Tracking servo ON
● MD*	Recording mode ON	Recording mode OFF
SYNC	CLV low speed mode	CLV normal mode
LEVEL-SYNC	ABCD adjustment completed	
OVER	Tracking offset cancel ON	Tracking offset cancel OFF
1	Tracking auto gain OK	
REPEAT	Focus auto gain OK	
TRACK	Pit	Groove
DISC	High reflection	Low reflection
SHUFFLE	CLV S	CLV A
MONO	CLV LOCK	CLV UNLOCK

* Items shown correspond to the indicated button indicators.

SECTION 5 ELECTRICAL ADJUSTMENTS

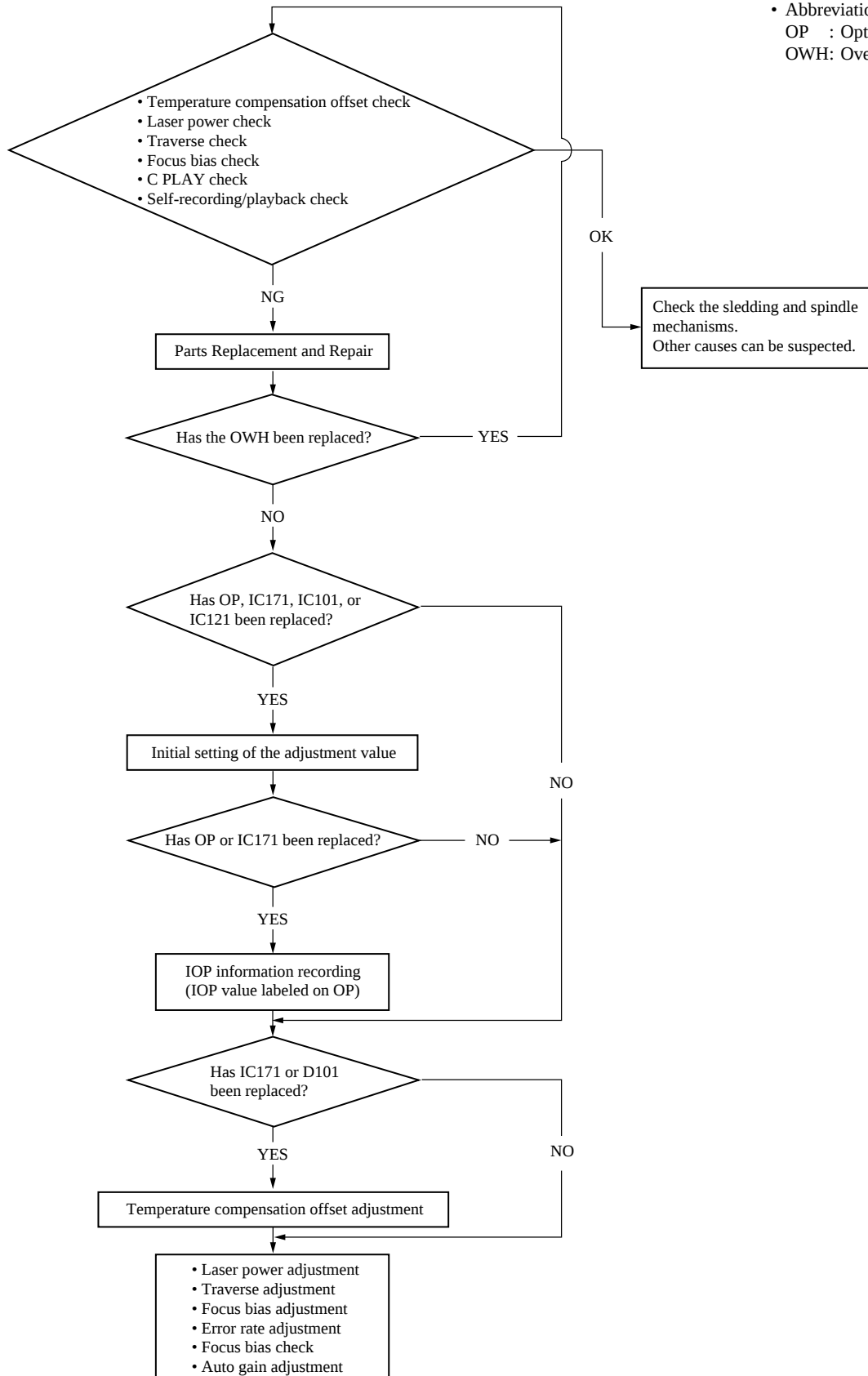
MD SECTION

5-1. Parts Replacement and Adjustment

- Check and adjust the MDM and MBU as follows.

The procedure changes according to the part replaced

- Abbreviation
OP : Optical pick-up
OWH: Overwrite head

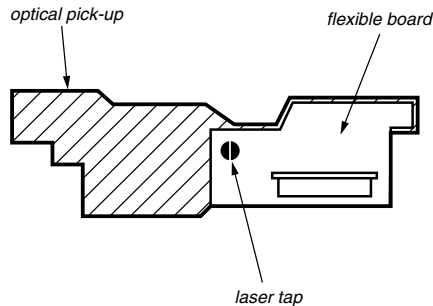


5-2. PRECAUTIONS FOR CHECKING LASER DIODE EMISSION

To check the emission of the laser diode during adjustments, never view directly from the top as this may lose your eye-sight.

5-3. PRECAUTIONS FOR USE OF OPTICAL PICK-UP (KMS-260B)

As the laser diode in the optical pick-up is easily damaged by static electricity, solder the laser tap of the flexible board when using it. Before disconnecting the connector, desolder first. Before connecting the connector, be careful not to remove the solder. Also take adequate measures to prevent damage by static electricity. Handle the flexible board with care as it breaks easily.



Optical pick-up flexible board

5-4. PRECAUTIONS FOR ADJUSTMENTS

- When replacing the following parts, perform the adjustments and checks with ○ in the order shown in the following table.

	Optical Pick-up	BD Board			
		IC171	D101	IC101, IC121	IC192
1. Initial setting of adjustment value	○	○	×	○	×
2. Recording of IOP information (Value written in the pick-up)	○	○	×	×	×
3. Temperature compensation offset adjustment	×	○	○	×	×
4. Laser power adjustment	○	○	×	○	○
5. Traverse adjustment	○	○	×	○	×
6. Focus bias adjustment	○	○	×	○	×
7. Error rate check	○	○	×	○	×
8. Auto gain output level adjustment	○	○	×	○	×

- Enter the test mode when performing adjustments. After completing the adjustments, exit the test mode. Perform the adjustments and checks in "group S" of the test mode.

- Perform the adjustments to be needed in the order shown.
- Use the following tools and measuring devices.
 - Check Disc (MD) TDYS-1 (Parts No. 4-963-646-01)
 - Test Disk (MDW-74/AU-1) (Parts No. 8-892-341-41)
 - Laser power meter LPM-8001 (Parts No. J-2501-046-A) or MD Laser power meter 8010S (Parts No. J-2501-145-A) NOTE 1:
 - Oscilloscope (Measure after performing CAL of prove.)
 - Digital voltmeter
 - Thermometer
 - Jig for checking BD board waveform (Parts No. : J-2501-149-A)
- When observing several signals on the oscilloscope, etc., make sure that VC and ground do not connect inside the oscilloscope. (VC and ground will become short-circuited.)
- Using the above jig enables the waveform to be checked without the need to solder. (Refer to Servicing Note on page 11.)
- As the disc used will affect the adjustment results, make sure that no dusts nor fingerprints are attached to it.

Note:

When performing laser power checks and adjustment (electrical adjustment), use of the new MD laser power meter 8010S (J-2501-145-A) instead of the conventional laser power meter is convenient. It sharply reduces the time and trouble to set the laser power meter sensor onto the objective lens of the optical pick-up.

5-5. CREATING CONTINUOUSLY RECORDED DISC

* This disc is used in focus bias adjustment and error rate check.

The following describes how to create a continuous recording disc.

- Insert a disc (blank disc) commercially available.
- Press the button or button and display "CREC MODE".
- Press the button again to display "CREC MID". Display "CREC (0300)" and start to recording.
- Complete recording within 5 minutes.
- Press the button and stop recording.
- Press the button and remove the disc.

The above has been how to create a continuous recorded data for the focus bias adjustment and error rate check.

Note :

- Be careful not to apply vibration during continuous recording.

Note 1: About "R"

As this unit has only a few buttons, some operations require the use of remote commander (RM-SJ373/provided with unit: 1-418-554-11) buttons. These operations are indicated as "R" in this manual.

Example: "R" ...Press the MENU/NO button of the remote commander.

5-6. Checks Prior to Repairs

These checks are performed before replacing parts according to "approximate specifications" to determine the faulty locations. For details, refer to "Checks Prior to Parts Replacement and Adjustments" (See page 14).

5-6-1. Temperature Compensation Offset Check

When performing adjustments, set the internal temperature and room temperature to 22 to 28°C.

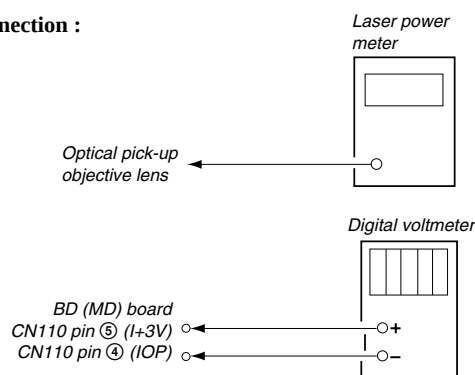
Checking Procedure:

1. Press the $\left[\text{LEFT} \right]$ button or $\left[\text{RIGHT} \right]$ button to display "TEMP CHECK".
2. Press the $\left[\text{ENTER/YES "R"} \right]$ button.
3. "T=@@ (##) [OK]" should be displayed. If "T=@@ (##) [NG]" is displayed, it means that the results are bad.
(@@ indicates the current value set, and ## indicates the value written in the non-volatile memory.)

5-6-2. Laser Power Check

Before checking, check the IOP value of the optical pick-up.
(Refer to "5-8. Recording and Displaying IOP Information".)

Connection :



Checking Procedure:

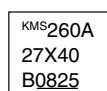
1. Set the laser power meter on the objective lens of the optical pick-up. (When it cannot be set properly, press the $\left[\text{LEFT} \right]$ button or $\left[\text{RIGHT} \right]$ button continuously to move the optical pick-up.)
Connect the digital volt meter to CN110 pin ⑤ (I+3V) and CN110 pin ④ (IOP).
2. Then, press the $\left[\text{LEFT} \right]$ button or $\left[\text{RIGHT} \right]$ button and display "LDPWR CHECK".
3. Press the $\left[\text{ENTER/YES "R"} \right]$ button once and display "LD 0.9 mW \$ 000". Check that the reading of the laser power meter become 0.84 to 0.92 mW.
4. Press the $\left[\text{ENTER/YES "R"} \right]$ button once more and display "LD 7.0 mW \$ 000". Check that the reading of the laser power meter and digital volt meter satisfy the specified value.

Specified Value :

Laser power meter reading : 7.0 ± 0.2 mW

Digital voltmeter reading : Optical pick-up displayed value $\pm 10\%$

(Optical pick-up label)



(For details of the method for checking this value, refer to "5-8. Recording and Displaying IOP Information".)

$I_{op} = 82.5$ mA in this case

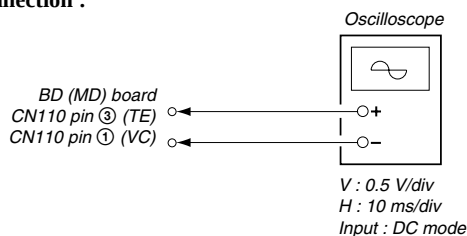
$I_{op} \text{ (mA)} = \text{Digital voltmeter reading (mV)} / 1 \text{ (}\Omega\text{)}$

5. Press the $\left[\text{MENU/NO "R"} \right]$ button and display "LDPWR CHECK" and stop the laser emission.
(The $\left[\text{MENU/NO "R"} \right]$ button is effective at all times to stop the laser emission.)

Note 1: After step 4, each time the $\left[\text{ENTER/YES "R"} \right]$ button is pressed, the display will be switched between "LD 0.7 mW \$ 000", "LD 6.2 mW \$ 000", and "LD WP ホセ イ \$ 000".
Nothing needs to be performed here.

5-6-3. Traverse Check

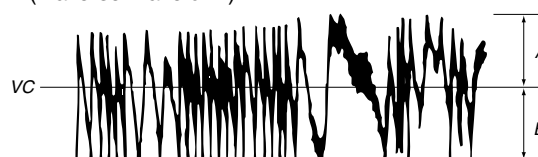
Connection :



Checking Procedure:

1. Connect an oscilloscope to CN110 pin ③ (TE) and CN110 pin ① (VC) of the BD board.
2. Load a disc (any available on the market). (Refer to Note 1.)
3. Press the $\left[\text{RIGHT} \right]$ button continuously and move the optical pick-up outside the pit.
4. Press the $\left[\text{LEFT} \right]$ button or $\left[\text{RIGHT} \right]$ button and display "EF MO CHECK".
5. Press the $\left[\text{ENTER/YES "R"} \right]$ button and display "EFB = 000 MO-R".
(Laser power READ power/Focus servo ON/tracking servo OFF/spindle (S) servo ON)
6. Observe the waveform of the oscilloscope, and check that the specified value is satisfied. Do not press the $\left[\text{LEFT} \right]$ button or $\left[\text{RIGHT} \right]$ button.
(Read power traverse checking)

(Traverse Waveform)

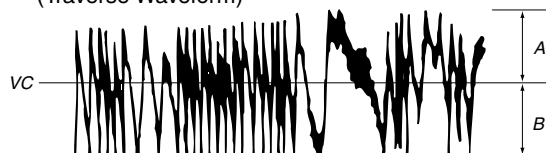


Specified value : 10% or less of the offset value

$$\text{Offset value (\%)} = \frac{|A - B|}{2(A + B)} \times 100$$

7. Press the $\left[\text{ENTER/YES "R"} \right]$ button and display "EFB = 000 MO-W".
8. Observe the waveform of the oscilloscope, and check that the specified value is satisfied. Do not press the $\left[\text{LEFT} \right]$ button or $\left[\text{RIGHT} \right]$ button.
(Write power traverse checking)

(Traverse Waveform)

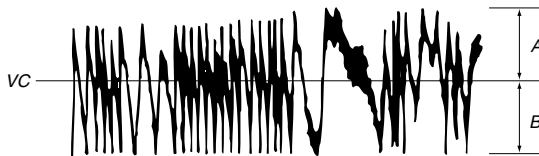


Specified value : 10% or less of the offset value

$$\text{Offset value (\%)} = \frac{|A - B|}{2(A + B)} \times 100$$

- Press the **[ENTER/YES "R"]** button and display "EFB = $\square\square$ MO-P". Then, the optical pick-up moves to the pit area automatically and servo is locked.
- Observe the waveform of the oscilloscope, and check that the specified value is satisfied. Do not press the **[<<<TUNING -]** button or **[>>>TUNING +]** button.

(Traverse Waveform)

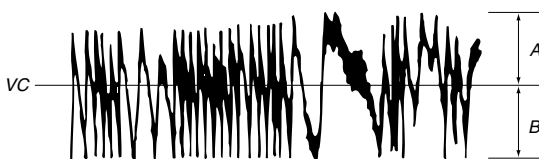


Specified value : 10% or less of the offset value

$$\text{Offset value (\%)} = \frac{|A - B|}{2(A + B)} \times 100$$

- Press the **[ENTER/YES "R"]** button and display "EF MO CHECK". The disc stops rotating automatically.
- Press the **[MD]** button and remove the disc.
- Load the check disc (MD) TDYS-1.
- Press the **[>>>TUNING +]** button and display "EF CD CHECK".
- Press the **[ENTER/YES "R"]** button and display "EFB = $\square\square$ CD". Servo is locked automatically.
- Observe the waveform of the oscilloscope, and check that the specified value is satisfied. Do not press the **[<<<TUNING -]** button or **[>>>TUNING +]** button.

(Traverse Waveform)



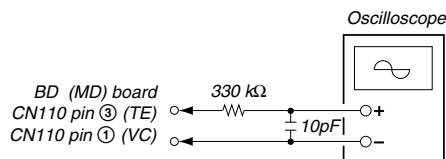
Specified value : 10% or less of the offset value

$$\text{Offset value (\%)} = \frac{|A - B|}{2(A + B)} \times 100$$

- Press the **[ENTER/YES "R"]** button and display "EF CD CHECK".
- Press the **[MD]** button and remove the check disc (MD) TDYS-1.

Note 1 : MO reading data will be erased during if a recorded disc is used in this adjustment.

Note 2 : If the traverse waveform is not clear, connect the oscilloscope as shown in the following figure so that it can be seen more clearly.



5-6-4. Focus Bias Check

Change the focus bias and check the focus tolerance amount.

Checking Procedure :

- Load a test disk (MDW-74/AU-1).
- Press the **[<<<TUNING -]** button or **[>>>TUNING +]** button and display "CPLAY MODE".
- Press the **[ENTER/YES "R"]** button twice and display "CPLAY MID".
- Press the **[MENU/NO "R"]** button when "C1 = $\square\square\square\square$ AD = $\square\square$ " is displayed.
- Press the **[<<<TUNING -]** button or **[>>>TUNING +]** button and display "FBIAS CHECK".
- Press the **[ENTER/YES "R"]** button and display " $\square\square\square\square/\square\square$ c = $\square\square$ ".

The first four digits indicate the C1 error rate, the two digits after "/" indicate ADER, and the 2 digits after "c =" indicate the focus bias value.

Check that the C1 error is 50 or less and ADER is 2 or less.

- Press the **[ENTER/YES "R"]** button and display " $\square\square\square\square/\square\square$ b = $\square\square$ ".

Check that the C1 error is 220 or less and ADER is 2 or less.

- Press the **[ENTER/YES "R"]** button and display " $\square\square\square\square/\square\square$ a = $\square\square$ ".

Check that the C1 error is 220 or less and ADER is 2 or less.

- Press the **[MENU/NO "R"]** button, next press the **[MD]** button, and remove the test disc.

5-6-5. C PLAY Checking

MO Error Rate Check

Checking Procedure :

- Load a test disk (MDW-74/AU-1).
- Press the **[<<<TUNING -]** button or **[>>>TUNING +]** button and display "CPLAY MODE".
- Press the **[ENTER/YES "R"]** button and display "CPLAY MID".
- The display changes to "C1 = $\square\square\square\square$ AD = $\square\square$ ".
- If the C1 error rate is 50 or less, check that ADER is 2 or less.
- Press the **[MENU/NO "R"]** button, stop playback, press the **[MD]** button, and test disc.

CD Error Rate Check

Checking Procedure :

- Load a check disc (MD) TDYS-1.
- Press the **[<<<TUNING -]** button or **[>>>TUNING +]** button and display "CPLAY MODE".
- Press the **[ENTER/YES "R"]** button twice and display "CPLAY MID".
- The display changes to "C1 = $\square\square\square\square$ AD = $\square\square$ ".
- Check that the C1 error rate is 20 or less.
- Press the **[MENU/NO "R"]** button, stop playback, press the **[MD]** button, and the test disc.

5-6-6. Self-Recording/playback Check

Prepare a continuous recording disc using the unit to be repaired and check the error rate.

Checking Procedure :

- Insert a recordable disc (blank disc) into the unit.
- Press the **[<<<TUNING -]** button or **[>>>TUNING +]** button to display "CREC MODE".
- Press the **[ENTER/YES "R"]** button to display the "CREC MID".
- When recording starts, **[MD]** indicator lights up displayed, this becomes "CREC (@@@@)" (@@@@ is the address), and recording starts.
- About 8 seconds later, press the **[MENU/NO "R"]** button to stop continuous recording.
- Press the **[<<<TUNING -]** button or **[>>>TUNING +]** button to display "C PLAY MODE".
- Press the **[ENTER/YES "R"]** button to display "C PLAY MID".

8. "C1 = 0000 AD = 00" will be displayed.
9. Check that the C1 error becomes 50 or less and the AD error 2 or less.
10. Press the [MENU/NO "R"] button to stop playback, and press the [≡ (MD)] button and remove the disc.

5-7. Initial Setting of Adjustment Value

Note:

This is mode that is used to return the adjustment results recorded in the non-volatile memory to the initial setting value. However the results of the temperature compensation offset adjustment cannot be returned to the initial setting value.

If the setting are returned to the initial setting value, perform all adjustments again excluding the temperature compensation offset adjustment.

For details of the initial setting, refer to "5-4. Precautions on Adjustments" and execute the initial setting before the adjustment as required.

Setting Procedure :

1. Press the [◀◀◀◀/TUNING -] button or [▶▶▶▶/TUNING +] button to display "ADJ CLEAR".
2. Press the [ENTER/YES "R"] button. "Complete!" will be displayed momentarily and initial setting will be executed, after which "ADJ CLEAR" will be displayed.

5-8. Recording and Displaying the IOP Information

The IOP data can be recorded in the non-volatile memory. The IOP value on the label of the optical pickup and the IOP value after the adjustment will be recorded. Recording these data eliminates the need to read the label on the optical pick-up.

Recording Procedure :

1. When the power ON, press the [I/⏻] button while pressing the [□] button and [● TAPE] button together.
2. Press the [◀◀◀◀/TUNING -] button or [▶▶▶▶/TUNING +] button to display "[Service]", and press the [ENTER/YES "R"] button. (If nothing is displayed, press the [FUNCTION] button and set the function to "MD".)
3. Press the [◀◀◀◀/TUNING -] button or [▶▶▶▶/TUNING +] button to display "Iop Write", and press the [ENTER/YES "R"] button.
4. The display becomes "Ref=@@@.@ (@ is an arbitrary number) and the numbers which can be changed will blink.
5. Input the IOP value written on the optical pick-up.
To select the number : Press the [◀◀◀◀/TUNING -] button or [▶▶▶▶/TUNING +] button.

To select the digit : Press the [SYNCHRO REC] button.

- Note:** If a message "Cannot SYNC!" or "NO TAPE" appears momentarily, press the [SYNCHRO REC] button several times until "CD-MD SYNC?" appears momentarily.
6. When the [ENTER/YES "R"] button is pressed, the display becomes "Measu=@@@.@ (@ is an arbitrary number).
 7. As the adjustment results are recorded for the 6 value. Leave it as it is and press the [ENTER/YES "R"] button.
 8. "Complete!" will be displayed momentarily. The value will be recorded in the non-volatile memory and the display will become "Iop Write".

Display Procedure :

1. Press the [◀◀◀◀/TUNING -] button or [▶▶▶▶/TUNING +] button to display "Iop Read".
2. When the [ENTER/YES "R"] button is pressed, "@@.@/##.##" will be displayed and the recorded contents are displayed.
@@.@ indicates the Iop value labeled on the pick-up.
##.## indicates the Iop value after adjustment
3. To end, press the [MENU/NO "R"] button to display "Iop Read".

5-9. TEMPERATURE COMPENSATION OFFSET ADJUSTMENT

Save the temperature data at that time in the non-volatile memory as 25 °C reference data.

Note :

1. Usually, do not perform this adjustment.
2. Perform this adjustment in an ambient temperature of 22 °C to 28 °C. Perform it immediately after the power is turned on when the internal temperature of the unit is the same as the ambient temperature of 22 °C to 28 °C.
3. When D101 has been replaced, perform this adjustment after the temperature of this part has become the ambient temperature.

Adjusting Procedure :

1. Press the [◀◀◀◀/TUNING -] button or [▶▶▶▶/TUNING +] button and display "TEMP ADJUST".
2. Press the [ENTER/YES "R"] button and select the "TEMP ADJUST" mode.
3. "TEMP = 00 [OK]" and the current temperature data will be displayed.
4. To save the data, press the [ENTER/YES "R"] button.
When not saving the data, press the [MENU/NO "R"] button.
5. When the [ENTER/YES "R"] button is pressed, "TEMP = 00 SAVE" will be displayed and turned back to "TEMP ADJUST" display then. When the [MENU/NO "R"] button is pressed, "TEMP ADJUST" will be displayed immediately.

Specified Value :

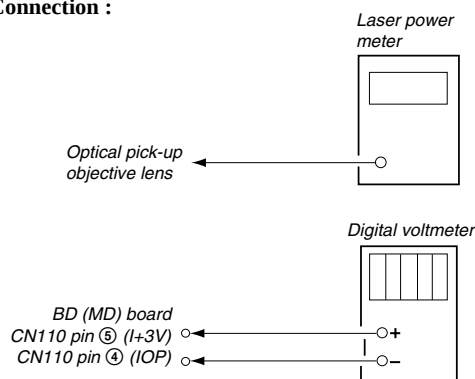
The "TEMP = 00" should be within "E0 - EF", "F0 - FF", "00 - 0F", "10 - 1F" and "20 - 2F".

5-10. LASER POWER ADJUSTMENT

Before starting adjustment:

Check the IOP value of the optical pick-up before adjustments. (Refer to "5-8. Recording and Displaying IOP Information".)

Connection :



Adjusting Procedure :

1. Set the laser power meter on the objective lens of the optical pick-up. (When it cannot be set properly, press the [◀◀◀◀/TUNING -] button or [▶▶▶▶/TUNING +] button continuously to move the optical pick-up.)
Connect the digital voltmeter to CN110 pin ⑤ (I+3V) and CN110 pin ④ (IOP).
2. Press the [◀◀◀◀/TUNING -] button or [▶▶▶▶/TUNING +] button and display "LDPWR ADJUST".
(Laser power : For adjustment)

- Press the **[ENTER/YES "R"]** button once and display "LD 0.9 mW \$ $\square\square\square$ ".
 - Press the **[<<<<TUNING -]** button or **[>>>>TUNING +]** button so that the reading of the laser power meter becomes 0.85 to 0.91 mW. Press the **[ENTER/YES "R"]** button after setting the range knob of the laser power meter, and save the adjustment results. ("LD SAVE \$ $\square\square\square$ " will be displayed for a moment.)
 - Then "LD 7.0 mW \$ $\square\square\square$ " will be displayed.
 - Press the **[<<<<TUNING -]** button or **[>>>>TUNING +]** button so that the reading of the laser power meter becomes 6.9 to 7.1 mW, press the **[ENTER/YES "R"]** button and save it.
- Note :** Do not perform the emission with 7.0 mW more than 15 seconds continuously.
- Then, press the **[<<<<TUNING -]** button or **[>>>>TUNING +]** button and display "LDPWR CHECK".
 - Press the **[ENTER/YES "R"]** button once and display "LD 0.9 mW \$ $\square\square\square$ ". Check that the reading of the laser power meter becomes 0.85 to 0.91 mW.
 - Press the **[ENTER/YES "R"]** button once more and display "LD 7.0 mW \$ $\square\square\square$ ". Check that the reading the laser power meter and digital volt meter satisfy the specified value.
Note down the digital voltmeter reading value.

Specified Value :

Laser power meter reading : 7.0 ± 0.1 mW

Digital voltmeter reading : Optical pick-up displayed value $\pm 10\%$

(Optical pick-up label)

KMS260A
27X40
B0825

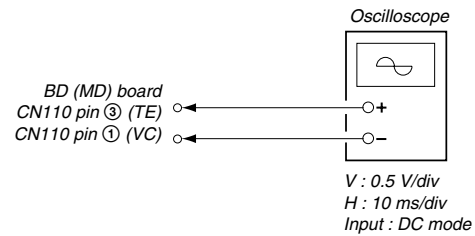
(For details of the method for checking this value, refer to "5-8. Recording and Displaying IOP Information".)

$I_{op} = 82.5$ mA in this case
 $I_{op} \text{ (mA)} = \text{Digital voltmeter reading (mV)} / 1 \text{ (}\Omega\text{)}$

- Press the **[MENU/NO "R"]** button and display "LDPWR CHECK" and stop the laser emission.
(The **[MENU/NO "R"]** button is effective at all times to stop the laser emission.)
 - Press the **[<<<<TUNING -]** button or **[>>>>TUNING +]** button to display "Iop Write".
 - Press the **[ENTER/YES "R"]** button. When the display becomes **Ref=@@.@** (@ is an arbitrary number), press the **[ENTER/YES "R"]** button to display "Measu=@@.@" (@ is an arbitrary number).
 - The numbers which can be changed will blink. Input the Iop value noted down at step 9.
To select the number : Press the **[<<<<TUNING -]** button or **[>>>>TUNING +]** button.
To select the digit : Press the **[SYNCHRO REC]** button.
Selection of digit : Press the **[SYNCHRO REC]** button and the **[ENTER/START]** button at the same time quickly. Note 1:
- Note 1:** If a message "Cannot SYNC!" or "NO TAPE" appears momentarily, press **[SYNCHRO REC]** button several times until "CD-MD SYNC?" appears momentarily.
- When the **[ENTER/YES "R"]** button is pressed, "Complete!" will be displayed momentarily. The value will be recorded in the non-volatile memory and the display will become "Iop Write".
- Note 2:** After step 9, each time the **[ENTER/YES "R"]** button is pressed, the display will be switched between "LD 0.7 mW \$ $\square\square\square$ ", "LD 6.2 mW \$ $\square\square\square$ ", and "LD Wp ホセイ \$ $\square\square\square$ ". Nothing needs to be performed here.

5-11. TRAVERSE ADJUSTMENT

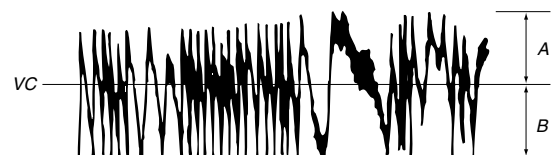
Connection :



Adjusting Procedure :

- Connect an oscilloscope to CN110 pin ③ (TE) and CN110 pin ① (VC) of the BD board.
- Load a disc (any available on the market). (Refer to Note 1.)
- Press the **[>>>>TUNING +]** button continuously and move the optical pick-up outside the pit.
- Press the **[<<<<TUNING -]** button or **[>>>>TUNING +]** button and display "EF MO ADJUST".
- Press the **[ENTER/YES "R"]** button and display "EFB = $\square\square$ MO-R".
(Laser power READ power/Focus servo ON/tracking servo OFF/spindle (S) servo ON)
- Press the **[<<<<TUNING -]** button or **[>>>>TUNING +]** button so that the waveform of the oscilloscope becomes the specified value.
(When the **[<<<<TUNING -]** button or **[>>>>TUNING +]** button is pressed, the $\square\square$ of "EFB = $\square\square$ " changes and the waveform changes.) In this adjustment, waveform varies at intervals of approx. 2%. Adjust the waveform so that the specified value is satisfied as much as possible.
(Read power traverse adjustment)

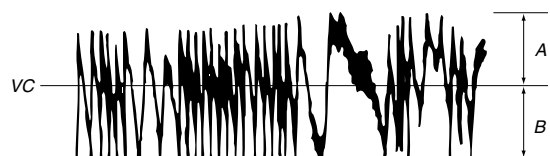
(Traverse Waveform)



Specification : $A = B$

- Press the **[ENTER/YES "R"]** button and save the result of adjustment to the non-volatile memory ("EFB = $\square\square$ SAVE" will be displayed for a moment. Then "EFB = $\square\square$ MO-W" will be displayed).
- Press the **[<<<<TUNING -]** button or **[>>>>TUNING +]** button so that the waveform of the oscilloscope becomes the specified value.
(When the **[<<<<TUNING -]** button or **[>>>>TUNING +]** button is pressed, the $\square\square$ of "EFB = $\square\square$ " changes and the waveform changes.) In this adjustment, waveform varies at intervals of approx. 2%. Adjust the waveform so that the specified value is satisfied as much as possible.
(Write power traverse adjustment)

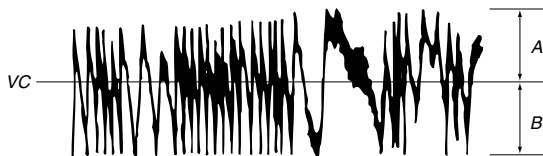
(Traverse Waveform)



Specification : $A = B$

9. Press the **[ENTER/YES "R"]** button, and save the adjustment results in the non-volatile memory. ("EFB = **[]** SAVE" will be displayed for a moment.)
10. "EFB = **[]** MO-P" will be displayed.
The optical pick-up moves to the pit area automatically and servo is imposed.
11. Press the **[<<<TUNING-]** button or **[>>>TUNING+]** button until the waveform of the oscilloscope moves closer to the specified value.
In this adjustment, waveform varies at intervals of approx. 2%. Adjust the waveform so that the specified value is satisfied as much as possible.

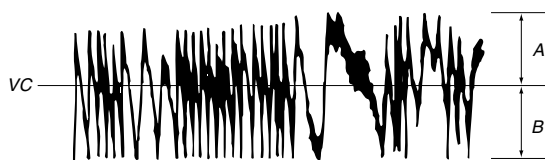
(Traverse Waveform)



Specification : A = B

12. Press the **[ENTER/YES "R"]** button, and save the adjustment results in the non-volatile memory. ("EFB = **[]** SAVE" will be displayed for a moment.)
Next "EF MO ADJUST" is displayed. The disc stops rotating automatically.
13. Press the **[MD]** button and remove the disc.
14. Load the check disc (MD) TDYS-1.
15. Press the **[<<<TUNING-]** button or **[>>>TUNING+]** button and display "EF CD ADJUST".
16. Press the **[ENTER/YES "R"]** button and display "EFB = **[]** CD". Servo is locked automatically.
17. Press the **[<<<TUNING-]** button or **[>>>TUNING+]** button so that the waveform of the oscilloscope moves closer to the specified value.
In this adjustment, waveform varies at intervals of approx. 2%. Adjust the waveform so that the specified value is satisfied as much as possible.

(Traverse Waveform)

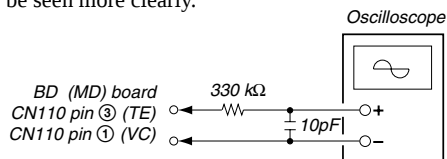


Specification : A = B

18. Press the **[ENTER/YES "R"]** button, display "EFB = **[]** SAVE" for a moment and save the adjustment results in the non-volatile memory.
Next "EF CD ADJUST" will be displayed.
19. Press the **[MD]** button and remove the check disc (MD) TDYS-1.

Note 1 : MO reading data will be erased during if a recorded disc is used in this adjustment.

Note 2 : If the traverse waveform is not clear, connect the oscilloscope as shown in the following figure so that it can be seen more clearly.



5-12. FOCUS BIAS ADJUSTMENT

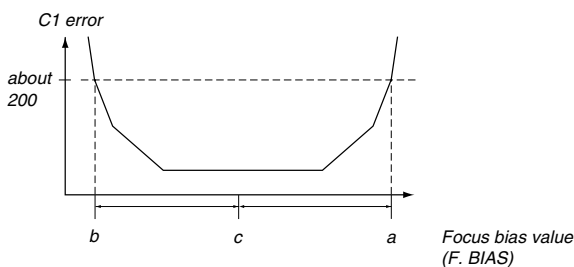
Adjusting Procedure :

1. Load a test disk (MDW-74/AU-1).
2. Press the **[<<<TUNING-]** button or **[>>>TUNING+]** button and display "CPLAY MODE".
3. Press the **[ENTER/YES "R"]** button and display "CPLAY MID".
4. Press the **[MENU/NO "R"]** button when "C1 = **[]** AD = **[]**" is displayed.
5. Press the **[<<<TUNING-]** button or **[>>>TUNING+]** button and display "FBIAS ADJUS".
6. Press the **[ENTER/YES "R"]** button and display "**[]** a = **[]**".
The first four digits indicate the C1 error rate, the two digits after "/" indicate ADER, and the 2 digits after "a =" indicate the focus bias value.
7. Press the **[>>>TUNING+]** button and find the focus bias value at which the C1 error rate becomes about 200 (Refer to Note 2).
8. Press the **[ENTER/YES "R"]** button and display "**[]** b = **[]**".
9. Press the **[<<<TUNING-]** button and find the focus bias value at which the C1 error rate becomes about 200.
10. Press the **[ENTER/YES "R"]** button and display "**[]** c = **[]**".
11. Check that the C1 error rate is 50 or less and ADER is 00. Then press the **[ENTER/YES "R"]** button.
12. If the "**[]**" in "**[]** - **[]** - **[]** (**[]**)" is above 20, press the **[ENTER/YES "R"]** button.
If 20 or less, press the **[MENU/NO "R"]** button and repeat the adjustment from step 2.
13. Press the **[MD]** button to remove the test disc.

Selection of digit : Press the SYNCHRO REC button and the ENTER/START button at the same time quickly. Note 1:

Note 1 : The relation between the C1 error and focus bias is as shown in the following figure. Find points a and b in the following figure using the above adjustment. The focal point position C is automatically calculated from points a and b.

Note 2 : As the C1 error rate changes, perform the adjustment using the average value.



5-13. ERROR RATE CHECK

5-13-1. CD Error Rate Check

Checking Procedure :

1. Load a check disc (MD) TDYS-1.
2. Press the button or button and display "CPLAY MODE".
3. Press the button twice and display "CPLAY MID".
4. The display changes to "C1 = 0000 AD = 00".
5. Check that the C1 error rate is 20 or less.
6. Press the button, stop playback, press the button, and remove the test disc.

5-13-2. MO Error Rate Check

Checking Procedure :

1. Load a test disc (MDW-74/AU-1).
2. Press the button or button and display "CPLAY MODE".
3. Press the button and display "CPLAY MID".
4. The display changes to "C1 = 0000 AD = 00".
5. If the C1 error rate is 50 or less, check that ADER is 2 or less.
6. Press the button, stop playback, press the button, and remove the test disc.

5-14. FOCUS BIAS CHECK

Change the focus bias and check the focus tolerance amount.

Checking Procedure :

1. Load a test disc (MDW-74/AU-1).
2. Press the button or button and display "CPLAY MODE".
3. Press the button twice and display "CPLAY MID".
4. Press the button when "C1 = 0000 AD = 00" is displayed.
5. Press the button or button and display "FBIAS CHECK".
6. Press the button and display "0000/00 c = 00".

The first four digits indicate the C1 error rate, the two digits after "/" indicate ADER, and the 2 digits after "c =" indicate the focus bias value.

Check that the C1 error is 50 or less and ADER is 2 or less.

7. Press the button and display "0000/00 b = 00".

Check that the C1 error is 220 or less and ADER is 2 or less.

8. Press the button and display "0000/00 a = 00".

Check that the C1 error is 220 or less and ADER is 2 or less.

9. Press the button, next press the button, and remove the test disc.

Note 1 : If the C1 error and ADER are above other than the specified value at points a (step 8. in the above) or b (step 7. in the above), the focus bias adjustment may not have been carried out properly. Adjust perform the beginning again.

5-15. Auto Gain Control Output Level Adjustment

Be sure to perform this adjustment when the pickup is replaced. If the adjustment results becomes "Adjust NG!", the pickup may be faulty or the servo system circuits may be abnormal.

5-15-1. CD Auto Gain Control Output Level Adjustment

Adjusting Procedure :

1. Insert the check disc (MD) TDYS-1.
2. Press the button or button to display "AG Set (CD)".
3. When the button is pressed, the adjustment will be performed automatically. "Complete!!" will then be displayed momentarily when the value is recorded in the non-volatile memory, after which the display changes to "AG Set (CD)".
4. Press the button to remove the disc.

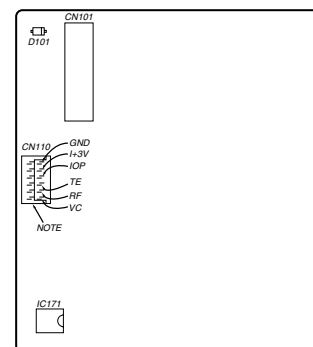
5-15-2. MO Auto Gain Control Output Level Adjustment

Adjusting Procedure :

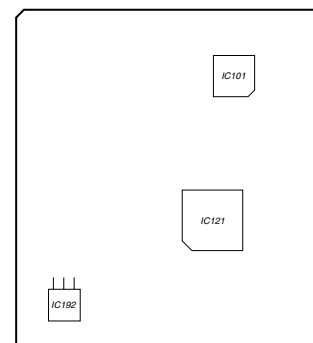
1. Insert the reference disc (MDW-74/AU-1) for recording.
2. Press the button to display "AG Set (MO)".
3. When the button is pressed, the adjustment will be performed automatically. "Complete!!" will then be displayed momentarily when the value is recorded in the non-volatile memory, after which the display changes to "AG Set (MO)".
4. Press the button to remove the disc.

5-15. ADJUSTING POINTS AND CONNECTING POINTS

[BD (MD) BOARD] (SIDE A)



[BD (MD) BOARD] (SIDE B)



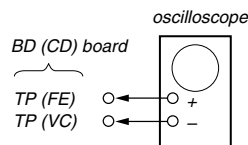
NOTE: It is useful to use the jig for checking the waveform. (Refer to Servicing Note on page 11.)

CD SECTION

Note:

1. CD Block is basically constructed to operate without adjustment. Therefore, check each item in order given.
2. Use YEDS-18 disc (3-702-101-01) unless otherwise indicated.
3. Use an oscilloscope with more than 10M Ω impedance.
4. Clean the object lens by an applicator with neutral detergent when the signal level is low than specified value with the following checks.

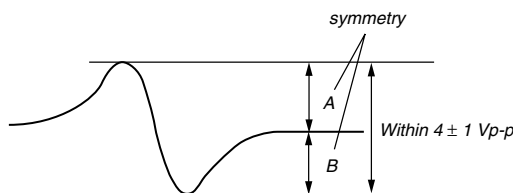
S Curve Check



Procedure :

1. Connect the oscilloscope to test points TP (FE) and TP (VC).
2. Connect TP (FEI) and Ground, and TP (AGCCON) and Ground of the BD board with lead wires.
3. Press the **I/O** button to turn the set ON.
4. With the disc (YEDS-18) loaded, press the **CD ▷** button and perform focus search. (Focus search will be performed in the same way even while the disc table is pushed in and out.)
5. Check the symmetry and peak to peak level of the oscilloscope waveform (S curve) at this time.

S-curve waveform

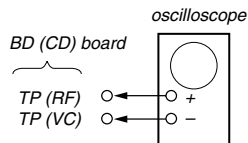


6. After check, remove the lead wire connected in step 2.

Note: • Try to measure several times to make sure that the ratio of A : B or B : A is more than 10 : 7.
• Take sweep time as long as possible and light up the brightness to obtain best waveform.

Checking Location : BD (CD) board

RF Level Check

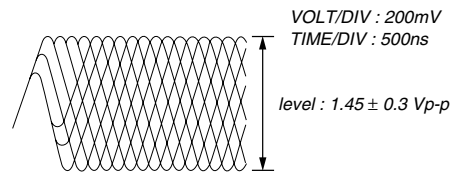


Procedure :

1. Connect oscilloscope to test point TP (RF) and TP (VC) on BD board.
2. Connect TP (AGCCON) and Ground of the BD (CD) board with lead wires.
3. Press the **I/O** button to turn the set ON.
4. Put disc (YEDS-18) in and playback 5th track.
5. Confirm that oscilloscope waveform is clear and check RF signal level is correct or not.
6. After check, remove the lead wire connected in step 2.

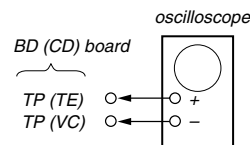
6. After check, remove the lead wire connected in step 2.

Note: Clear RF signal waveform means that the shape “ $\diamond$ ” can be clearly distinguished at the center of the waveform.



Checking Location : BD (CD) board

E-F Balance (1 Track Jump) check

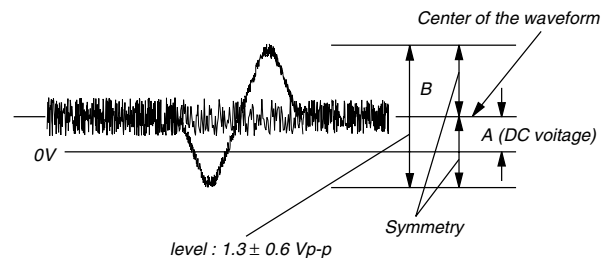


Procedure:

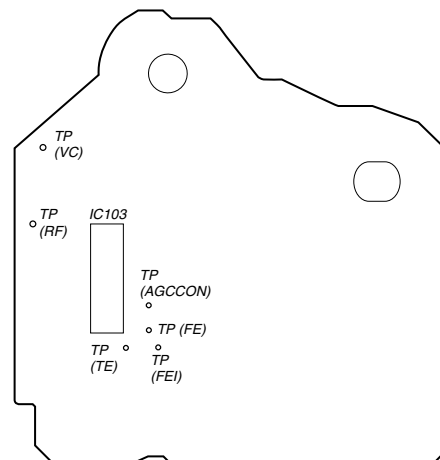
1. Connect oscilloscope to test point TP (TE) and TP (VC) on BD board.
 2. Press the **I/O** button to turn the unit ON.
 3. Put disc (YEDS-18) in to play the number five track.
 4. Press the **CD ▷** button.
 5. Check the level B of the oscilloscope's waveform and the A (DC voltage) of the center of the traverse waveform.
- Confirm the following:

- $A/B \times 100 = \pm 22$ (%) or less
- $B = 1.3 \pm 0.6$ Vp-p

1 track jump waveform



Checking Location : BD (CD) board [BD (CD) BOARD] — SIDE B —



CASSETTE SECTION

0 dB=0.775V

Note: Before starting the adjustment, measure performance of the machine. Perform adjustment only when the measured performances do not satisfy the specifications.

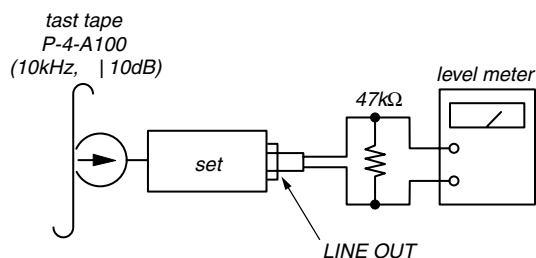
1. Demagnetize the record/playback head with a head demagnetizer.
2. Do not use a magnetized screwdriver for the adjustments.
3. After the adjustments, apply suitable locking compound to the parts adjusted.
4. The adjustments should be performed with the rated power supply voltage unless otherwise noted.
5. completed before performing recording circuit adjustment.)
6. The adjustments should be performed in the order given in this service manual. (As a general rule, playback circuit adjustment should be completed before performing recording circuit adjustment.)
7. Switches and controls should be set as follows unless otherwise specified.

Tape	Signal	Used for
P-4-A100	10 kHz, -10 dB	Azimuth Adjustment
WS-48B	3 kHz, 0 dB	Tape Speed Adjustment
P-4-L300	315 Hz, 0 dB	Level Adjustment

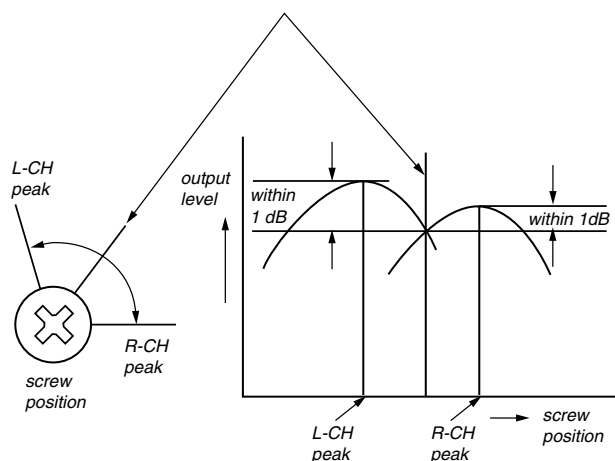
Record/Playback Head Azimuth Adjustment

Procedure:

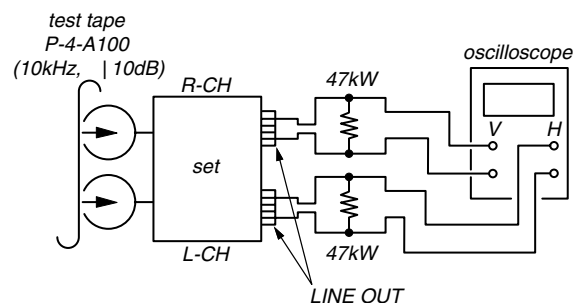
1. Mode : REV playback



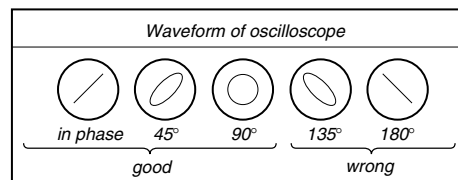
2. Turn the adjustment screw and check output peaks. If the peaks do not match for L-CH and R-CH, turn the adjustment screw so that outputs match within 1 dB of peak.



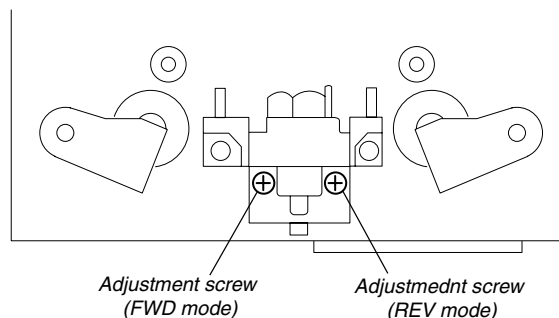
3. Phase check
Model: REV playback



4. Perform steps 1 to 3 in the FWD playback mode.
5. Confirm that phase error between L-ch and R-ch is in the range of same phase to 90 degrees.
6. After the adjustments, apply suitable locking compound to the parts adjusted.



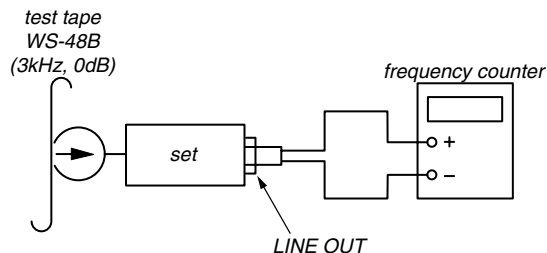
Adjustment Location:



Playback Level Adjustment

Procedure:

Mode: FWD playback



Adjust RV431 (L-CH) and RV481 (R-CH), so that adjustment within the following adjustment level.

Adjustment level:

LINE OUT level: -7.7 ± 0.5 dB (301.5 to 338.5 mV)

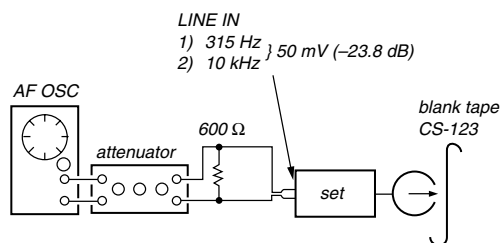
Level difference between the channels: within ± 0.5 dB

Confirm that the LINE OUT level does not change even though play and stop are repeated.

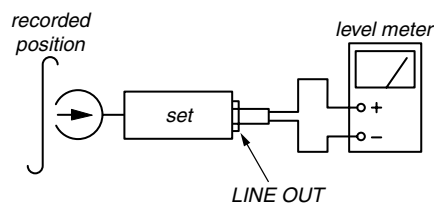
Record Bias Adjustment

Procedure:

1. Record mode.



2. Playback mode.



3. Confirm playback the signal recorded in step 1 become adjustment level as follows.

4. If these levels do not adjustment level, adjust the RV440 (L-CH) and RV490 (R-CH), to repeat steps 1 to 3.

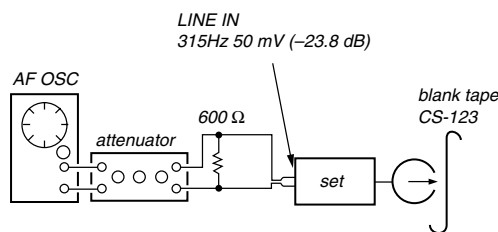
Adjustment level:

The playback output of 10 kHz level difference adjust 315 Hz reference should be $0 \text{ dB} \pm 0.5$ dB.

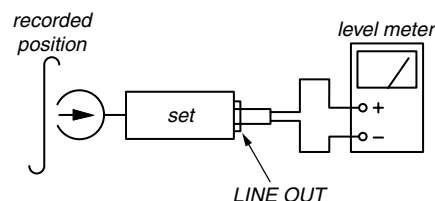
Record Level Adjustment

Procedure:

1. Record mode.



2. Playback mode.



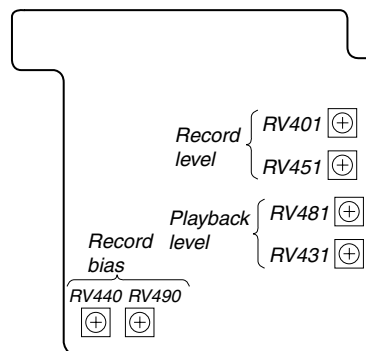
3. Confirm playback the signal recorded in step 1 become adjustment level as follows.

4. If these levels do not adjustment level, adjust the RV401 (L-CH) and RV451 (R-CH), on the MAIN board to repeat steps 1 to 3.

Adjustment level:

LINE OUT level: $-23.8 \text{ dB} \pm 0.5 \text{ dB}$ (47.2 to 53.0 mV)

Adjustment Location: TC board



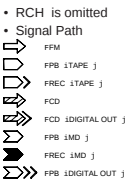
[illegible]

- BD (MD) SECTION (1/2) -



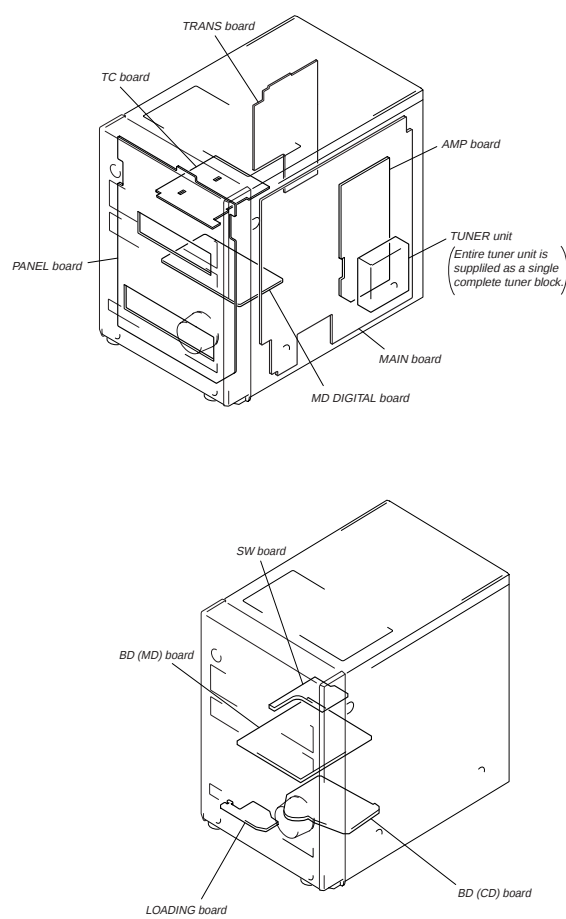


- MAIN SECTION -



HCD-J3MD

6-2. CIRCUIT BOARDS LOCATION



THIS NOTE IS COMMON FOR PRINTED WIRING BOARDS AND SCHEMATIC DIAGRAMS.
(In addition to this, the necessary note is printed in each block.)

Note on Schematic Diagram:

- All capacitors are in μF unless otherwise noted. pF: μF 50 WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $\frac{1}{4}\text{W}$ or less unless otherwise specified.
- Δ : internal component.
- $\square$: panel designation.
- $\text{B} \pm$: B+ Line.
- $\text{B} -$: B- Line.
- $\square$: adjustment for repair.

The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

以阴影和 Δ 标志来识别的零部件。在安全方面具有关键性。因此只能以规定号码的零部件来更换。

- Voltages and waveforms are dc with respect to ground in service mode.
- Voltages are taken with a VOM (input impedance 10 M Ω).
- Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with a oscilloscope. Voltage variations may be noted due to normal production tolerances.
- no mark : STOP
- () : PLAY
- < > : REC
- * : can not be measured.
- Circled numbers refer to waveforms.
- Signal path.
 - $\rightarrow$: FM
 - $\rightarrow$: PB (TAPE)
 - $\rightarrow$: REC (TAPE)
 - $\rightarrow$: CD
 - $\rightarrow$: CD (digital out)
 - $\rightarrow$: PB (MD)
 - $\rightarrow$: REC (MD)
 - $\rightarrow$: PB (digital out)
 - $\rightarrow$: REC (digital in)

Note on Printed Wiring Board:

- $\square$: parts extracted from the component side.
- $\blacksquare$: parts mounted on the conductor side.
- $\circ$: Through hole.
- $\square$: Pattern from the side which enables seeing.

Indication of transistor

$\begin{matrix} C \\ | \\ \square \\ | \\ B \\ | \\ E \end{matrix}$ —These are omitted.

$\begin{matrix} C \\ | \\ \square \\ | \\ B \\ | \\ E \end{matrix}$ —These are omitted.

Waveforms
- BD (CD) SECTION -

① 16.9MHz 3.1Vp-p
IC101 (XTAI)

② 1.2Vp-p
IC101 (RF AC)

③ APPROX 500mVp-p (PLAY)
IC101 (FE)

④ APPROX 200m Vp-p (PLAY)
IC101 (FE)

⑤ 2.4Vp-p
IC101 (MDP)

- BD (MD) (2/2) SECTION -

④ 22.581MHz 3.1Vp-p
IC121 (OSCI)

⑤ 44.1kHz 3.2Vp-p
IC121 (LRCK)

⑥ 2.822MHz 3.8Vp-p
IC121 (XBCK)

⑦ 11.29MHz 3.8Vp-p
IC121 (FS256)

⑧ 176.4kHz 3.2Vp-p
IC121 (FS4)

- BD (MD) (1/2) SECTION -

① 0.46Vp-p
IC101 (I, J) (PLAY mode)

② 0.1Vp-p
IC101 (A) (PLAY mode)

③ 0.06Vp-p
IC101 (E, F) (PLAY mode)

- MAIN (3/3) Section -

① 32.768kHz 5.2Vp-p
IC501 (XC-OUT)

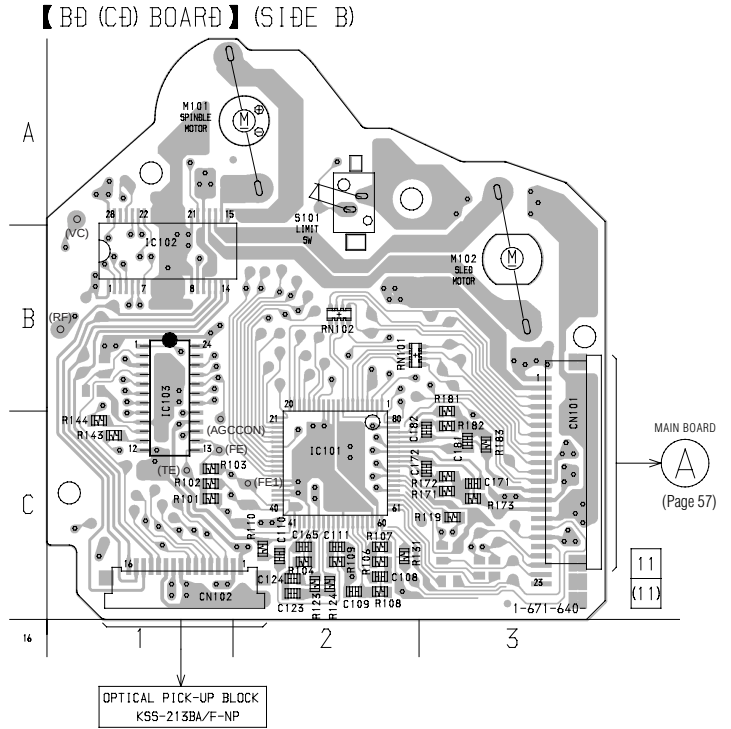
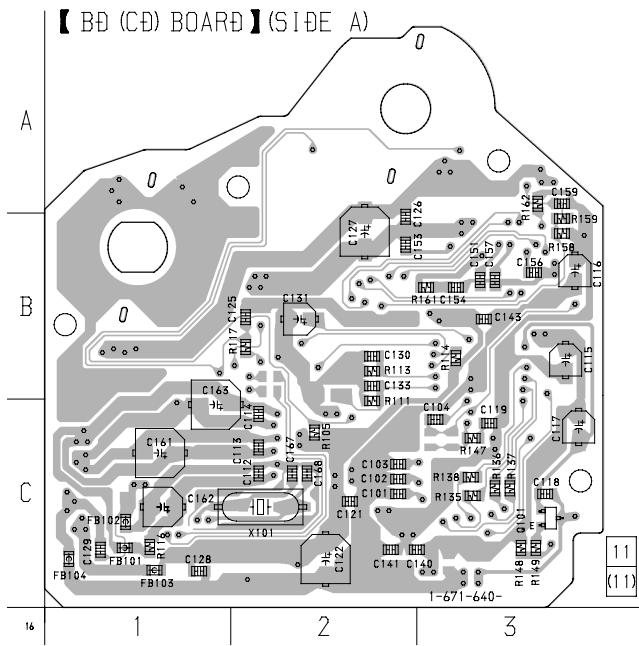
② 16MHz 5.5Vp-p
IC501 (X-OUT)

- MD DIGITAL Section -

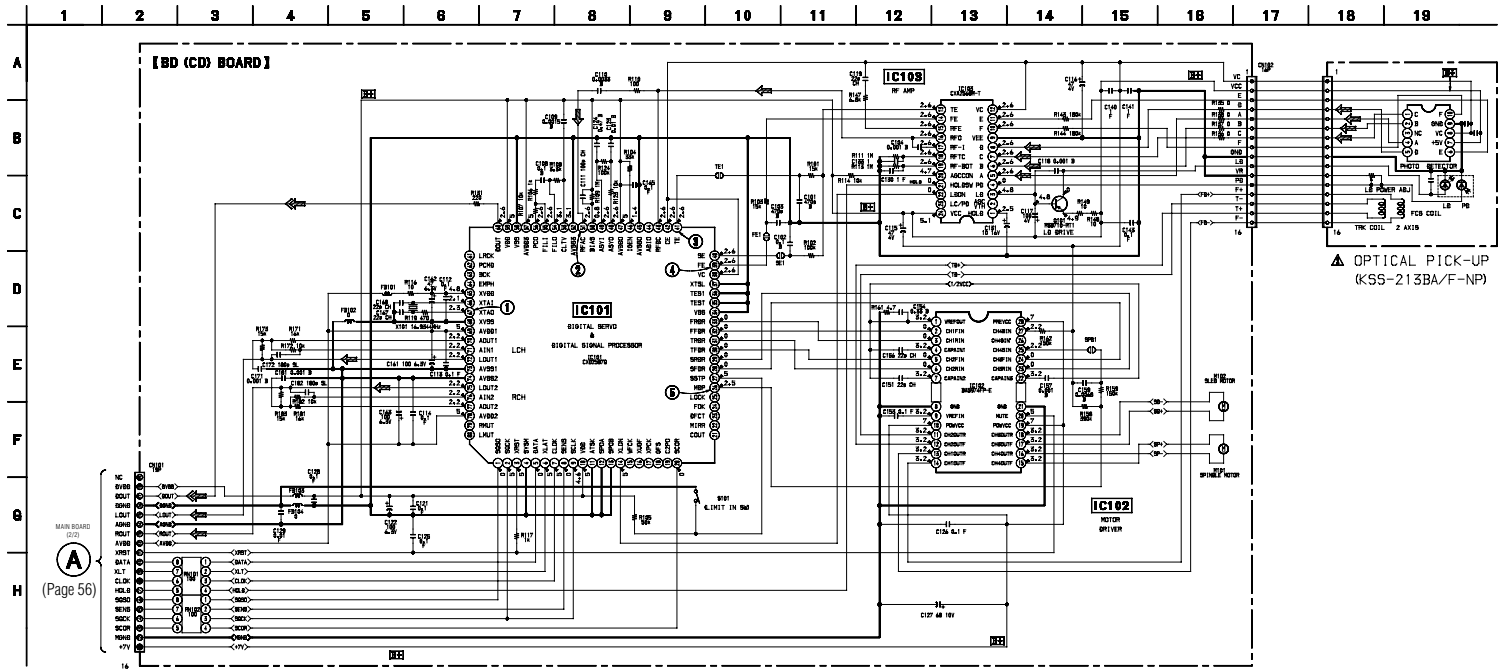
① 10MHz 3.2Vp-p
IC316 (XOUT)

HCD-J3MD

6-3. Printed Wiring Board – BD (CD) Section – • See page 49 for Circuit Boards Location.



6-4. Schematic Diagram – BD (CD) Section – • See page 49 for Waveforms. • See page 71 for IC Block Diagrams. • See page 75 for IC Pin Functions.

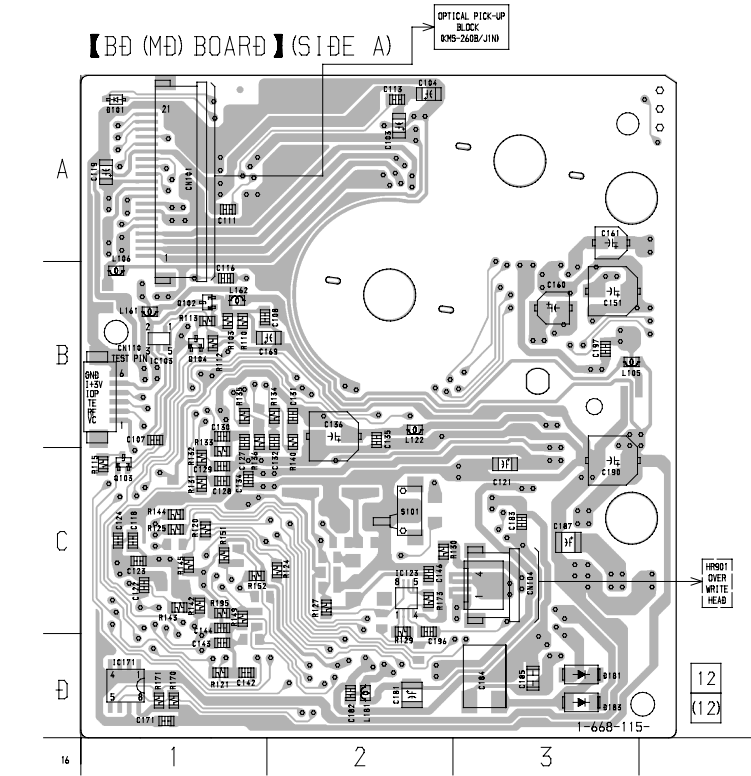


The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

以阴影和 Δ 标志来识别的零部件，在安全方面具有关键性，因此只能以规定号码的零部件来更换。

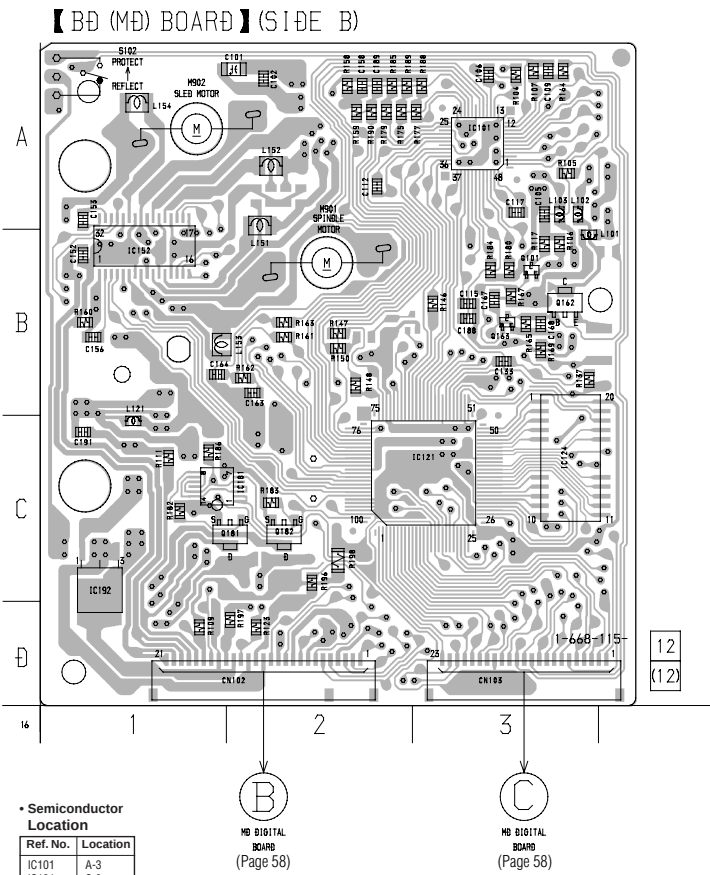
HCD-J3MD

6-5. Printed Wiring Board – BD (MD) Section – • See page 49 for Circuit Boards Location.



• Semiconductor Location

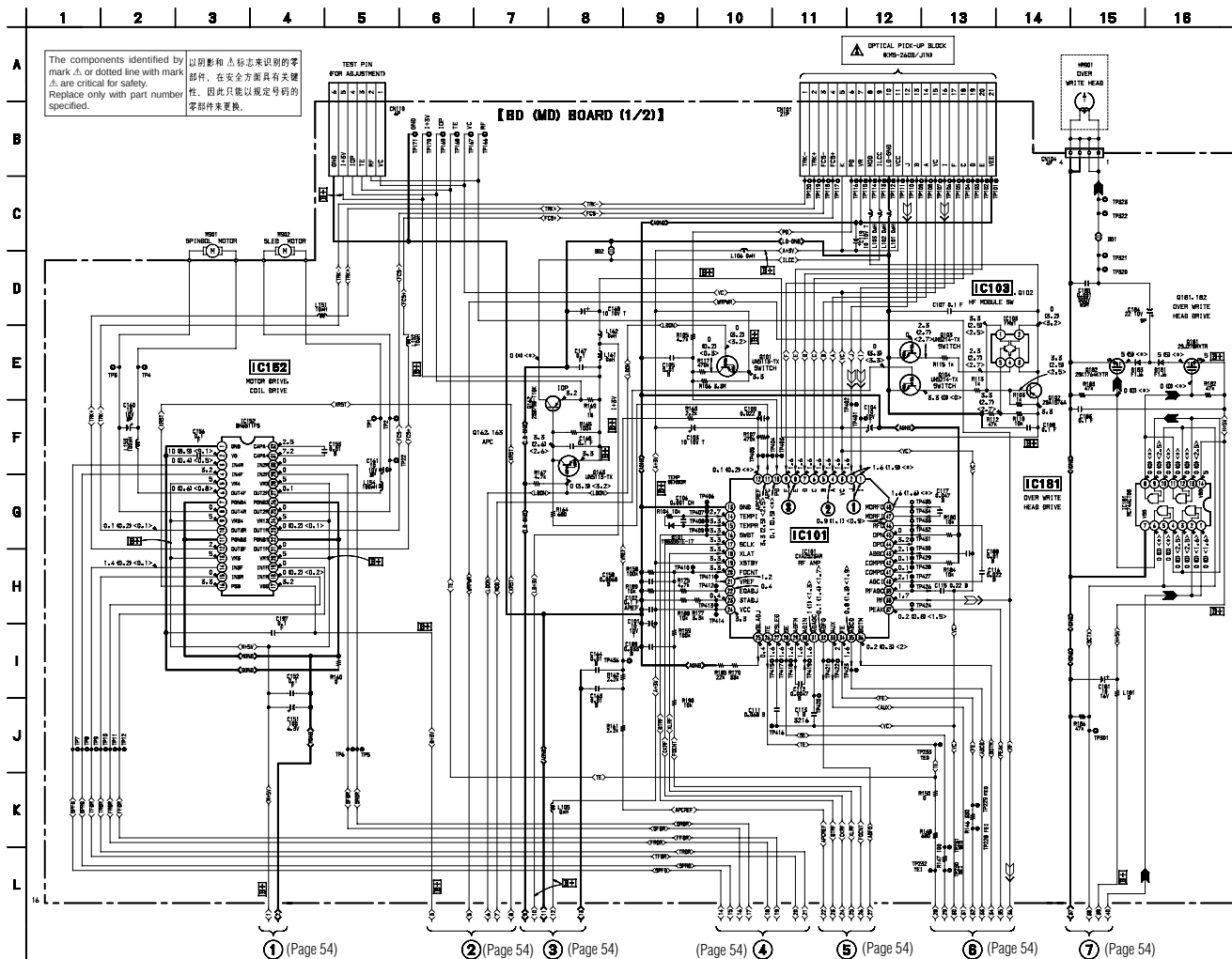
Ref. No.	Location
D101	A-1
D181	D-3
D183	D-3
IC103	B-1
IC123	C-2
IC171	D-1
Q102	B-1
Q103	C-1
Q104	B-1



• Semiconductor Location

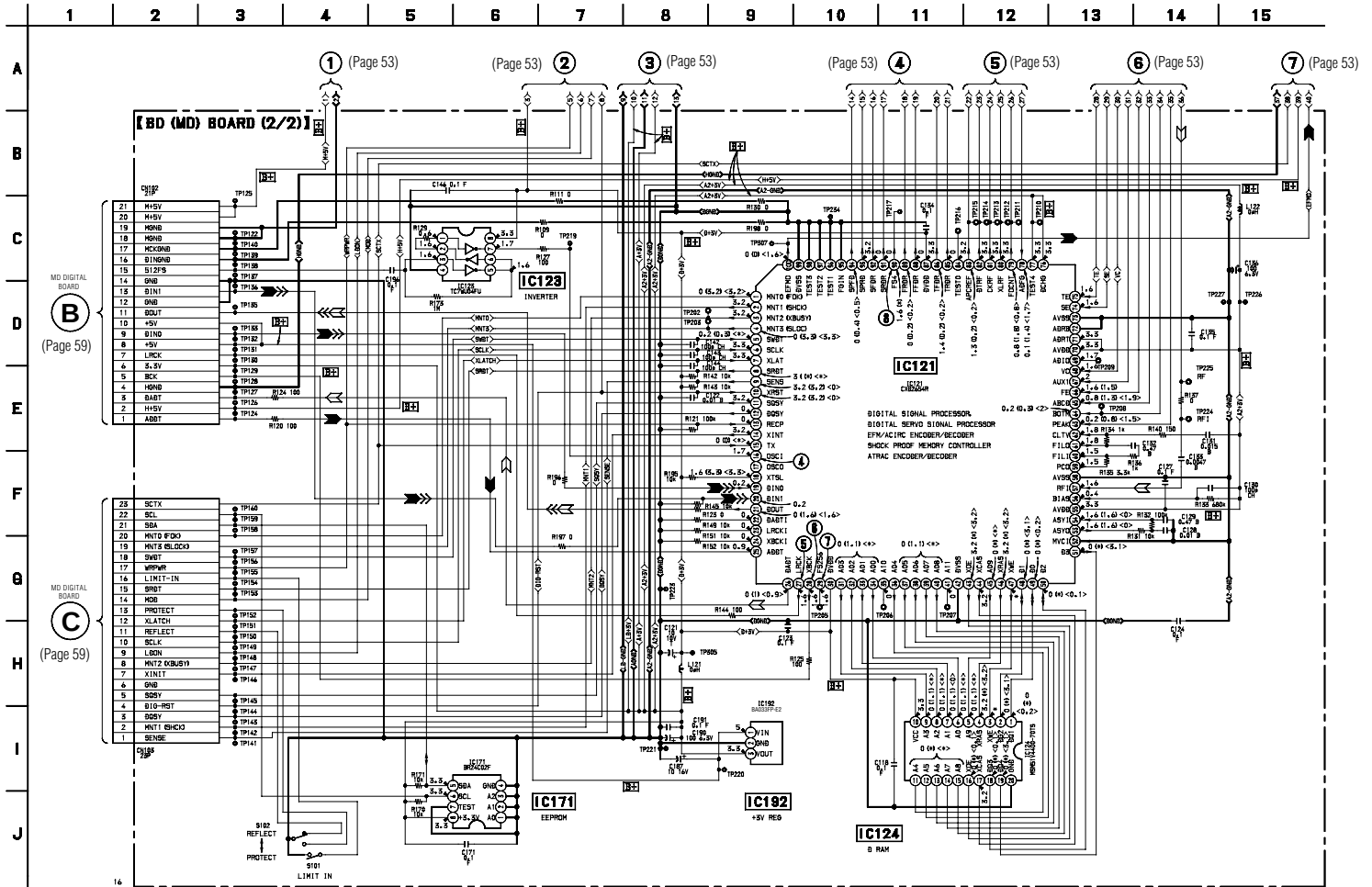
Ref. No.	Location
IC101	A-3
IC121	C-3
IC124	C-3
IC152	B-1
IC181	C-2
IC192	C-1
Q101	B-3
Q162	B-3
Q163	B-3
Q181	C-2
Q182	C-2

6-6. Schematic Diagram – BD (MD) Section (1/2) – • See page 49 for Waveforms. • See page 69 for IC Block Diagrams. • See page 74 for IC Pin Functions.



HCD-J3MD

6-7. Schematic Diagram – BD (MD) Section (2/2) – • See page 49 for Waveforms. • See page 52 for Printed Wiring Board. • See page 70 for IC Block Diagrams.

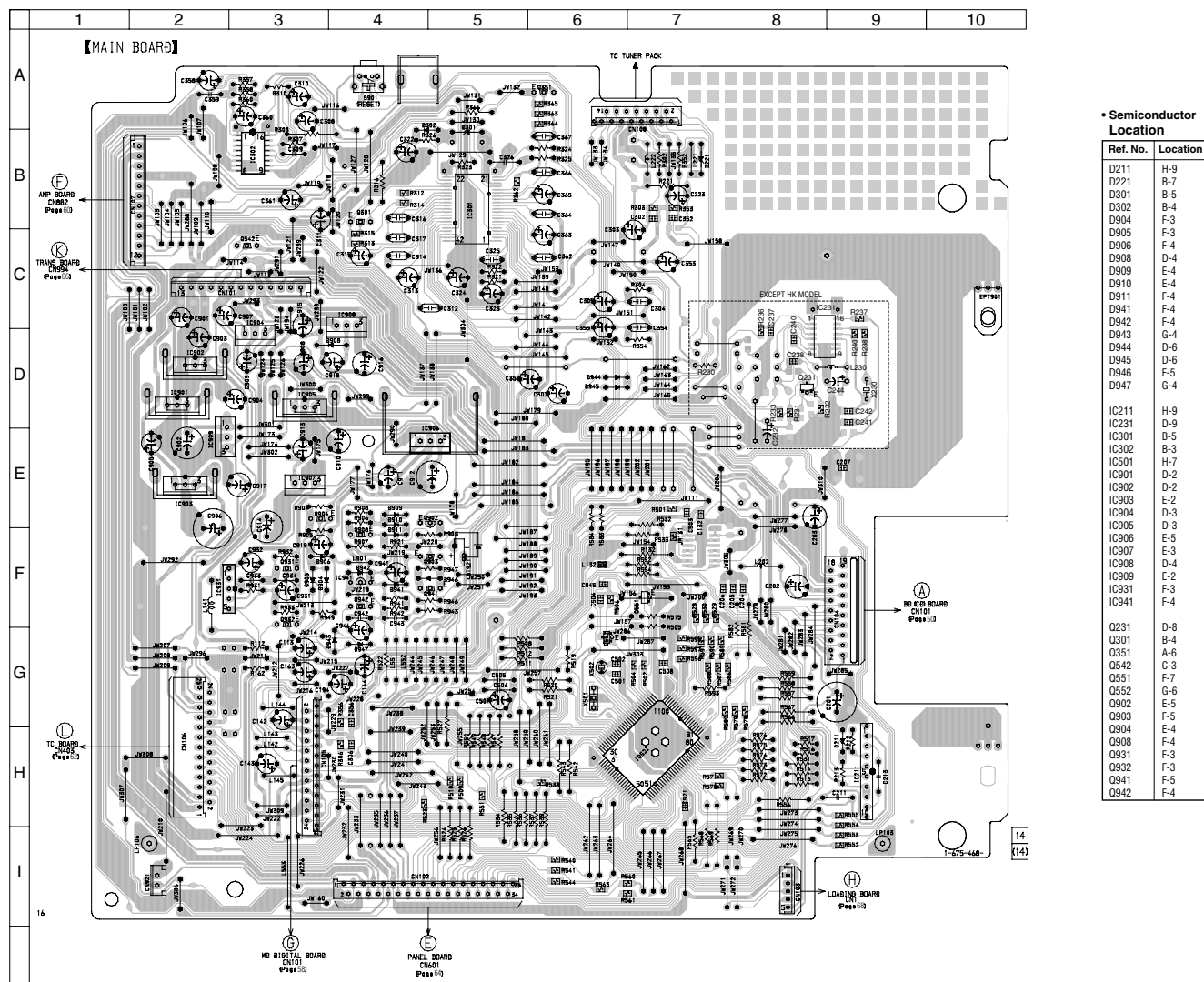




6-9. Schematic Diagram – MAIN Section (2/2) – • See page 49 for Waveforms. • See page 73 for IC Block Diagrams. • See page 77 for IC Pin Functions.



6-10. Printed Wiring Board – MAIN Section – • See page 49 for Circuit Boards Location.

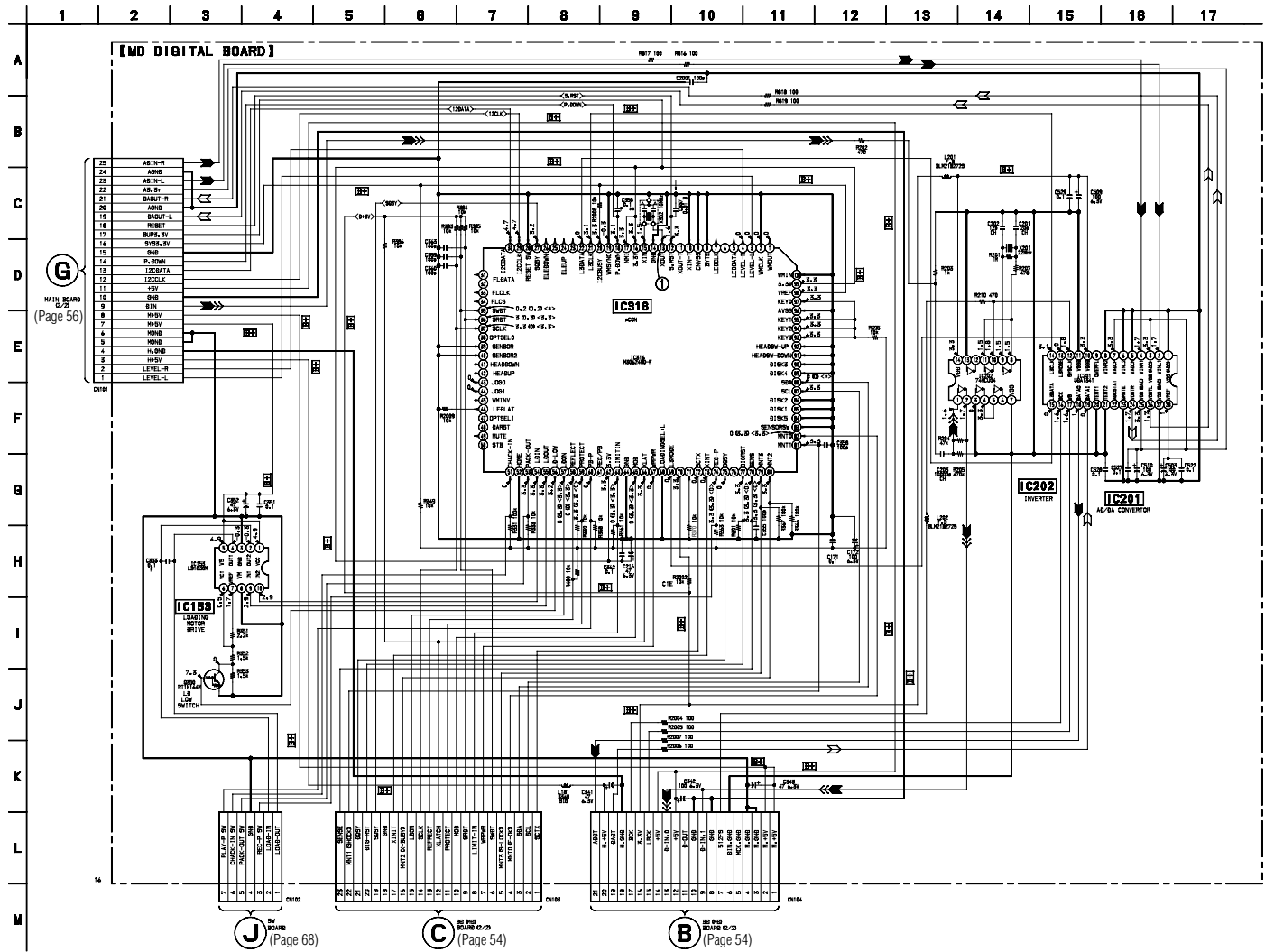


6-11. Printed Wiring Board – MD DIGITAL Section – • See page 49 for Circuit Boards Location.

【ME DIGITAL BOARD】(SIDE B)

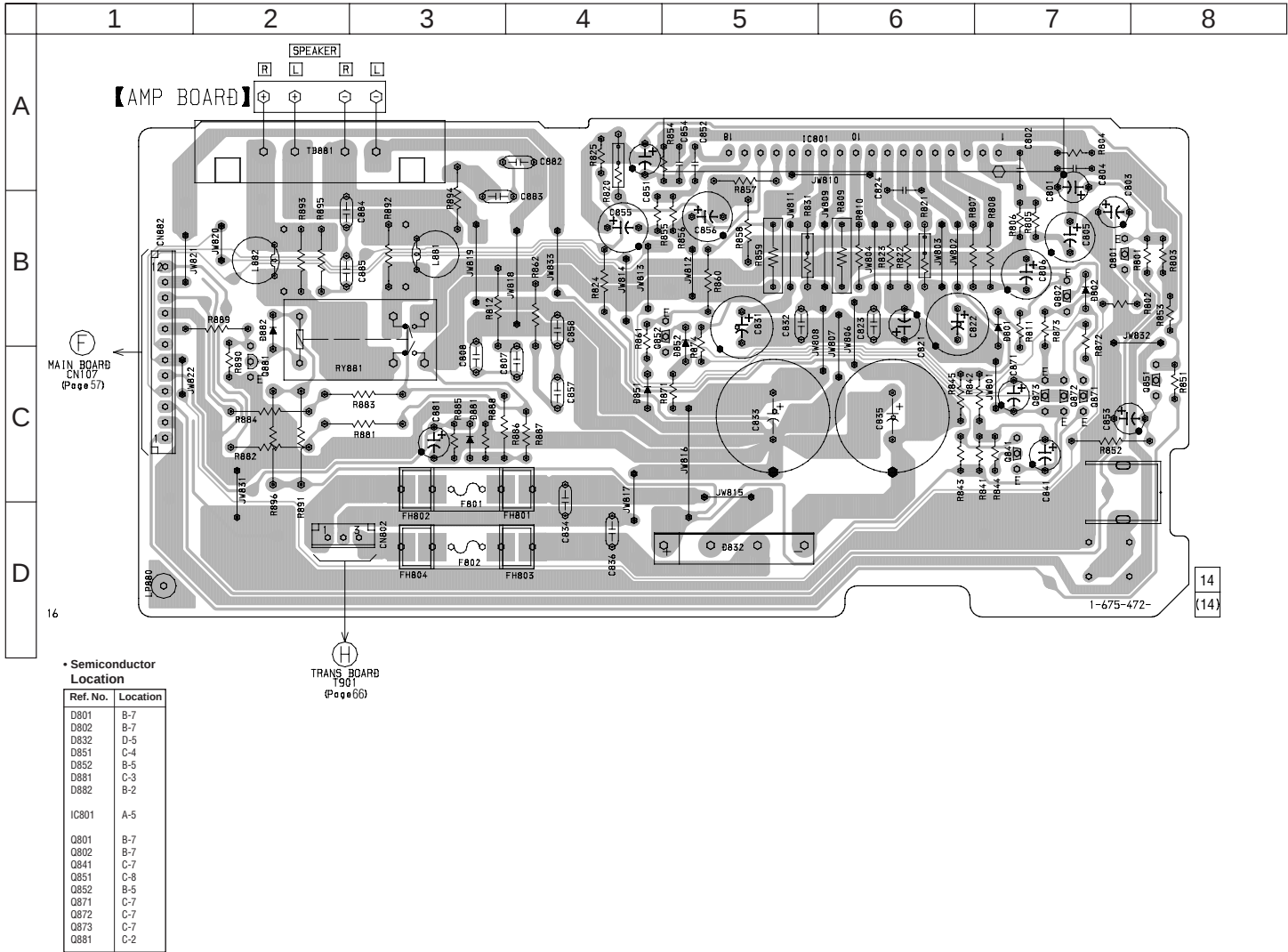


6-12. Printed Wiring Board – MD DIGITAL Section – • See page 49 for Waveforms. • See page 71 for IC Block Diagrams.

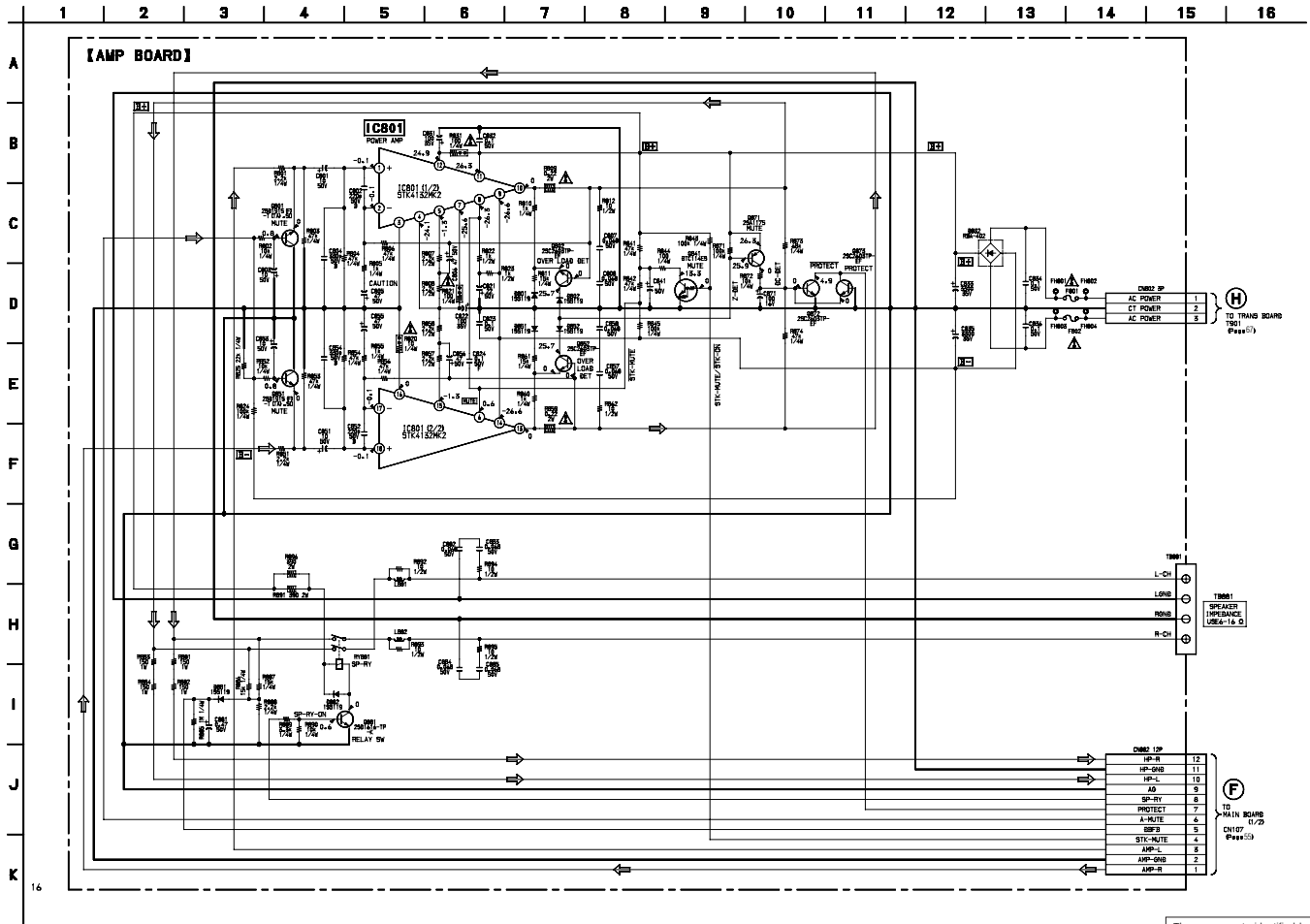


HCD-J3MD

6-13. Printed Wiring Board – AMP Section – • See page 49 for Circuit Boards Location.



6-14. Schematic Diagram – AMP Section –



The components identified by mark ▲ or dotted line with mark ▲ are critical for safety. Replace only with part number specified.

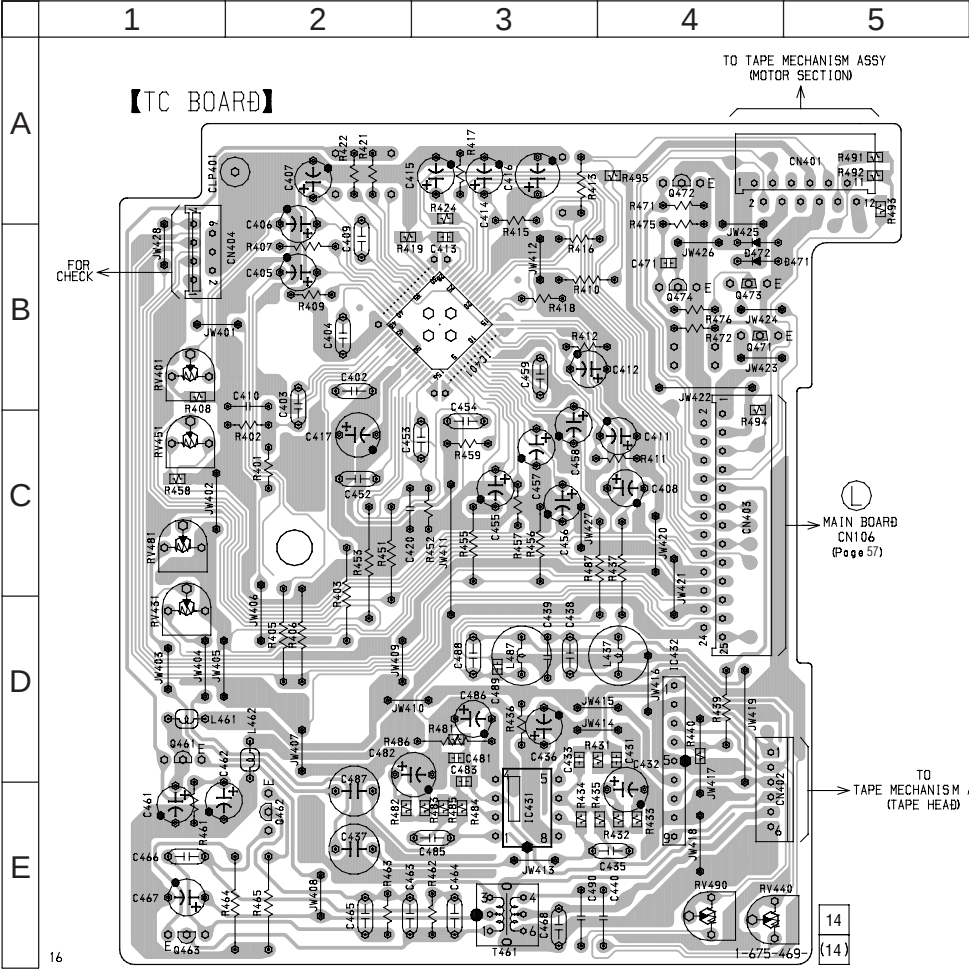
以阴影和 ▲ 标志来识别的零部件，在安全方面具有关键性。因此只能以规定号码的零部件来更换。

HCD-J3MD

6-15. Printed Wiring Board – CASSETTE DECK Section –

• See page 49 for Circuit Boards Location.

• Semiconductor Location	
Ref. No.	Location
D471	B-4
D472	B-4
IC401	B-3
IC431	E-3
IC432	D-4
Q461	D-1
Q462	E-2
Q463	E-1
Q471	B-4
Q472	A-4
Q473	B-4
Q474	B-4



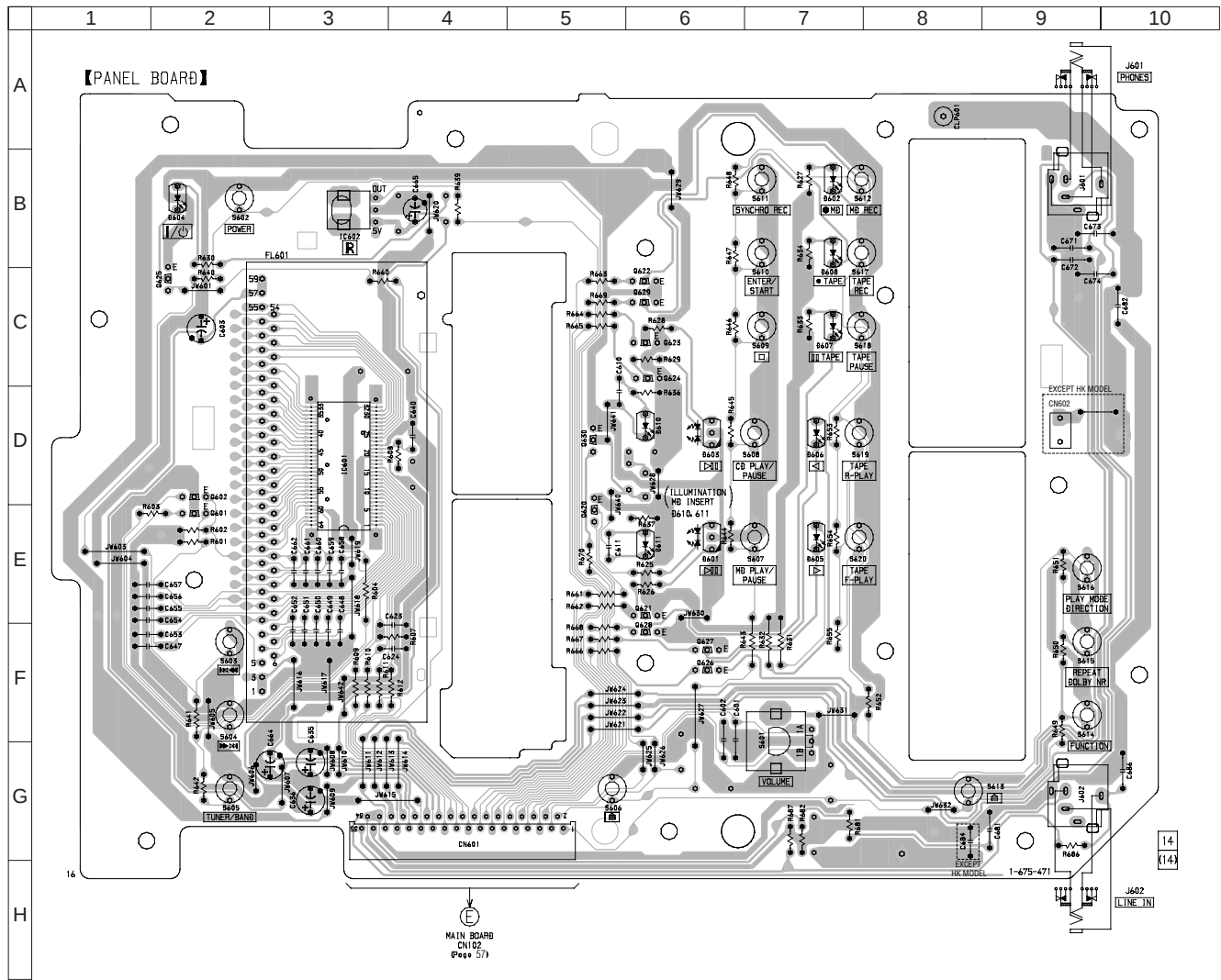


HCD-J3MD

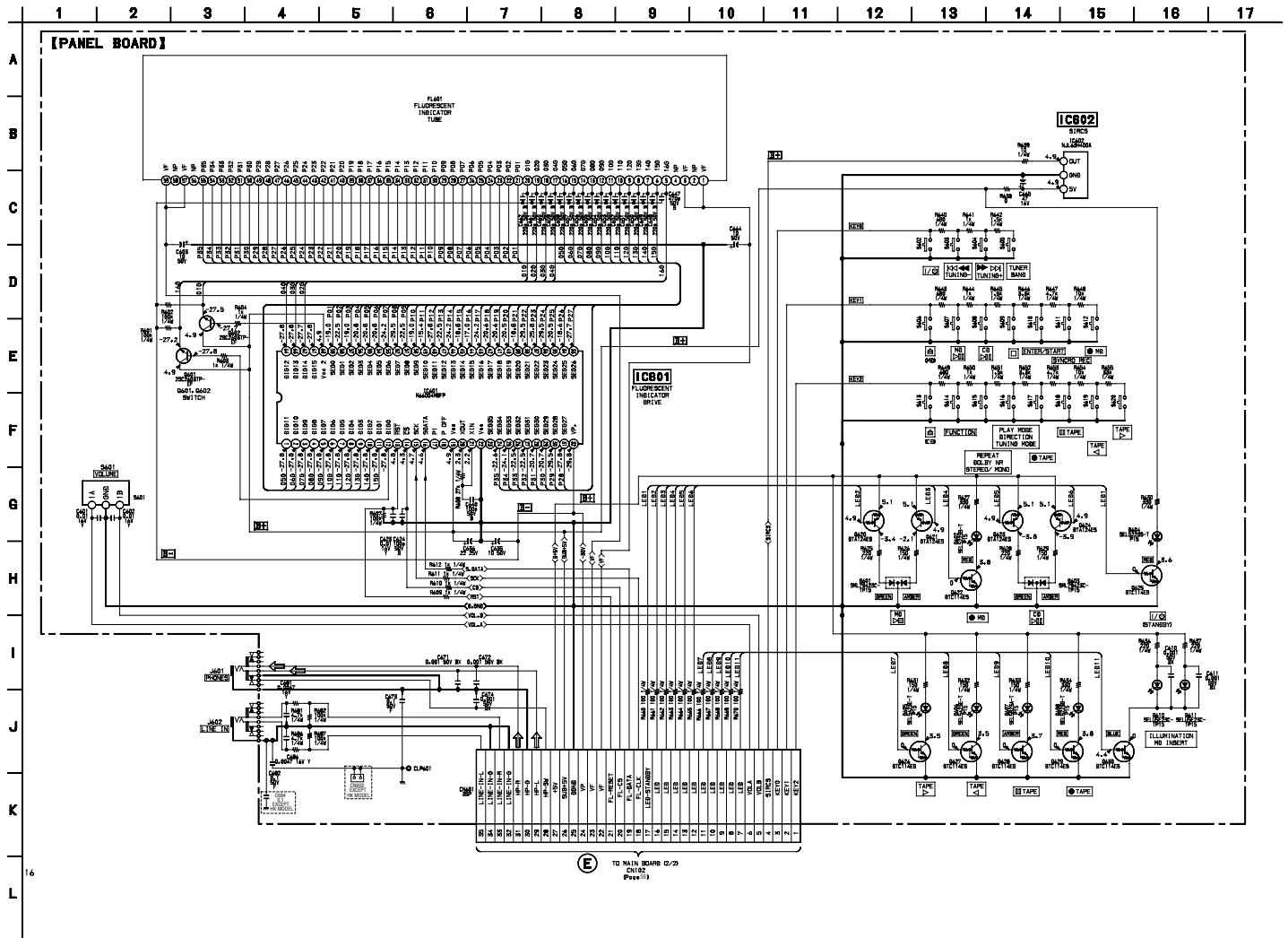
6-17. Printed Wiring Board – PANEL Section –

• See page to 49 for Circuit Boards Location.

Semiconductor Location	
Ref. No.	Location
D601	E-6
D602	B-7
D603	D-6
D604	B-2
D605	E-7
D606	D-7
D607	C-7
D608	B-7
D610	D-6
D611	E-6
IC601	D-3
IC602	B-3
Q601	E-2
Q602	D-2
Q620	D-5
Q621	E-6
Q622	C-6
Q623	C-6
Q624	C-6
Q625	C-2
Q626	F-6
Q627	F-6
Q628	F-6
Q629	C-6
Q630	D-5



6-18. Schematic Diagram – PANEL Section –

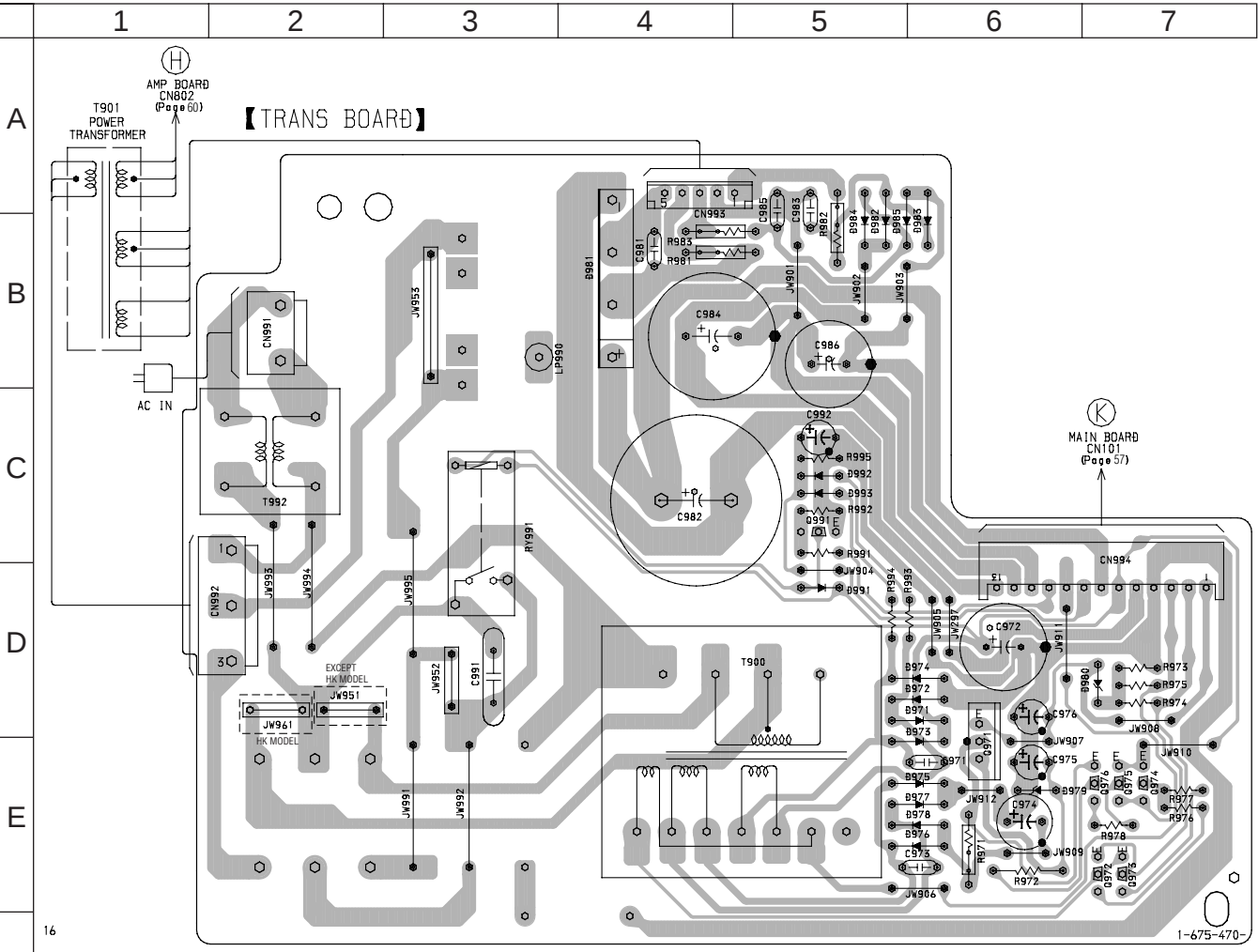


HCD-J3MD

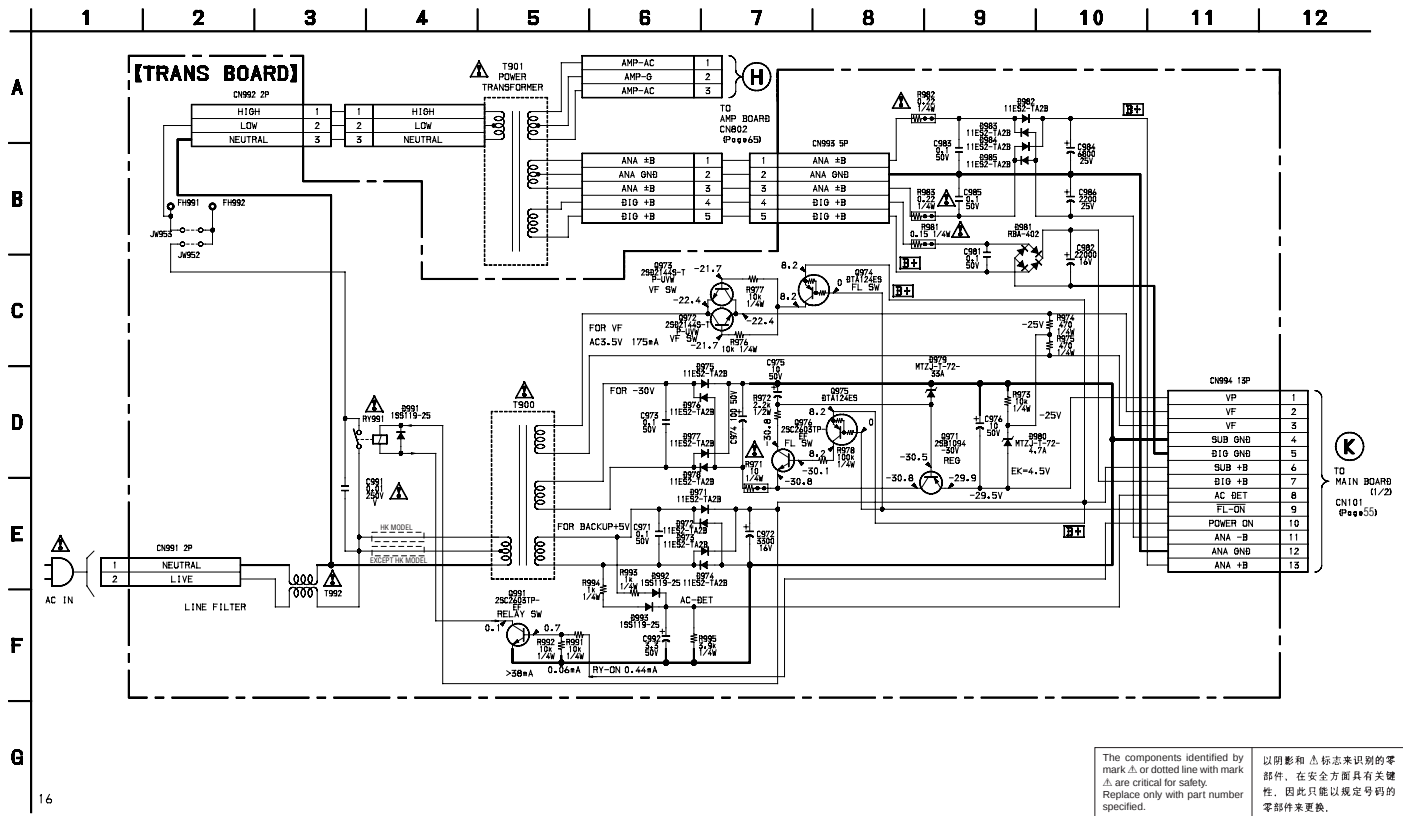
6-19. Printed Wiring Board – POWER Section –

• See page 49 for Circuit Boards Location.

Semiconductor Location	
Ref. No.	Location
D971	D-6
D972	D-6
D973	E-6
D974	D-6
D975	E-6
D976	E-6
D977	E-6
D978	E-6
D979	E-6
D980	D-7
D981	B-4
D982	B-5
D983	B-6
D984	B-5
D985	B-5
D991	D-5
D992	C-5
D993	C-5
Q971	D-6
Q972	E-7
Q973	E-7
Q974	E-7
Q975	E-7
Q976	E-7
Q991	C-5

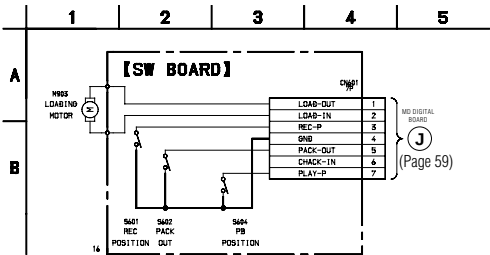


6-20. Schematic Diagram – POWER Section –

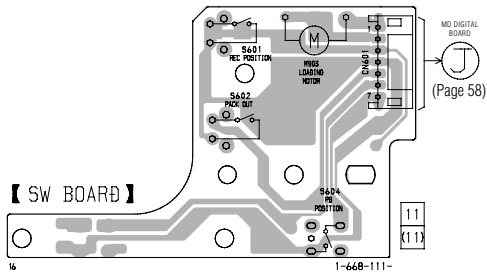


HCD-J3MD

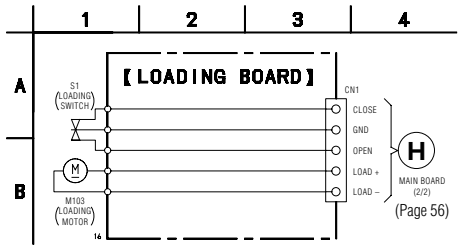
6-21. Schematic Diagram – BD SWITCH Section –



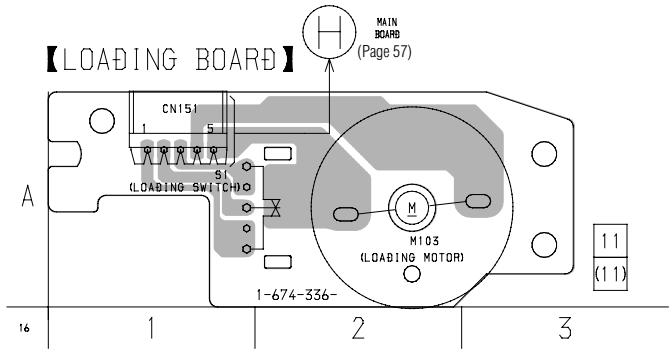
6-22. Printed Wiring Board – BD SWITCH Section – • See page 40 for Circuit Boards Location.



6-23. Schematic Diagram – LOADING Section –



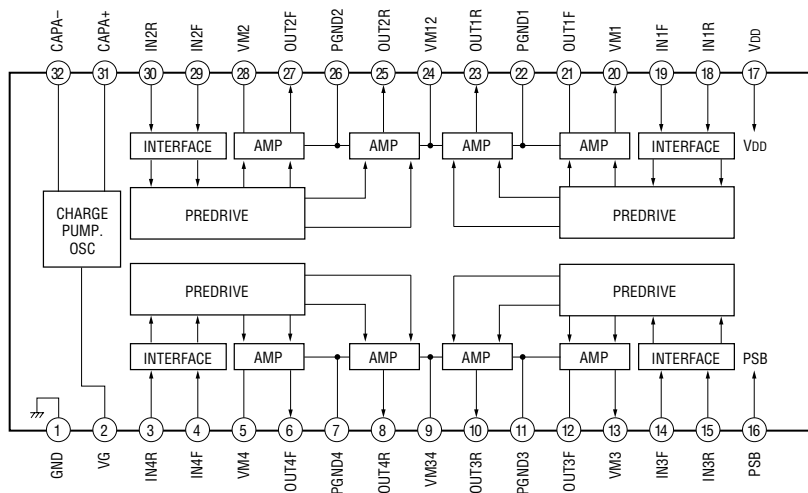
6-24. Printed Wiring Board – LOADING Section – • See, page 40 for Circuit Boards Location.



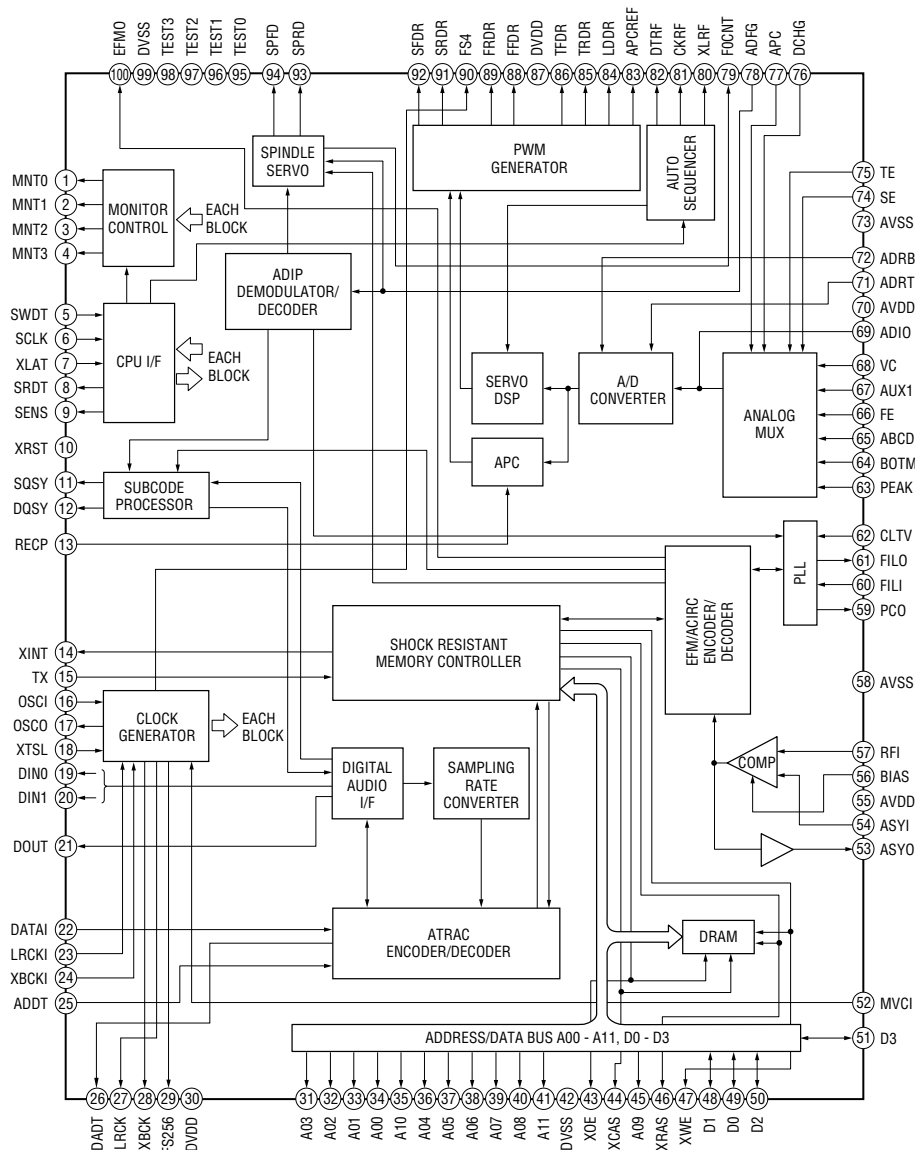
- BD (MD) BOARD (1/2)
IC101 CXA2523AR



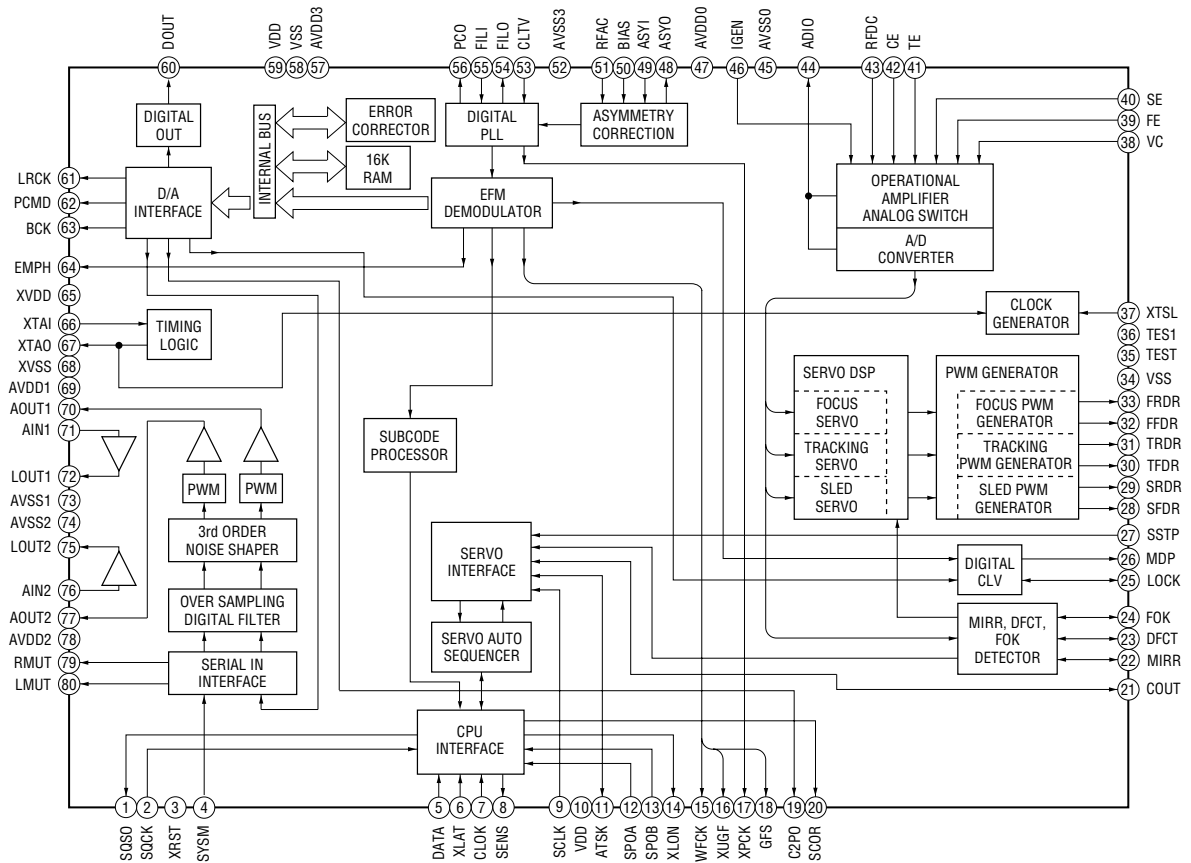
BD (MD) BOARD (1/2)
IC152 BH6511FS



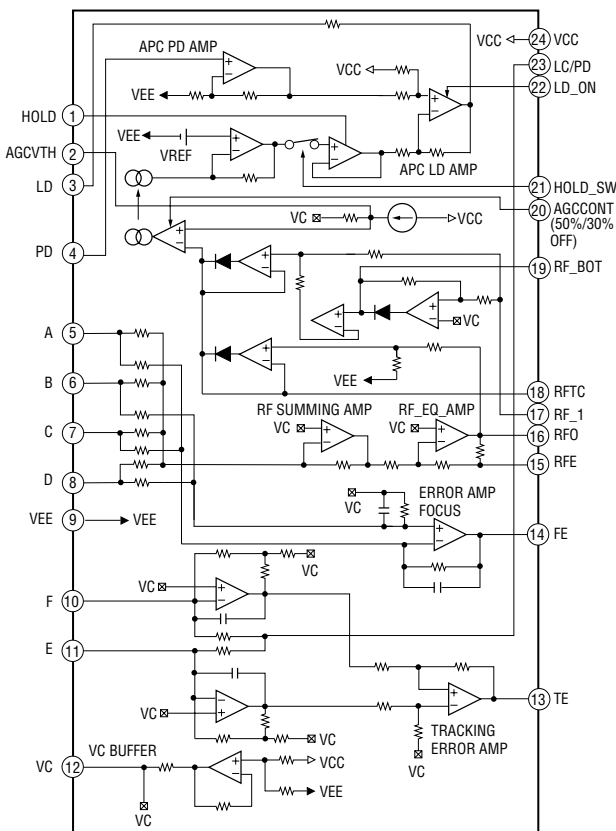
BD (MD) BOARD (2/2)
IC121 CXD2654R



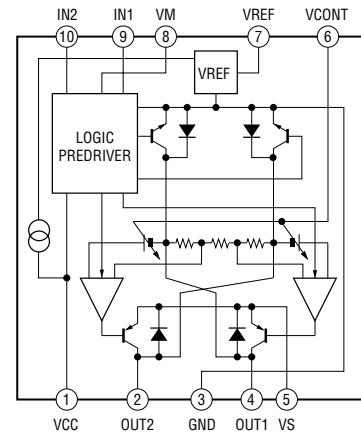
BD (CD) BOARD
IC101 CXD2587Q



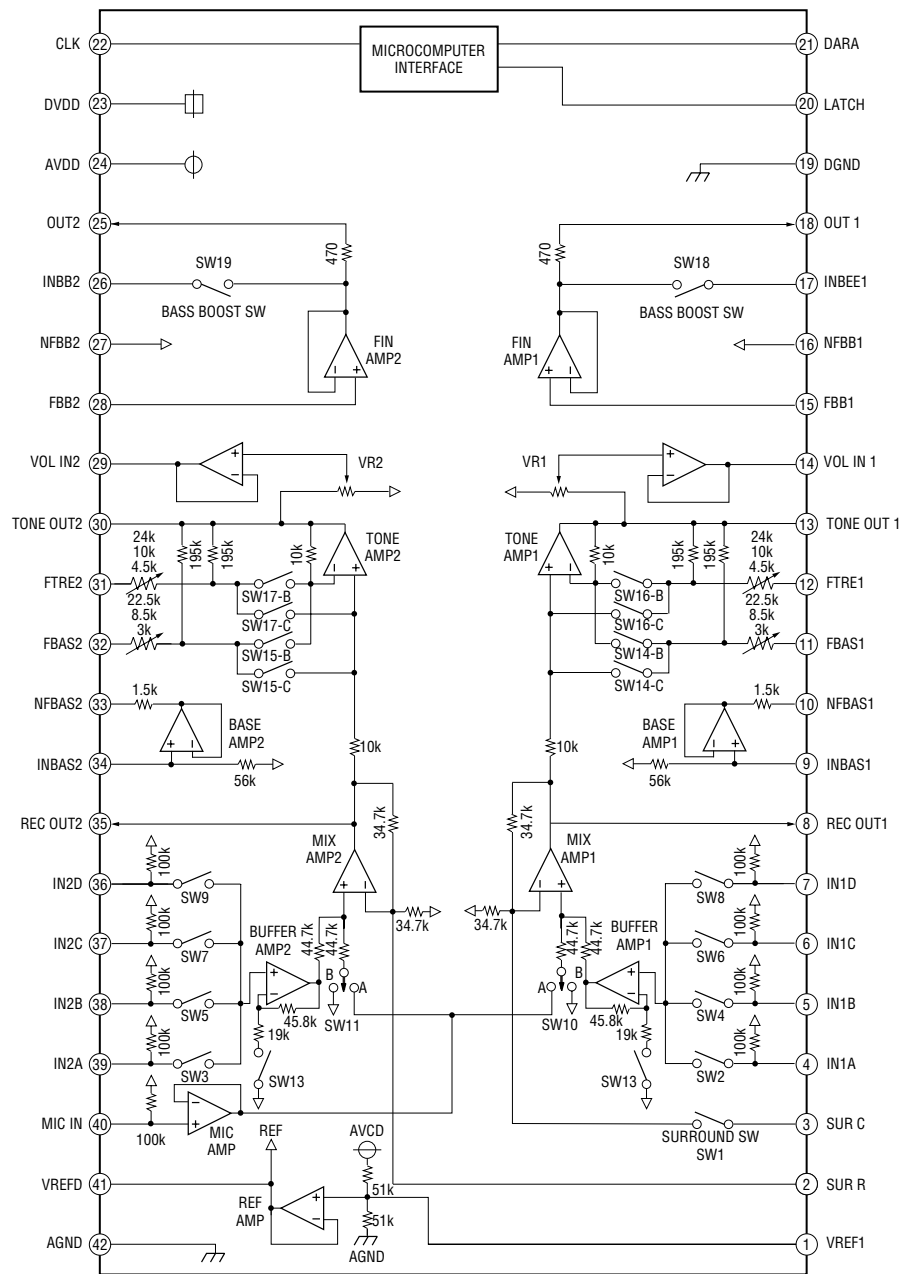
BD (CD) BOARD
IC103 CXA2568M-T6



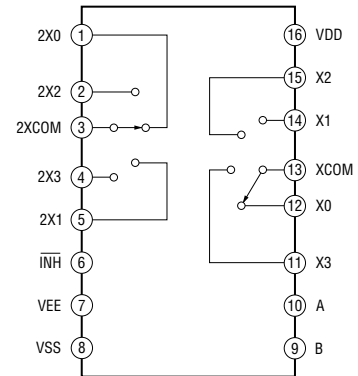
BD DIGITAL BOARD
IC153 LB1830M-S-TE-L



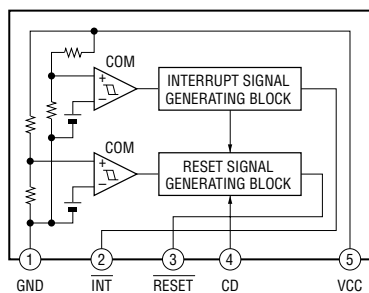
MAIN BOARD (1/2)
IC301 M62428AFP600C



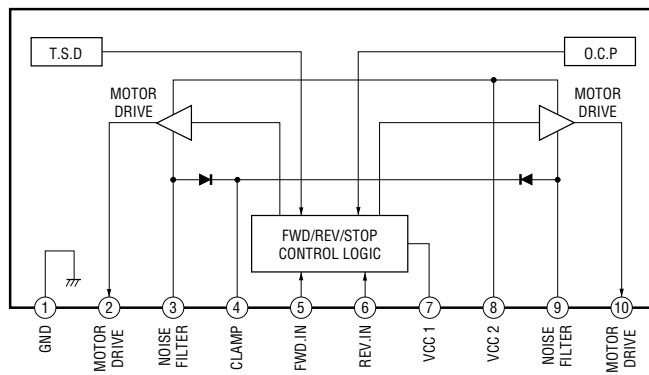
MAIN BOARD (1/2)
IC302 MC14052BF



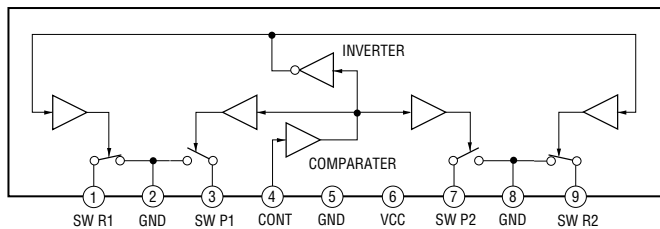
MAIN BOARD (1/2)
IC931 M62016L



MAIN BOARD (2/2)
IC211 LB1641



TC BOARD
IC432 μ PC1330HA



6-26. ZIC PIN FUNCTION DESCRIPTION

• IC101 RF Amplifier (CXA2523AR) (BD(MD) board (1/2))

Pin No.	Pin Name	I/O	Function
1	I	I	I-V converted RF signal I input
2	J	I	I-V converted RF signal J input
3	VC	O	Middle point voltage (+1.5V) generation output
4 to 9	A to F	I	Signal input from the optical pick-up detector
10	PD	I	Light amount monitor input
11	APC	O	Laser APC output
12	APCREF	I	Reference voltage input for setting laser power
13	GND	—	Ground
14	TEMPI	I	Temperature sensor connection
15	TEMPR	O	Reference voltage output for the temperature sensor
16	SWDT	I	Serial data input from CXD2654R
17	SCLK	I	Serial clock input from CXD2654R
18	XLAT	I	Latch signal input from CXD2654R “L”: Latch
19	XSTBY	I	Stand by signal input “L”: Stand by
20	F0CNT	I	Center frequency control voltage input of BFF22, BPF3T, EQ from CXD2654R
21	VREF	O	Reference voltage output (Not used)
22	EQADJ	I/O	Center frequency setting pin for the internal circuit EQ
23	3TADJ	I/O	Center frequency setting pin for the internal circuit BPF3T
24	VCC	—	+3V power supply
25	WBLADJ	I/O	Center frequency setting pin for the internal circuit BPF22
26	TE	O	Tracking error signal output to CXD2654R
27	CSLED	—	External capacitor connection pin for the sled error signal LPF
28	SE	O	Sled error signal output to CXD2654R
29	ADFM	O	FM signal output of ADIP
30	ADIN	I	ADIP signal comparator input ADFM is connected with AC coupling
31	ADAGC	—	External capacitor connection pin for AGC of ADIP
32	ADFG	O	ADIP duplex signal output to CXD2654R
33	AUX	O	I3 signal/temperature signal output to CXD2654R (Switching with a serial command)
34	FE	O	Focus error signal output to CXD2654R
35	ABCD	O	Light amount signal output to CXD2654R
36	BOTM	O	RF/ABCD bottom hold signal output to CXD2654R
37	PEAK	O	RF/ABCD peak hold signal output to CXD2654R
38	RF	O	RF equalizer output to CXD2654R
39	RFAGC	—	External capacitor connection pin for the RF AGC circuit
40	AGCI	I	Input to the RF AGC circuit The RF amplifier output is input with AC coupling
41	COMPO	O	User comparator output (Not used)
42	COMPP	I	User comparator input (Fixed at “L”)
43	ADDC	I/O	External capacitor pin for cutting the low band of the ADIP amplifier
44	OPO	O	User operation amplifier output (Not used)
45	OPN	I	User operation amplifier inversion input (Fixed at “L”)
46	RFO	O	RF amplifier output
47	MORFI	I	Groove RF signal is input with AC coupling
48	MORFO	O	Groove RF signal output

• Abbreviation

APC: Auto Power Control
AGC: Auto Gain Control

• **IC101 DIGITAL SIGNAL PROCESSOR (CXD2587Q) (BD(CD) board)**

Pin No.	Pin Name	I/O	Function
1	SQSO	O	Sub-Q 80-bit and PCM peak level data output (CD text data output)
2	SQCK	I	Clock input for SQSO read-out
3	XRST	I	System reset "L" : reset
4	SYSM	I	Muting input "H" : mute
5	DATA	I	Data input, supplied from CPU
6	XLAT	I	Latch input, supplied from CPU
7	CLOK	I	Clock input, supplied from CPU
8	SENS	O	SENS signal output
9	SCLK	I	SENS serial clock signal input
10	VDD	—	Digital power supply
11	ATSK	I/O	Input pin for anti-shock (Connected to ground)
12	SPOA	I	Microcomputer interface escape input A (Connected to ground)
13	SPOB	I	Microcomputer interface escape input B (Connected to ground)
14	XLON	O	Microcomputer escape interface output
15	WFCK	O	WFCK output (Not used)
16	XUGF	O	Not used
17	XPCK	O	Not used
18	GFS	O	Not used
19	C2PO	O	Not used
20	SCOR	O	Sub-code sync output
21	COUT	I/O	Not used
22	MIRR	I/O	Mirror signal input/output (Not used)
23	DFCT	I/O	Defect signal input/output (Not used)
24	FOK	I/O	Focus OK input/output (Not used)
25	LOCK	I/O	Not used
26	MDP	O	Output to control spindle motor servo
27	SSTP	I	Input signal to detect disc inner most track
28	SFDR	O	Solid drive output
29	SRDR	O	Solid drive output
30	TFDR	O	Tracking drive output
31	TRDR	O	Tracking drive output
32	FFDR	O	Focus drive output
33	FRDR	O	Focus drive output
34	VSS	—	Digital ground
35	TEST	I	TEST input pin connected normally to ground
36	TES1	I	TEST input pin connected normally to ground
37	XTSL	I	X'tal selection input (Connected to ground)
38	VC	I	Center voltage input pin
39	FE	I	Focus error signal input
40	SE	I	Solid error signal input

- Abbreviation
GFS : Guarded Frame Sync

Pin No.	Pin Name	I/O	Function
41	TE	I	Tracking error signal input
42	CE	I	Center servo analog input
43	RFDC	I	RF signal input
44	ADIO	O	Test pin (Not used)
45	AVSS0	—	Analog ground
46	IGEN	I	Stabilized current input for operational amplifiers
47	AVDD0	—	Analog power supply
48	ASYO	O	EFM full swing output
49	ASYI	I	EFM asymmetry compare voltage input
50	BIAS	I	Asymmetry circuit constant current input
51	RFAC	I	EFM signal input
52	AVSS3	—	Analog ground
53	CLTV	I	Control voltage input for master VCO1
54	FILO	O	Filter output for master PLL
55	FILI	I	Filter input for master PLL
56	PCO	O	Charge-pump output for master PLL
57	AVDD3	—	Analog power supply
58	VSS	—	Digital ground
59	VDD	—	Digital power supply
60	DOUT	O	Digital-out output pin
61	LRCK	O	D/A interface LR clock output ($f = F_s$) (Not used)
62	PCMD	O	D/A interface serial data output (Not used)
63	BCK	O	D/A interface bit clock output (Not used)
64	EMPH	O	Playback disc output in emphasis mode (Not used)
65	XVDD	—	Power supply for master clock
66	XTAI	I	X'tal oscillator circuit input (16.9344MHz)
67	XTAO	O	X'tal oscillator circuit output (16.9344MHz)
68	XVSS	—	Ground for master clock
69	AVDD1	—	Analog power supply
70	AOUT1	O	L-ch analog output
71	AIN1	I	L-ch operational amplifiers input
72	LOUT1	O	L-ch line output
73	AVSS1	—	Analog ground
74	AVSS2	—	Analog ground
75	LOUT2	O	R-ch line output
76	AIN2	I	R-ch operational amplifiers input
77	AOUT2	O	R-ch analog output
78	AVDD2	—	Analog power supply
79	RMUT	O	R-ch “0” detection flag output (Not used)
80	LMUT	O	L-ch “0” detection flag output (Not used)

- Abbreviation
EFM : Eight to Fourteen Modulation
PLL : Phase Locked Loop

• IC501 MASTER CONTROL (M30620MC-A18FP) (MAIN board (2/2))

Pin No.	Pin Name	I/O	Function
1	STKPOWER	O	Power amplifier ON/OFF signal output
2	B-SHUT	I	REEL pulse input from tape cassette deck
3	F-RY	O	Front speaker relay control output
4	HEADPHONE	I	Headphones detection input. "H": Headphones detected, "L" : Headphones not detected
5	CD-POWER	O	CD power ON signal output
6	TA-MUTE	O	LINE mute ON/OFF signal output
7	LED	—	Not used
8	BYTE	—	Connected to GND
9	CNVSS	—	Connected to GND
10	SUBXIN	I	X'tal (32.768 kHz) input
11	SUBXOUT	O	X'tal (32.768 kHz) output
12	RESET	I	Reset signal input
13	X-OUT	O	X'tal (16 MHz) output
14	VSS	—	GND
15	X-IN	I	X'tal (16 MHz) input
16	VCC	—	+5 V power
17	NM1	I	(Always +5 V)
18	LED	I	Not used
19	SCOR	I	Subcode request signal output
20	RDS-INT	I	RDS data input
21	RDS-DATA	I	
22	AC-CUT	I	AC power shut-down signal input
23	LED	O	MD PLAY
24	LED	O	MD PAUSE
25	LED	O	MD REC
26	LED	O	CD PLAY
27	PROTECT IN	I	Speaker protect signal input. "H": OFF, "L": ON
28	MD-RESET	O	MD reset signal output
29	IIC-SCL	I/O	I ² C bus CLK input/output
30	IIC-SDA	I/O	I ² C bus DATA input/output
31	TXD	—	Not used
32	SQ-DATA-IN	I	Subcode Q data clock input
33	SQ-CLK	O	Subcode Q data clock output
34	FL-RESET	O	FL reset signal
35	FL-DATA	O	FL data output
36	FL-CHIP SELECT	O	FL chip select signal
37	FL-CLK	O	FL clock output
38	62LAT	O	M62428AFP (IC301) latch signal output
39	STBY-LED	O	Sub clock signal output (during test mode)
40	LED	O	CD PAUSE
41	LED	O	FWD PLAY (tape cassette)
42	FL-ON	O	FL switch ON. "H": ON, "L": OFF
43	POWER-ON	O	Standby relay ON/OFF
44	LED	O	REV PLAY (tape cassette)
45	FUNC-SEL1	O	"L": TAPE, "H": LINE IN. Function select signal output
46	OPT-SEL	O	DIGITAL INPUT select signal output
47	62DATA	O	M62428AFP (IC301) data output
48	62CLK	O	M62428AFP (IC301) clock output
49	ST-MUTE	O	STMUTE signal output
50	STEREO	I	Stereo signal input from tuner

Pin No.	Pin Name	I/O	Function
51	TUNED	I	Tuned signal input from tuner
52	ST-CE	O	Tuner chip enable output
53	ST-DOUT	O	Tuner data output
54	ST-DIN	I	Tuner data input
55	ST-CLK	O	Tuner clock output
56	SENS	I	BD detection signal input
57	HDL D	O	Mode hold signal output
58	CD-LAT	O	CD latch signal output
59	CD-RESET	O	CD reset signal output
60	LED	O	REC (tape cassette)
61	LED	O	MD ornament (blue)
62	VCC	—	+5 V power
63	LED	O	PAUSE (cassette deck)
64	VSS	—	GND
65	AMS-IN	I	AMS signal input
66	LOAD-OUT	O	Loading motor control input/output.
67	LOAD-IN	O	
68	B-TRG	O	Tape cassette trigger output. "H": ON. "L": OFF
69	CAPM-CNT1	O	Capstan (Forward rotation - stop)
70	IN-SW	I	Loading-in signal input
71	OPEN	O	Loading-out signal input
72	TC-MUTE	O	Tape cassette LINE mute. "H": ON. "L": OFF
73	REC/PB/PASS	I	REC/PB/PASS
74	DOLBY NR	O	DOLBY NR. "H": ON. "L": OFF
75	REC MUTE	O	REC mute. "H": OFF, "L": ON
76	BIAS	O	Bias. "H": ON. "L": OFF
77	EQ-H/N	O	Equalizer. "H": HI, "L": normal (not used)
78	TC-RELAY	O	Tape cassette. "H": ON. "L": OFF
79	ALC	O	ALC. "H": OFF, "L": ON
80	B-PLAY-SW	I	Tape cassette PLAY switch input
81	CD DATA	O	CD data signal output
82	CD CLK	O	CD clock signal output
83	REC OUT CONT	O	REC output control "L": MUTE (not used)
84	JOG A	—	Not used
85	JOG B	—	Not used
86	VOL A	I	Volume control signal input-A
87	VOL B	I	Volume control signal input-B
88	SIRCS	I	SIRCS signal input
89 to 91	KEY 0 to KEY 2	I	Key input
92	MD-REC-R	I	MD record level signal input (R)
93	B-HALF	I	Tape cassette deck half
94	MD-REC-L	I	MD record level signal input (L)
95	MODEL-IN	I	MODEL input signal (Note used)
96	AG	—	GND (analog)
97	SPEC-IN	I	SPEC input
98	VREF	I	Reference voltage input
99	AVCC	I	+5 V power
100	TEST	—	Not used

SECTION 7 EXPLODED VIEWS

NOTE:

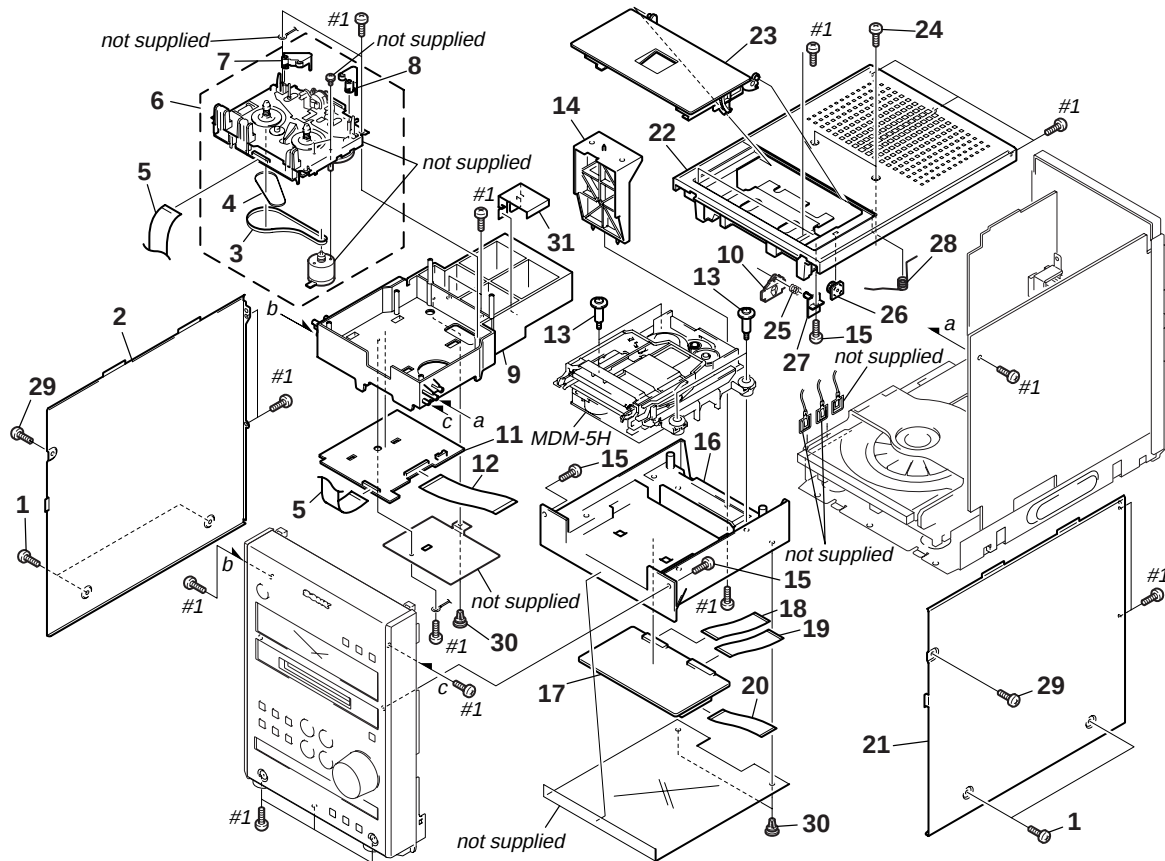
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list and accessories and packing materials are given in the last of this parts list.

- Color Indication of Appearance Parts Example:
KNOB, BALANCE (WHITE) . . . (RED)
Parts of Color Cabinet's Color
- Abbreviation
HK : Hong Kong model

The components identified by mark $\triangle$ or dotted line with mark $\triangle$ are critical for safety. Replace only with part number specified.

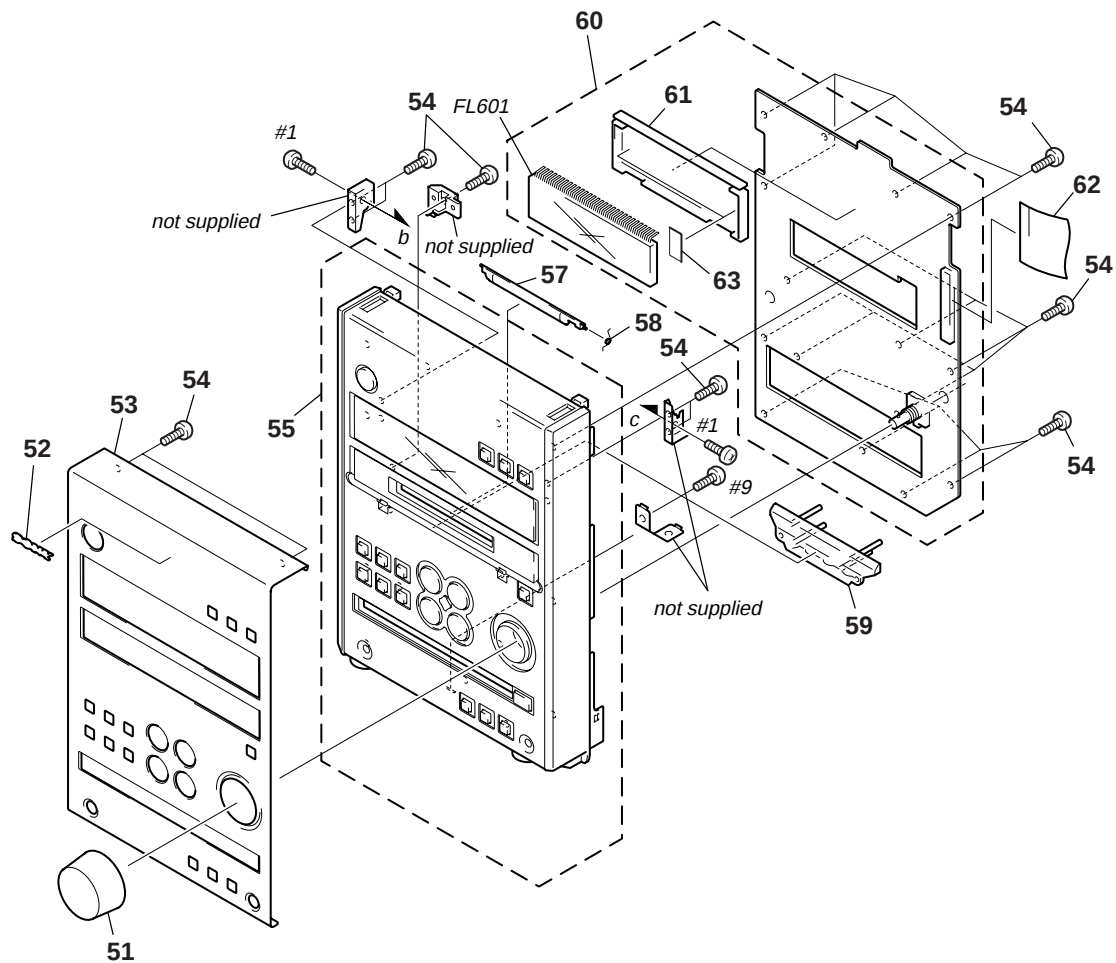
以阴影和 $\triangle$ 标志来识别的零部件，在安全方面具有关键性。因此只能以规定号码的零部件来更换。

7-1. CASE AND CASSETTE MECHANISM DECK SECTION (CMAL1Z027A)



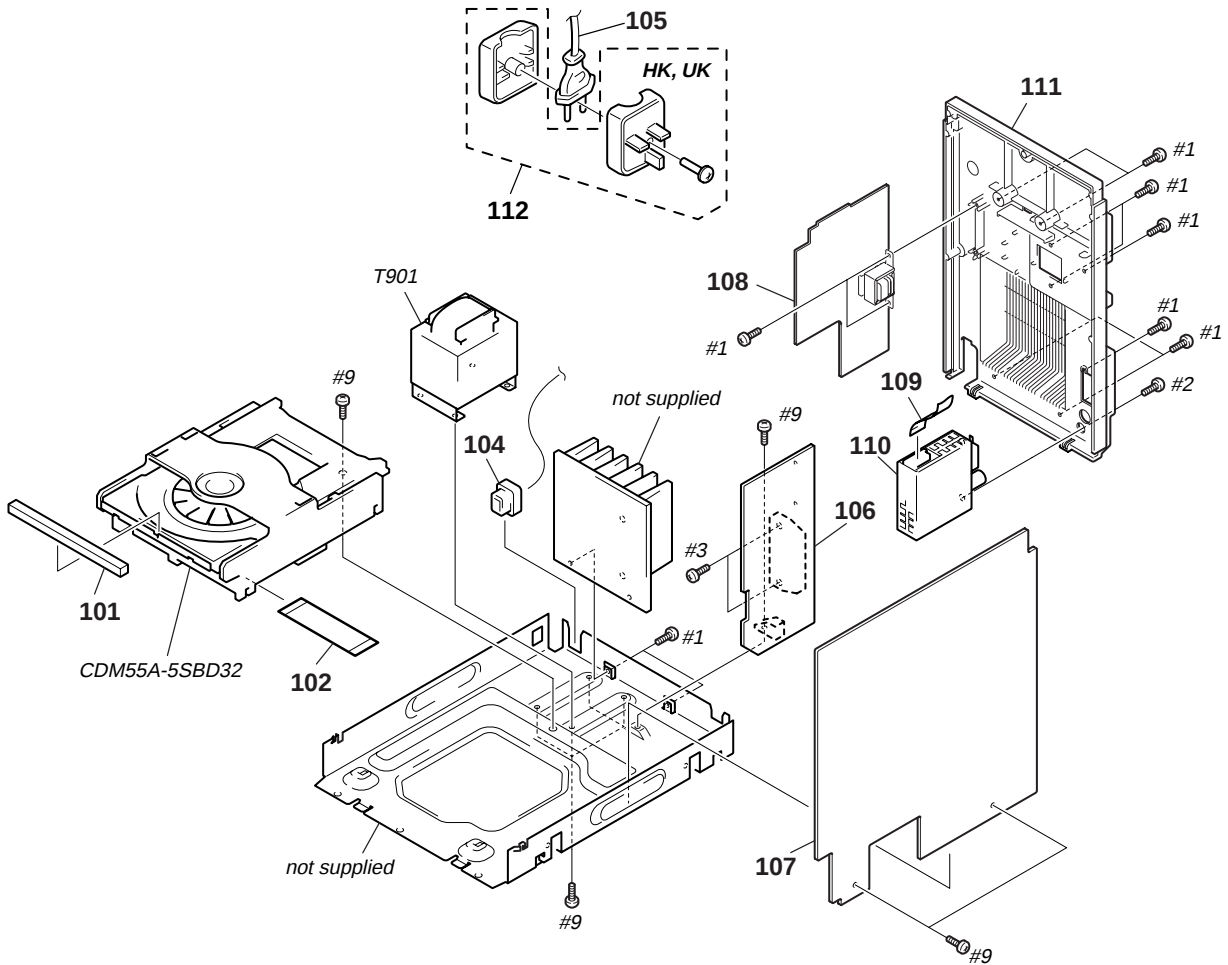
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	3-363-099-11	SCREW(CASE 3 TP2)		19	1-791-211-11	WIRE(FLAT TYPE) (23 CORE)	
2	4-224-106-01	CASE(L) (SILVER)		20	1-773-213-11	WIRE(FLAT TYPE) (25 CORE)	
2	4-224-106-11	CASE(L) (METALLIC)		21	4-224-107-01	CASE(R) (SILVER)	
2	4-224-106-21	CASE(L) (WHITE)		21	4-224-107-11	CASE(R) (METALLIC)	
3	4-997-983-01	BELTMAIN		21	4-224-107-21	CASE(R) (WHITE)	
4	4-997-984-01	F/RBELT		22	4-224-115-01	CASE(U)(SILVER)	
5	1-791-693-11	WIRE(FLAT TYPE) (12 CORE)		22	4-224-115-11	CASE(U)(METALLIC)	
6	A-4411-902-A	MECHANICAL ASSY, CASSETTE		22	4-224-115-21	CASE(U)(WHITE)	
7	X-4949-569-1	PINCHROLLER BLK L ASSY		23	X-4952-232-1	LID(TC) ASSY/S (SILVER)	
8	X-4949-568-1	PINCHROLLER BLK R ASSY		23	X-4952-252-1	LID(TC) ASSY/X (METALLIC)	
9	4-224-110-01	HOLDER (TCM)		23	X-4952-352-1	LID(TC) ASSY/W (WHITE)	
10	4-224-119-01	CATCHER, PUSH		24	4-212-531-11	SCREW	
11	A-4426-954-A	TC BOARD, COMPLETE		25	4-224-117-01	SPRING (PUSH), COMPRESSION	
12	1-791-696-11	WIRE(FLAT TYPE) (25 CORE)		26	4-224-104-01	DAMPER	
13	4-212-589-01	SCREW (+BVTPWH M3), STEP		27	4-224-116-01	BRACKET (PUSH)	
14	4-224-111-01	HOLDER (MD)		28	4-224-121-01	SPRING (TC), TORSION	
15	4-951-620-01	SCREW (2.6X8), +BVTP		29	3-363-099-81	SCREW (CASE 3 TP2)	
16	4-221-097-01	BRACKET (MDM)		30	4-812-134-00	RIVET (DIA. 3.5), NYLON	
17	A-4426-083-A	MD DIGITAL BOARD, COMPLETE		31	4-227-235-01	COVER (CAT)	
18	1-777-240-11	WIRE(FLAT TYPE) (21 CORE)					

7-2. FRONT PANEL SECTION



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
51	4-224-113-01	KNOB(VOL)		55	X-4952-231-1	PANEL ASSY/W, FRONT (WHITE)	
52	4-925-161-81	EMBLEM (4-A), SONY (METALLIC)		57	4-216-729-41	LID(CARTRIDGE)	
52	4-925-161-91	EMBLEM (4-A), SONY (SILVER/WHITE)		58	4-223-771-01	SPRING (LID)	
53	4-224-122-01	PLATE (PANEL), ORNAMENTAL (SILVER)		59	4-224-137-01	INDICATOR (MD)	
53	4-224-122-11	PLATE (PANEL), ORNAMENTAL (METALLIC)		60	A-4426-950-A	PANEL BOARD, COMPLETE	
53	4-224-122-21	PLATE (PANEL), ORNAMENTAL (WHITE)		61	4-221-103-01	HOLDER (FL)	
54	4-951-620-01	SCREW (2.6X8), +BVTP		62	1-773-381-11	WIRE(FLAT TYPE) (35 CORE)	
55	X-4952-227-1	PANEL ASSY/S, FRONT (SILVER)		* 63	4-955-901-01	CUSHION (FL)	
55	X-4952-230-1	PANEL ASSY/X, FRONT (METALLIC)		FL601	1-517-917-11	INDICATOR TUBE, FLUORESCENT	

7-3. CHASSIS SECTION

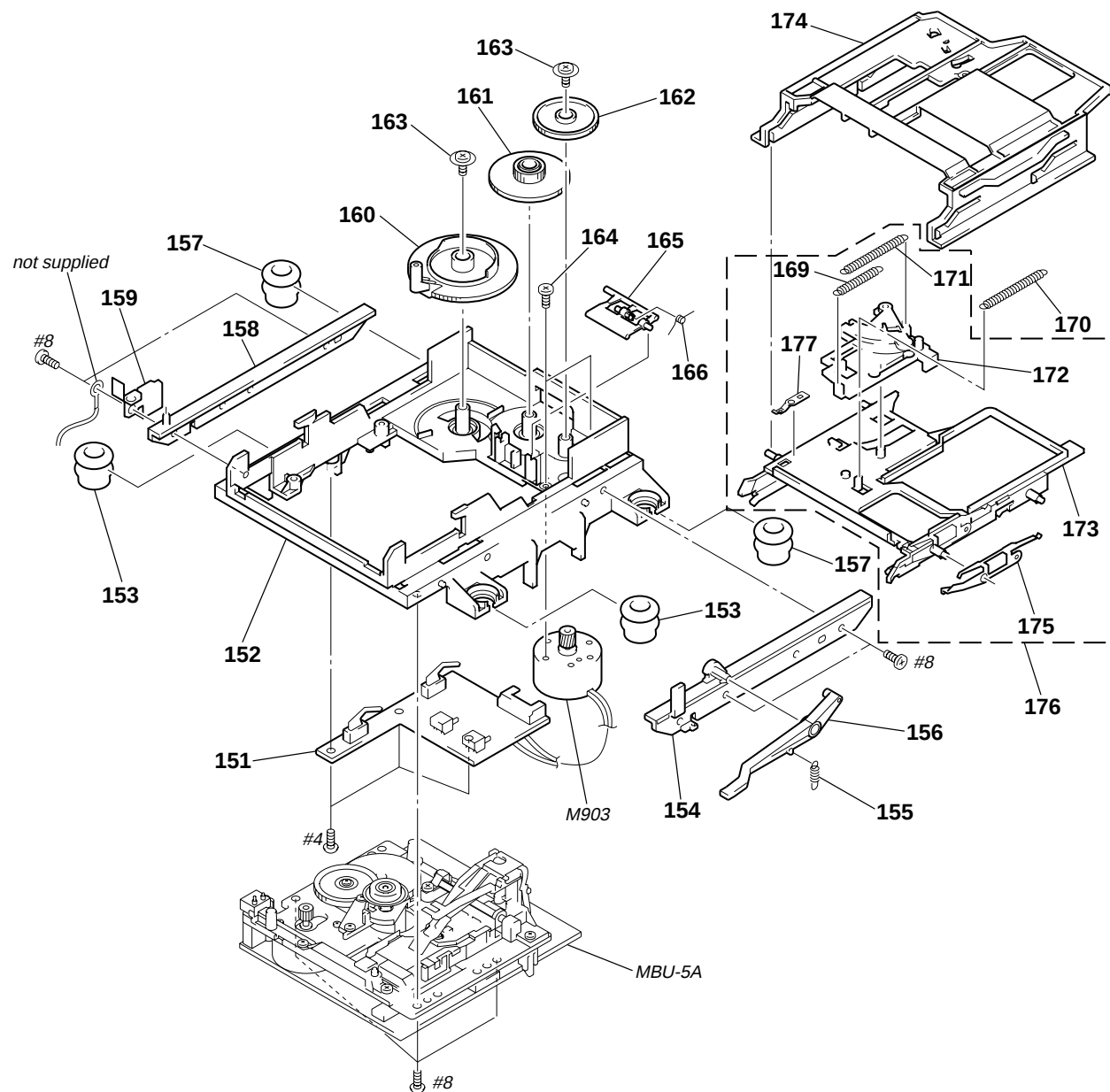


Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
101	4-224-112-01	LID(CD) (SILVER)		108	A-4428-957-A	TRANS BOARD, COMPLETE (HK)	
101	4-224-112-11	LID(CD) (METALLIC)		108	A-4473-394-A	TRANS BOARD, COMPLETE (EXCEPT HK)	
101	4-224-112-21	LID(CD) (WHITE)		109	1-791-694-11	WIRE (FLAT TYPE) (15 CORE)	
102	1-791-695-11	WIRE (FLAT TYPE) (19 CORE)		110	1-693-473-21	TUNER	
104	3-703-244-00	BUSHING (2104), CORD		111	4-224-108-01	COVER, BACK (EXCEPT HK)	
Δ 105	1-575-651-11	CORD, POWER		111	4-224-108-11	COVER, BACK (HK)	
106	A-4426-951-A	AMPBOARD, COMPLETE		112	1-770-019-11	ADAPTOR, CONVERSION PLUG 3P (HK,UK)	
107	A-4428-956-A	MAIN BOARD, COMPLETE (HK)		Δ T901	1-435-447-11	TRANSFORMER, POWER (HK,CH)	
107	A-4473-393-A	MAIN BOARD, COMPLETE (EXCEPT HK)		Δ T901	1-435-555-11	TRANSFORMER, POWER (EXCEPT HK,CH)	

以阴影和 Δ 标志来识别的零部件在安全方面具有关键性。因此只能以规定号码的零部件来更换。

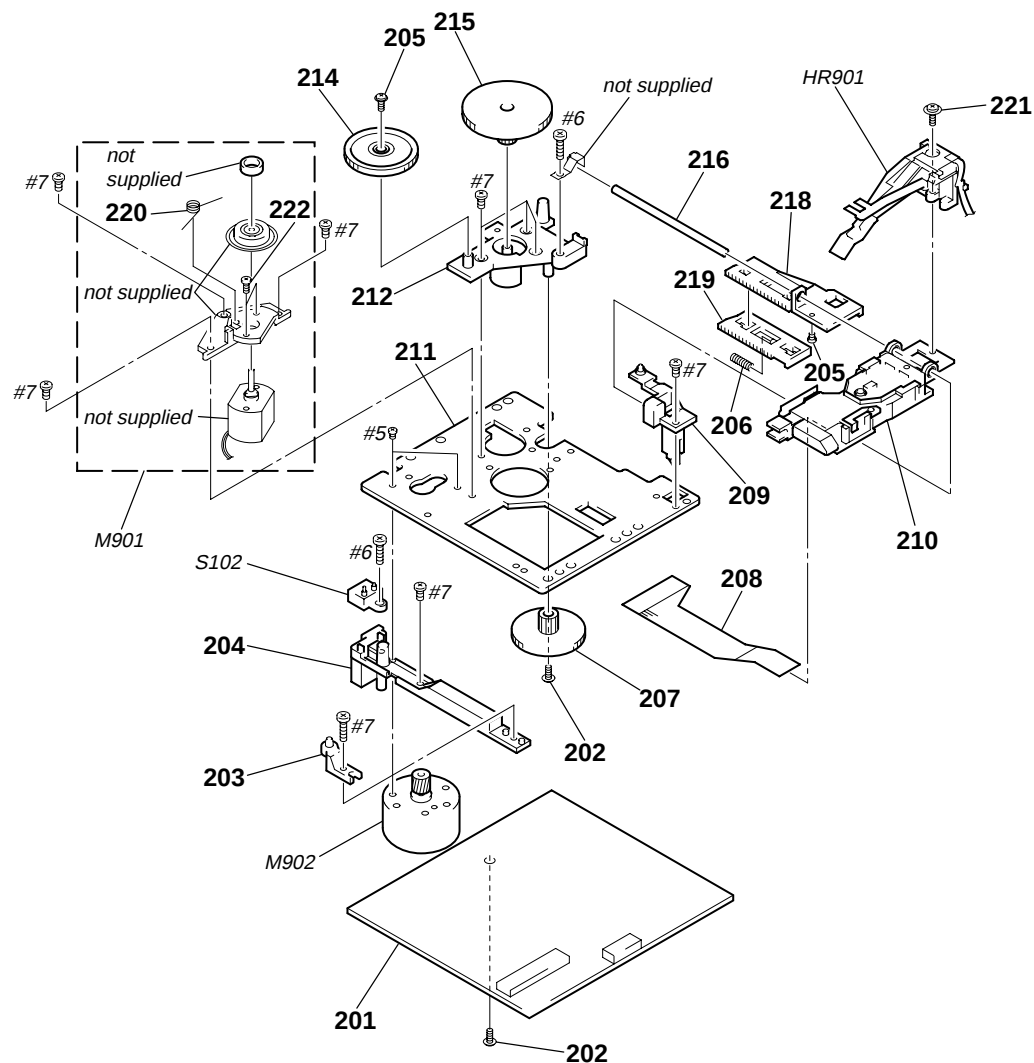
The components identified by mark Δ or dotted line with mark Δ are critical for safety.
Replace only with part number specified.

7-4. MD MECHANISM DECK SECTION-1 (MDM-5H)



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* 151	1-668-111-11	SWBOARD		164	4-996-224-01	SCREW (1.7X3), +PWH	
* 152	4-996-217-01	CHASSIS		165	4-996-227-04	LEVER (HEAD)	
153	4-996-223-01	INSULATOR (F)		166	4-996-229-01	SPRING (HEAD LEVER), TORSION	
* 154	4-996-218-01	BRACKET (GUIDE R)		169	4-996-214-01	SPRING (SLIDER), TENSION	
155	4-996-277-01	SPRING (O/C), TENSION		170	4-996-216-01	SPRING (HOLDER), TENSION	
156	4-996-226-01	LEVER (O/C)		171	4-210-396-01	SPRING (LOCK), TENSION	
157	4-999-347-01	INSULATOR (R)		172	X-4951-631-1	SLIDER ASSY	
* 158	4-996-225-01	BRACKET (GUIDE L)		* 173	X-4949-245-8	HOLDER ASSY	
159	4-988-466-21	SPRING (ELECTROSTATIC), LEAF		* 174	4-996-211-01	SLIDER (CAM)	
160	4-996-219-01	GEAR (CAM GEAR)		175	4-998-763-01	SPRING (SHUTTER), LEAF	
161	4-996-220-01	GEAR (A)		176	A-4680-417-B	HOLDER COMPLETE ASSY	
162	4-996-221-01	GEAR (B)		177	4-219-019-01	SPRING (RETAINER)	
163	4-933-134-01	SCREW (+PTPWH M2.6X6)		M903	X-4949-264-1	MOTOR ASSY, LOADING	

7-5. MD MECHANISM DECK SECTION-2 (MBU-5A)

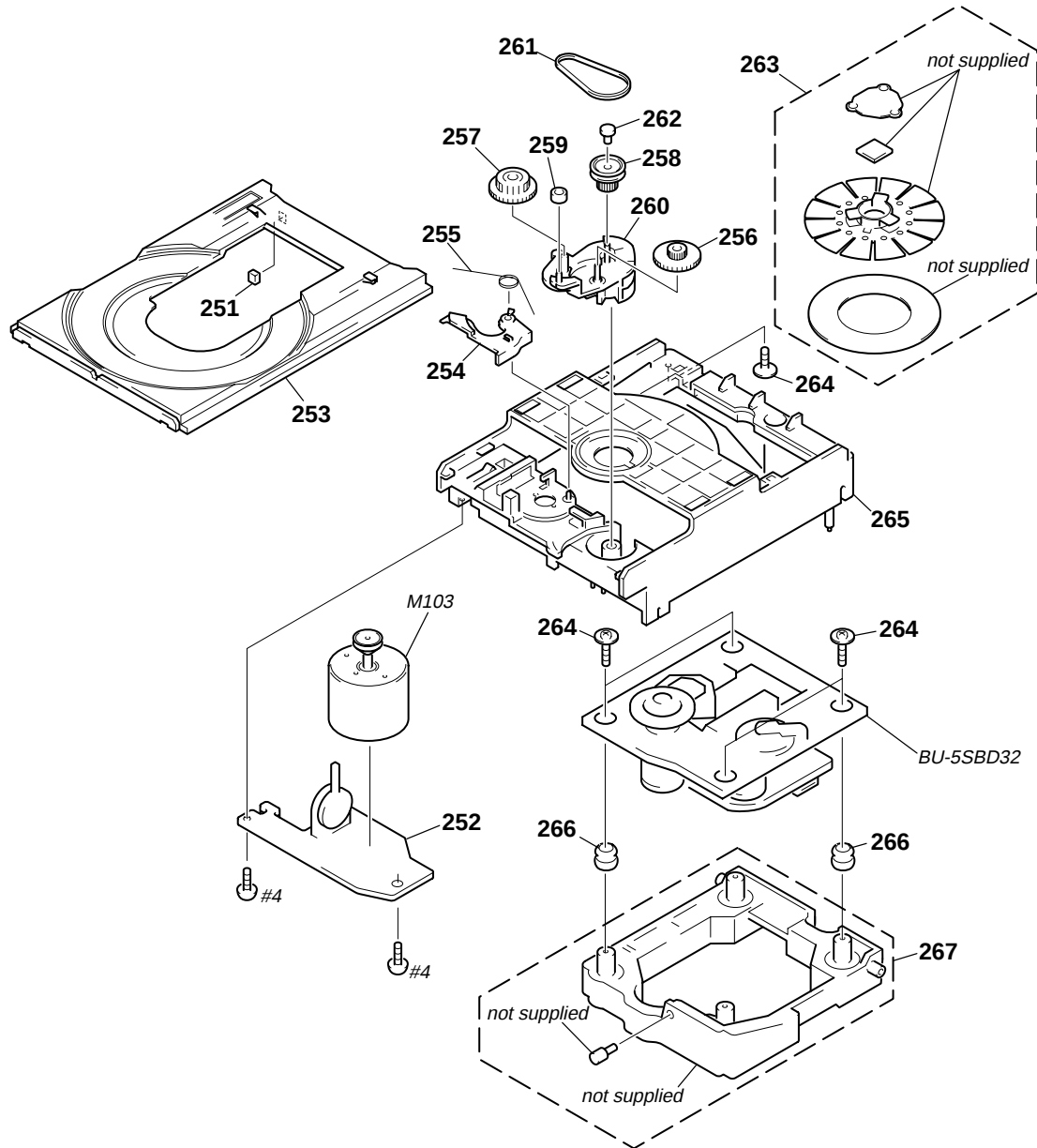


Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
* 201	A-4699-893-A	BD(MD) BOARD, COMPLETE		214	4-996-260-01	GEAR (SL-A)	
202	3-372-761-01	SCREW (M1.7), TAPPING		215	4-996-261-01	GEAR (SL-B)	
* 203	4-996-267-01	BASE (BU-D)		216	4-996-265-01	SHAFT, MAIN	
* 204	4-996-255-01	BASE (BU-C)		218	4-996-256-01	SL(BASE)	
205	4-900-590-01	SCREW, PRECISION SMALL		219	4-996-257-01	RACK (SL)	
206	4-996-258-01	SPRING, COMPRESSION		220	4-996-263-01	SPRING (CLV), TORSION	
207	4-996-262-01	GEAR (SL-C)		221	4-988-560-01	SCREW (+P 1.7X6)	
208	1-667-954-11	PCBOARD, FLEXIBLE		222	4-211-036-01	SCREW (1.7X2.5), +PWH	
* 209	4-210-664-01	BASE (BU-A)		M901	A-4672-475-A	MOTOR ASSY, SPINDLE	
△ 210	A-4672-541-A	OPTICAL PICK-UP KMS-260B/J1N		M902	A-4672-474-A	MOTOR ASSY, SLED	
* 211	4-996-252-01	CHASSIS, BU		S102	1-762-148-21	SWITCH, PUSH (2 KEY)	
* 212	4-996-254-01	BASE (BU-B)		HR901	1-500-502-11	HEAD, OVER LIGHT	

以阴影和△标志来识别的零部件在安全方面具有关键性。因此只能以规定号码的零部件来更换。

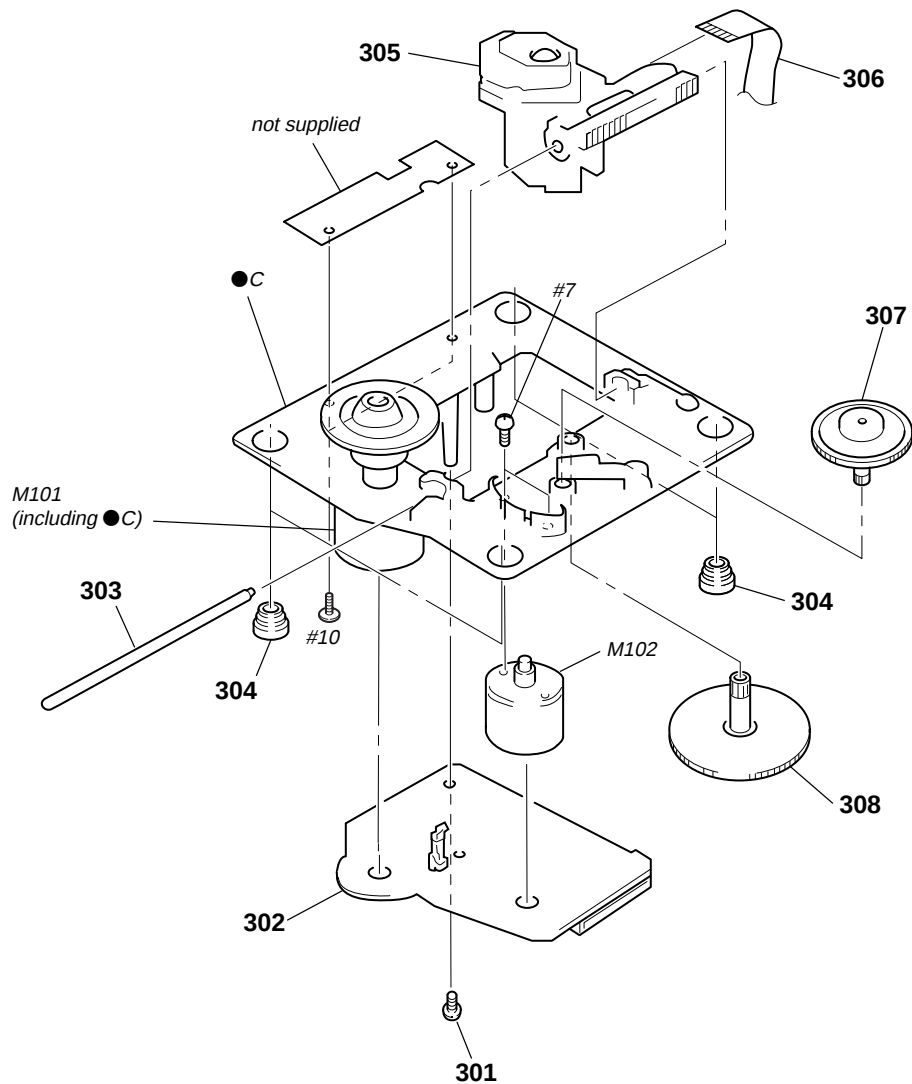
The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

7-6. CD MECHANISM DECK SECTION-1 (CDM55A-5SBD32)



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
251	4-925-315-31	DAMPER		260	4-220-230-01	CHASSIS	
252	1-674-336-11	LOADING BOARD		261	4-221-816-01	BELT (CDM55)	
253	4-220-231-01	TRAY (CDM)		262	4-221-916-01	BUSHING	
254	4-220-229-01	LEVER (SW)		263	A-4672-773-A	PULLEY (AT) ASSY	
255	4-220-239-01	SPRING, TORSION		264	4-985-672-01	SCREW (+PTPWHM2.6), FLOATING	
256	4-220-237-01	GEAR (A)		265	4-220-233-01	CAM(CDM55)	
257	4-220-238-01	GEAR (B)		266	4-959-996-01	SPRING (932), COMPRESSION	
258	4-220-234-01	PULLEY (LDG)		267	A-4672-772-A	HOLDER (BU) ASSY	
259	4-221-815-01	ROLLER		M103	A-4672-771-A	MOTOR (LD) ASSY	

7-7. CD MECHANISM DECK SECTION-2 (BU-5SBD32)



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
301	4-951-620-01	SCREW (2.6X8), +BVTP		306	1-769-069-11	WIRE (FLAT TYPE) (16 CORE)	
* 302	A-4724-375-A	BD (CD) BOARD, COMPLETE		307	4-917-567-01	GEAR (M)	
303	4-917-565-01	SHAFT, SLED		308	4-917-564-01	GEAR (P), FLATNESS	
304	4-951-940-01	INSULATOR (BU)		M101	X-4917-523-3	BASE (OUTSART) ASSY (SPINDLE)	
△ 305	8-848-379-31	OPTICAL PICK-UP KSS-213BA/F-NP		M102	A-4917-504-1	MOTOR ASSY (SLED)	

以阴影和 △标志来识别的零部件在安全方面具有关键性。因此只能以规定号码的零部件来更换。

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

SECTION 8 ELECTRICAL PARTS LIST

NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX, -X mean standardized parts, so they may have some difference from the original one.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- CAPACITORS:
uF: μ F
- RESISTORS
All resistors are in ohms.
METAL: metal-film resistor
METAL OXIDE: Metal Oxide-film resistor
F: nonflammable
- COILS
uH: μ H
- SEMICONDUCTORS
In each case, u: μ , for example:
uA...: μ A..., uPA..., μ PA...,
uPB..., μ PB..., uPC..., μ PC...,
uPD..., μ PD...

When indicating parts by reference number, please include the board name.

The components identified by mark Δ or dotted line with mark Δ are critical for safety. Replace only with part number specified.

以阴影和 Δ 标志来识别的零部件在安全方面具有关键性。因此只能以规定号码的零部件来更换。

- Abbreviation
HK : HongKong model

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
	A-4426-951-A	AMP BOARD, COMPLETE *****		D881	8-719-911-19	DIODE 1SS133T-72	
				D882	8-719-911-19	DIODE 1SS133T-72	
	1-533-293-11	FUSE HOLDER				< FUSE >	
		< CAPACITOR >		Δ F801	1-532-504-31	FUSE 4A/125V	
				Δ F802	1-532-504-31	FUSE 4A/125V	
C801	1-126-048-81	ELECT	10uF 20.00% 50V			< IC >	
C802	1-162-286-31	CERAMIC	220PF 10% 50V				
C803	1-126-964-11	ELECT	10uF 20.00% 50V				
C804	1-162-288-31	CERAMIC	330PF 10% 50V	IC801	8-749-920-13	IC STK4132MK2	
C805	1-126-051-11	ELECT	47uF 20.00% 50V			< COIL >	
C806	1-126-051-11	ELECT	47uF 20.00% 50V	L881	1-420-872-00	COIL, AIR-CORE	
C807	1-136-495-11	MYLAR	0.068uF 5.00% 50V	L882	1-420-872-00	COIL, AIR-CORE	
C808	1-136-495-11	MYLAR	0.068uF 5.00% 50V			< TRANSISTOR >	
C821	1-126-965-11	ELECT	22uF 20.00% 50V				
C822	1-126-052-11	ELECT	100uF 20.00% 35V				
C823	1-136-165-00	MYLAR	0.1uF 5.00% 50V	Q801	8-729-044-08	TRANSISTOR 2SD1915(F)-T(TA).SO	
C824	1-164-159-11	CERAMIC	0.1uF 50V	Q802	8-729-620-05	TRANSISTOR 2SC2603TP-EF	
C831	1-126-052-11	ELECT	100uF 20.00% 35V	Q841	8-729-900-80	TRANSISTOR UN4211-TA	
C832	1-136-165-00	MYLAR	0.1uF 5.00% 50V	Q851	8-729-044-08	TRANSISTOR 2SD1915(F)-T(TA).SO	
C833	1-126-042-11	ELECT	3300uF 20.00% 35V	Q852	8-729-620-05	TRANSISTOR 2SC2603TP-EF	
C834	1-136-165-00	MYLAR	0.1uF 5.00% 50V	Q871	8-729-119-76	TRANSISTOR 2SA1115TP-EF	
C835	1-126-042-11	ELECT	3300uF 20.00% 35V	Q872	8-729-620-05	TRANSISTOR 2SC2603TP-EF	
C836	1-136-165-00	MYLAR	0.1uF 5.00% 50V	Q873	8-729-620-05	TRANSISTOR 2SC2603TP-EF	
C841	1-126-960-11	ELECT	1uF 20.00% 50V	Q881	8-729-111-29	TRANSISTOR 2SD1616-TP-K	
C851	1-126-048-81	ELECT	10uF 20.00% 50V			< RESISTOR >	
C852	1-162-286-31	CERAMIC	220PF 10% 50V	R801	1-249-421-11	CARBON 2.2K 5% 1/4W F	
C853	1-126-964-11	ELECT	10uF 20.00% 50V	R802	1-249-429-11	CARBON 10K 5% 1/4W	
C854	1-162-288-31	CERAMIC	330PF 10% 50V	R803	1-249-437-11	CARBON 47K 5% 1/4W	
C855	1-126-051-11	ELECT	47uF 20.00% 50V	R804	1-249-437-11	CARBON 47K 5% 1/4W	
C856	1-126-051-11	ELECT	47uF 20.00% 50V	R805	1-249-417-11	CARBON 1K 5% 1/4W F	
C857	1-136-495-11	MYLAR	0.068uF 5.00% 50V	R806	1-249-437-11	CARBON 47K 5% 1/4W	
C858	1-136-495-11	MYLAR	0.068uF 5.00% 50V	R807	1-260-103-11	CARBON 2.2K 5% 1/2W	
C871	1-126-933-11	ELECT	100uF 20.00% 16V	R808	1-260-103-11	CARBON 2.2K 5% 1/2W	
C881	1-126-959-11	ELECT	0.47uF 20.00% 50V	Δ R809	1-217-151-00	METAL 0.22 10% 2W	
C882	1-136-495-11	MYLAR	0.068uF 5.00% 50V	R810	1-249-417-11	CARBON 1K 5% 1/4W F	
C883	1-136-495-11	MYLAR	0.068uF 5.00% 50V	R811	1-249-431-11	CARBON 15K 5% 1/4W	
C884	1-136-495-11	MYLAR	0.068uF 5.00% 50V	R812	1-260-076-11	CARBON 10 5% 1/2W	
C885	1-136-495-11	MYLAR	0.068uF 5.00% 50V	Δ R820	1-219-153-11	FUSIBLE 10 5% 1/4W	
				Δ R821	1-212-881-11	FUSIBLE 100 5% 1/4W	
				R822	1-260-099-11	CARBON 1K 5% 1/2W	
		< CONNECTOR >					
* CN802	1-564-506-11	PLUG, CONNECTOR 3P		R823	1-260-099-11	CARBON 1K 5% 1/2W	
* CN882	1-564-515-11	PLUG, CONNECTOR 12P		R824	1-249-441-11	CARBON 100K 5% 1/4W	
				R825	1-249-433-11	CARBON 22K 5% 1/4W	
		< DIODE >		Δ R831	1-212-881-11	FUSIBLE 100 5% 1/4W	
D801	8-719-911-19	DIODE 1SS133T-72		R841	1-249-437-11	CARBON 47K 5% 1/4W	
D802	8-719-911-19	DIODE 1SS133T-72					
D832	8-719-028-23	DIODE D3SBA20-4101					
D851	8-719-911-19	DIODE 1SS133T-72					
D852	8-719-911-19	DIODE 1SS133T-72					

Ref. No.	Part No.	Description			Remarks	Ref. No.	Part No.	Description			Remarks
R842	1-249-437-11	CARBON	47K	5%	1/4W	C112	1-163-017-00	CERAMIC CHIP	0.0047uF	5%	50V
R843	1-249-441-11	CARBON	100K	5%	1/4W	C113	1-109-982-11	CERAMIC CHIP	1uF	10.00%	10V
R844	1-247-807-31	CARBON	100	5%	1/4W	C115	1-164-489-11	CERAMIC CHIP	0.22uF	10.00%	16V
R845	1-249-441-11	CARBON	100K	5%	1/4W	C116	1-163-037-11	CERAMIC CHIP	0.022uF	10%	25V
R851	1-249-421-11	CARBON	2.2K	5%	1/4W F	C117	1-163-809-11	CERAMIC CHIP	0.047uF	10%	25V
R852	1-249-429-11	CARBON	10K	5%	1/4W	C118	1-163-038-91	CERAMIC CHIP	0.1uF		25V
R853	1-249-437-11	CARBON	47K	5%	1/4W	C119	1-125-822-11	TANTALUM	10uF	20.00%	10V
R854	1-249-437-11	CARBON	47K	5%	1/4W	C121	1-125-822-11	TANTALUM	10uF	20.00%	10V
R855	1-249-417-11	CARBON	1K	5%	1/4W F	C122	1-163-021-91	CERAMIC CHIP	0.01uF	10.00%	50V
R856	1-249-437-11	CARBON	47K	5%	1/4W	C123	1-163-038-91	CERAMIC CHIP	0.1uF		25V
R857	1-260-103-11	CARBON	2.2K	5%	1/2W	C124	1-163-038-91	CERAMIC CHIP	0.1uF		25V
R858	1-260-103-11	CARBON	2.2K	5%	1/2W	C127	1-163-038-91	CERAMIC CHIP	0.1uF		25V
△ R859	1-217-151-00	METAL	0.22	10%	2W	C128	1-163-021-91	CERAMIC CHIP	0.01uF	10.00%	50V
R860	1-249-417-11	CARBON	1K	5%	1/4W F	C129	1-107-823-11	CERAMIC CHIP	0.47uF	10.00%	16V
R861	1-249-431-11	CARBON	15K	5%	1/4W	C130	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V
R862	1-260-076-11	CARBON	10	5%	1/2W	C131	1-163-023-00	CERAMIC CHIP	0.015uF	5%	50V
R871	1-249-441-11	CARBON	100K	5%	1/4W	C132	1-107-823-11	CERAMIC CHIP	0.47uF	10.00%	16V
R872	1-249-429-11	CARBON	10K	5%	1/4W	C133	1-163-017-00	CERAMIC CHIP	0.0047uF	5%	50V
R873	1-249-439-11	CARBON	68K	5%	1/4W	C134	1-163-038-91	CERAMIC CHIP	0.1uF		25V
R874	1-249-437-11	CARBON	47K	5%	1/4W	C135	1-163-038-91	CERAMIC CHIP	0.1uF		25V
R881	1-215-864-00	METAL OXIDE	150	5%	1W	C136	1-126-206-11	ELECT CHIP	100uF	20%	6.3V
R882	1-215-864-00	METAL OXIDE	150	5%	1W	C142	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V
R883	1-215-864-00	METAL OXIDE	150	5%	1W	C143	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V
R884	1-215-864-00	METAL OXIDE	150	5%	1W	C144	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V
R885	1-247-903-00	CARBON	1M	5%	1/4W	C146	1-163-038-91	CERAMIC CHIP	0.1uF		25V
R886	1-249-431-11	CARBON	15K	5%	1/4W	C151	1-126-206-11	ELECT CHIP	100uF	20%	6.3V
R887	1-249-431-11	CARBON	15K	5%	1/4W	C152	1-163-038-91	CERAMIC CHIP	0.1uF		25V
R888	1-249-421-11	CARBON	2.2K	5%	1/4W F	C153	1-163-021-91	CERAMIC CHIP	0.01uF	10.00%	50V
R889	1-247-843-11	CARBON	3.3K	5%	1/4W	C156	1-163-038-91	CERAMIC CHIP	0.1uF		25V
R890	1-249-429-11	CARBON	10K	5%	1/4W	C158	1-163-019-00	CERAMIC CHIP	0.0068uF	10%	50V
△ R891	1-216-454-11	METAL OXIDE	390	5%	2W	C160	1-104-601-11	ELECT CHIP	10uF	20.00%	10V
R892	1-260-076-11	CARBON	10	5%	1/2W	C161	1-104-601-11	ELECT CHIP	10uF	20.00%	10V
R893	1-260-076-11	CARBON	10	5%	1/2W	C163	1-163-021-91	CERAMIC CHIP	0.01uF	10.00%	50V
R894	1-260-076-11	CARBON	10	5%	1/2W	C164	1-163-021-91	CERAMIC CHIP	0.01uF	10.00%	50V
R895	1-260-076-11	CARBON	10	5%	1/2W	C167	1-163-038-91	CERAMIC CHIP	0.1uF		25V
△ R896	1-216-454-11	METAL OXIDE	390	5%	2W	C168	1-163-038-91	CERAMIC CHIP	0.1uF		25V
		< RELAY >				C169	1-125-822-11	TANTALUM	10uF	20.00%	10V
RY881	1-755-170-11	RELAY (12V)				C171	1-163-038-91	CERAMIC CHIP	0.1uF		25V
		< TERMINAL >				C181	1-104-913-11	TANTAL. CHIP	10uF	20.00%	16V
TB881	1-694-476-11	TERMINAL BOARD				C183	1-163-038-91	CERAMIC CHIP	0.1uF		25V
*****						C184	1-117-970-11	ELECT CHIP	22uF	20.00%	10V
						C185	1-164-611-11	CERAMIC CHIP	0.001uF	10.00%	500V
						C187	1-104-913-11	TANTAL. CHIP	10uF	20.00%	16V
						C188	1-163-021-91	CERAMIC CHIP	0.01uF	10.00%	50V
						C189	1-163-989-11	CERAMIC CHIP	0.033uF	10%	25V
						C190	1-126-206-11	ELECT CHIP	100uF	20%	6.3V
						C191	1-163-038-91	CERAMIC CHIP	0.1uF		25V
						C196	1-163-038-91	CERAMIC CHIP	0.1uF		25V
						C197	1-163-038-91	CERAMIC CHIP	0.1uF		25V
						< CONNECTOR >					
						CN101	1-569-479-21	CONNECTOR, FPC 21P			
						CN102	1-784-833-21	CONNECTOR,FFC(LIF(NON-ZIF))21P			
						CN103	1-784-834-21	CONNECTOR,FFC(LIF(NON-ZIF))23P			
						CN104	1-770-687-11	CONNECTOR, FFC/FPC 4P			
						CN110	1-695-440-21	PIN, CONNECTOR (PC BOARD) 6P			
C101	1-125-822-11	TANTALUM	10uF	20.00%	10V						
C102	1-163-038-91	CERAMIC CHIP	0.1uF		25V						
C103	1-125-822-11	TANTALUM	10uF	20.00%	10V						
C104	1-125-822-11	TANTALUM	10uF	20.00%	10V						
C105	1-163-021-91	CERAMIC CHIP	0.01uF	10.00%	50V						
C106	1-163-275-11	CERAMIC CHIP	0.001uF	5.00%	50V						
C107	1-163-038-91	CERAMIC CHIP	0.1uF		25V						
C108	1-163-038-91	CERAMIC CHIP	0.1uF		25V						
C109	1-163-037-11	CERAMIC CHIP	0.022uF	10%	25V						
C111	1-164-344-11	CERAMIC CHIP	0.068uF	10.00%	25V						

The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified.

以阴影和 △标志来识别的零部件，在安全方面具有关键性。因此只能以规定号码的零部件来更换。

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
< DIODE >							
D101	8-719-988-61	DIODE 1SS355TE-17		R124	1-216-025-91	RES-CHIP 100 5%	1/10W
D181	8-719-046-86	DIODE F1J6TP		R125	1-216-025-91	RES-CHIP 100 5%	1/10W
D183	8-719-046-86	DIODE F1J6TP		R127	1-216-025-91	RES-CHIP 100 5%	1/10W
< IC >				R129	1-216-295-91	SHORT 0	
IC101	8-752-080-95	IC CXA2523AR		R130	1-216-295-91	SHORT 0	
IC103	8-729-903-10	TRANSISTOR FMW1-T-148		R131	1-216-073-00	METAL CHIP 10K 5%	1/10W
IC121	8-752-389-44	IC CXD2654R		R132	1-216-097-91	RES-CHIP 100K 5%	1/10W
IC123	8-759-096-87	IC TC7WU04FU(TE12R)		R133	1-216-117-00	METAL CHIP 680K 5%	1/10W
IC124	8-759-498-44	IC MSM51V4400-70TS-K		R134	1-216-049-91	RES-CHIP 1K 5%	1/10W
IC124	8-759-334-38	IC MN41V4400TT-08		R135	1-216-061-00	METAL CHIP 3.3K 5%	1/10W
IC152	8-759-430-25	IC BH6511FS-E2		R136	1-216-049-91	RES-CHIP 1K 5%	1/10W
IC171	8-759-487-04	IC BR24C02F-E2		R137	1-216-295-91	SHORT 0	
IC181	8-759-481-17	IC MC74ACT08DTR2		R140	1-216-029-00	METAL CHIP 150 5%	1/10W
IC192	8-759-460-72	IC BA033FP-E2		R142	1-216-073-00	METAL CHIP 10K 5%	1/10W
< COIL >				R143	1-216-073-00	METAL CHIP 10K 5%	1/10W
L101	1-414-813-11	FERRITE 0uH		R144	1-216-025-91	RES-CHIP 100 5%	1/10W
L102	1-414-813-11	FERRITE 0uH		R145	1-216-073-00	METAL CHIP 10K 5%	1/10W
L103	1-414-813-11	FERRITE 0uH		R146	1-216-037-00	METAL CHIP 330 5%	1/10W
L105	1-414-813-11	FERRITE 0uH		R147	1-216-025-91	RES-CHIP 100 5%	1/10W
L106	1-414-813-11	FERRITE 0uH		R148	1-216-045-00	METAL CHIP 680 5%	1/10W
L121	1-414-813-11	FERRITE 0uH		R149	1-216-073-00	METAL CHIP 10K 5%	1/10W
L122	1-414-813-11	FERRITE 0uH		R150	1-216-295-91	SHORT 0	
L151	1-412-029-11	INDUCTOR CHIP 10uH		R151	1-216-073-00	METAL CHIP 10K 5%	1/10W
L152	1-412-029-11	INDUCTOR CHIP 10uH		R152	1-216-073-00	METAL CHIP 10K 5%	1/10W
L153	1-412-032-11	INDUCTOR CHIP 100uH		R158	1-216-097-91	RES-CHIP 100K 5%	1/10W
L154	1-412-032-11	INDUCTOR CHIP 100uH		R159	1-216-097-91	RES-CHIP 100K 5%	1/10W
L161	1-414-813-11	FERRITE 0uH		R160	1-216-295-91	SHORT 0	
L162	1-414-813-11	FERRITE 0uH		R161	1-216-057-00	METAL CHIP 2.2K 5%	1/10W
L181	1-216-295-91	SHORT 0		R162	1-216-057-00	METAL CHIP 2.2K 5%	1/10W
< TRANSISTOR >				R163	1-216-057-00	METAL CHIP 2.2K 5%	1/10W
Q101	8-729-403-35	TRANSISTOR RN2304-TE85L		R164	1-216-045-00	METAL CHIP 680 5%	1/10W
Q102	8-729-026-53	TRANSISTOR 2SA1576A-T106-QR		R165	1-216-097-91	RES-CHIP 100K 5%	1/10W
Q103	8-729-028-99	TRANSISTOR RN1307-TE85L		R167	1-216-065-91	RES-CHIP 4.7K 5%	1/10W
Q104	8-729-028-99	TRANSISTOR RN1307-TE85L		R169	1-219-724-11	METAL CHIP 1 1%	1/4W
Q162	8-729-101-07	TRANSISTOR 2SB798-T1DK		R170	1-216-073-00	METAL CHIP 10K 5%	1/10W
Q163	8-729-403-35	TRANSISTOR RN2304-TE85L		R171	1-216-073-00	METAL CHIP 10K 5%	1/10W
Q181	8-729-018-75	TRANSISTOR 2SJ278MYTR		R173	1-216-121-91	RES-CHIP 1M 5%	1/10W
Q182	8-729-017-65	TRANSISTOR 2SK1764KYTR		R175	1-216-065-91	RES-CHIP 4.7K 5%	1/10W
< RESISTOR >				R177	1-216-061-00	METAL CHIP 3.3K 5%	1/10W
R103	1-216-049-91	RES-CHIP 1K 5%	1/10W	R179	1-216-085-00	METAL CHIP 33K 5%	1/10W
R104	1-216-073-00	METAL CHIP 10K 5%	1/10W	R180	1-216-073-00	METAL CHIP 10K 5%	1/10W
R105	1-216-065-91	RES-CHIP 4.7K 5%	1/10W	R182	1-216-089-91	RES-CHIP 47K 5%	1/10W
R106	1-216-133-00	METAL CHIP 3.3M 5%	1/10W	R183	1-216-089-91	RES-CHIP 47K 5%	1/10W
R107	1-216-113-00	METAL CHIP 470K 5%	1/10W	R184	1-216-073-00	METAL CHIP 10K 5%	1/10W
R109	1-216-295-91	SHORT 0		R185	1-216-081-00	METAL CHIP 22K 5%	1/10W
R110	1-216-073-00	METAL CHIP 10K 5%	1/10W	R186	1-216-089-91	RES-CHIP 47K 5%	1/10W
R111	1-216-295-91	SHORT 0		R188	1-216-073-00	METAL CHIP 10K 5%	1/10W
R112	1-216-089-91	RES-CHIP 47K 5%	1/10W	R189	1-216-073-00	METAL CHIP 10K 5%	1/10W
R113	1-216-049-91	RES-CHIP 1K 5%	1/10W	R190	1-216-073-00	METAL CHIP 10K 5%	1/10W
R115	1-216-049-91	RES-CHIP 1K 5%	1/10W	R195	1-216-073-00	METAL CHIP 10K 5%	1/10W
R117	1-216-113-00	METAL CHIP 470K 5%	1/10W	R196	1-216-295-91	SHORT 0	
R120	1-216-025-91	RES-CHIP 100 5%	1/10W	R197	1-216-295-91	SHORT 0	
R121	1-216-097-91	RES-CHIP 100K 5%	1/10W	R198	1-216-286-00	RES-CHIP 4.7M 5%	1/8W
R123	1-216-295-91	SHORT 0		R198	1-216-296-91	SHORT 0	
				< SWITCH >			
				S101	1-762-596-21	SWITCH, PUSH (1 KEY)(LIMIT IN)	

Ref. No.	Part No.	Description	Remarks			Ref. No.	Part No.	Description	Remarks		
	1-674-336-11	LOADING BOARD *****				C307	1-119-821-11	ELECT MELF	2.2uF	20%	50V
		< CONNECTOR >				C308	1-119-821-11	ELECT MELF	2.2uF	20%	50V
* CN151	1-568-943-11	PIN, CONNECTOR 5P				C309	1-162-282-31	CERAMIC	100PF	10%	50V
		< SWITCH >				C310	1-119-821-11	ELECT MELF	2.2uF	20%	50V
S1	1-771-799-11	SWITCH, LEVER (SLIDE) (LOADING SWITCH) *****				C311	1-126-048-81	ELECT	10uF	20.00%	50V
	A-4428-956-A	MAIN BOARD, COMPLETE (HK) *****				C312	1-136-165-00	MYLAR	0.1uF	5.00%	50V
	A-4473-393-A	MAIN BOARD, COMPLETE (EXCEPT HK) *****				C313	1-126-957-11	ELECT	0.22uF	20.00%	50V
	7-685-871-01	SCREW+BVT 3X6 (S) < CAPACITOR >				C314	1-130-473-00	MYLAR	0.0015uF	5%	50V
C113	1-126-964-11	ELECT	10uF	20.00%	50V	C315	1-126-048-81	ELECT	10uF	20.00%	50V
C132	1-163-809-11	CERAMIC CHIP	0.047uF	10%	25V (HK)	C316	1-136-165-00	MYLAR	0.1uF	5.00%	50V
C132	1-163-038-11	CERAMIC CHIP	0.1uF		25V (EXCEPT HK)	C317	1-136-165-00	MYLAR	0.1uF	5.00%	50V
C142	1-126-933-11	ELECT	100uF	20.00%	16V	C322	1-126-964-11	ELECT	10uF	20.00%	50V
C143	1-126-933-11	ELECT	100uF	20.00%	16V	C323	1-126-048-81	ELECT	10uF	20.00%	50V
C144	1-126-964-11	ELECT	10uF	20.00%	50V	C324	1-124-994-11	ELECT	100uF	20.00%	10V
C163	1-126-964-11	ELECT	10uF	20.00%	50V	C325	1-130-477-00	MYLAR	0.0033uF	5%	50V
C194	1-126-964-11	ELECT	10uF	20.00%	50V	C326	1-162-286-31	CERAMIC	220PF	10%	50V
C201	1-128-835-91	ELECT	1000uF	20%	10V	C352	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V
C202	1-128-834-11	ELECT	470uF	20%	10V	C353	1-119-821-11	ELECT MELF	2.2uF	20%	50V
C203	1-128-834-11	ELECT	470uF	20%	10V	C354	1-130-475-00	MYLAR	0.0022uF	5%	50V
C204	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V	C355	1-126-045-11	ELECT	2.2uF	20.00%	50V
C205	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V	C356	1-164-161-11	CERAMIC CHIP	0.0022uF	10%	100V
C206	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V	C357	1-119-821-11	ELECT MELF	2.2uF	20%	50V
C207	1-163-809-11	CERAMIC CHIP	0.047uF	10%	25V (HK)	C358	1-119-821-11	ELECT MELF	2.2uF	20%	50V
C211	1-164-159-11	CERAMIC	0.1uF		50V	C359	1-162-282-31	CERAMIC	100PF	10%	50V
C213	1-162-306-11	CERAMIC	0.01uF	30.00%	16V	C360	1-119-821-11	ELECT MELF	2.2uF	20%	50V
C223	1-126-964-11	ELECT	10uF	20.00%	50V	C361	1-126-048-81	ELECT	10uF	20.00%	50V
C232	1-126-933-11	ELECT	100uF	20.00%	16V (EXCEPT HK)	C362	1-136-165-00	MYLAR	0.1uF	5.00%	50V
C237	1-126-961-11	ELECT	2.2uF	20.00%	50V (EXCEPT HK)	C363	1-126-957-11	ELECT	0.22uF	20.00%	50V
C238	1-163-001-11	CERAMIC CHIP	220PF	10%	50V (EXCEPT HK)	C364	1-130-473-00	MYLAR	0.0015uF	5%	50V
C240	1-163-006-11	CERAMIC CHIP	560PF	10.00%	50V (EXCEPT HK)	C365	1-126-048-81	ELECT	10uF	20.00%	50V
C241	1-163-239-11	CERAMIC CHIP	33PF	5.00%	50V (EXCEPT HK)	C366	1-136-165-00	MYLAR	0.1uF	5.00%	50V
C242	1-163-239-11	CERAMIC CHIP	33PF	5.00%	50V (EXCEPT HK)	C367	1-136-165-00	MYLAR	0.1uF	5.00%	50V
C244	1-126-933-11	ELECT	100uF	20.00%	16V (EXCEPT HK)	C501	1-163-233-11	CERAMIC CHIP	18PF	5.00%	50V
C302	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V	C502	1-163-233-11	CERAMIC CHIP	18PF	5.00%	50V
C303	1-119-821-11	ELECT MELF	2.2uF	20%	50V	C503	1-163-031-11	CERAMIC CHIP	0.01uF		50V
C304	1-130-475-00	MYLAR	0.0022uF	5%	50V	C504	1-163-031-11	CERAMIC CHIP	0.01uF		50V
C305	1-126-045-11	ELECT	2.2uF	20.00%	50V	C505	1-164-159-11	CERAMIC	0.1uF		50V
C306	1-164-161-11	CERAMIC CHIP	0.0022uF	10%	100V	C506	1-162-306-11	CERAMIC	0.01uF	30.00%	16V
						C507	1-126-933-11	ELECT	100uF	20.00%	16V
						C508	1-163-038-91	CERAMIC CHIP	0.1uF		25V
						C521	1-163-038-91	CERAMIC CHIP	0.1uF		25V
						C901	1-126-964-11	ELECT	10uF	20.00%	50V
						C902	1-126-935-11	ELECT	470uF	20.00%	16V
						C903	1-126-964-11	ELECT	10uF	20.00%	50V
						C904	1-104-665-11	ELECT	100uF	20.00%	10V
						C905	1-126-964-11	ELECT	10uF	20.00%	50V
						C906	1-126-767-11	ELECT	1000uF	20.00%	16V
						C907	1-126-964-11	ELECT	10uF	20.00%	50V
						C908	1-104-665-11	ELECT	100uF	20.00%	10V
						C909	1-126-964-11	ELECT	10uF	20.00%	50V
						C910	1-128-834-11	ELECT	470uF	20%	10V
						C911	1-126-964-11	ELECT	10uF	20.00%	50V
						C912	1-126-916-11	ELECT	1000uF	20.00%	6.3V
						C913	1-126-964-11	ELECT	10uF	20.00%	50V
						C914	1-126-916-11	ELECT	1000uF	20.00%	6.3V

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
C915	1-126-964-11	ELECT	10uF 20.00% 50V	IC905	8-759-701-75	IC NJM7805FA	
C916	1-126-935-11	ELECT	470uF 20.00% 6.3V	IC906	8-759-701-75	IC NJM7805FA	
C917	1-128-834-11	ELECT	470uF 20% 10V	IC907	8-759-701-75	IC NJM7805FA	
C918	1-104-665-11	ELECT	100uF 20.00% 10V	IC908	8-759-647-11	IC uPC2905HF	
C919	1-104-665-11	ELECT	100uF 20.00% 10V	IC909	8-759-071-48	IC TA7807S	
				IC931	8-759-481-02	IC M62016L	
C931	1-126-933-11	ELECT	100uF 20.00% 16V	IC941	8-759-637-58	IC PST592C-T	
C932	1-126-960-11	ELECT	1uF 20.00% 50V			< JUMPER RESISTOR >	
C933	1-164-159-11	CERAMIC	0.1uF 50V				
C934	1-162-306-11	CERAMIC	0.01uF 30.00% 16V				
C941	1-126-947-11	ELECT	47uF 20.00% 35V				
				JR131	1-216-295-91	SHORT 0	
C942	1-164-159-11	CERAMIC	0.1uF 50V			< COIL >	
C943	1-164-159-11	CERAMIC	0.1uF 50V				
C945	1-163-038-91	CERAMIC CHIP	0.1uF 25V				
C946	1-126-960-11	ELECT	1uF 20.00% 50V				
				L132	1-216-295-91	SHORT 0	
		< CONNECTOR >		L141	1-408-117-00	INDUCTOR 10uH	
				L202	1-410-521-11	INDUCTOR 100uH	
						< TRANSISTOR >	
* CN101	1-564-516-11	PLUG, CONNECTOR 13P					
CN102	1-784-796-11	CONNECTOR, FFC 35P					
* CN103	1-568-954-11	PIN, CONNECTOR 5P					
CN104	1-691-650-11	SOCKET, CONNECTOR 19P					
CN105	1-784-786-11	CONNECTOR, FFC 25P		Q231	8-729-120-28	TRANSISTOR 2SC1623-T1-L5L6	(EXCEPT HK)
CN106	1-784-747-11	CONNECTOR, FFC 25P		Q301	8-729-620-05	TRANSISTOR 2SC2603TP-EF	
* CN107	1-564-515-11	PLUG, CONNECTOR 12P		Q351	8-729-620-05	TRANSISTOR 2SC2603TP-EF	
CN108	1-784-776-11	CONNECTOR, FFC 15P		Q542	8-729-422-73	TRANSISTOR UN4212-TA	
				Q551	8-729-424-59	TRANSISTOR UN2212-TX	
		< DIODE >					
				Q552	8-729-424-12	TRANSISTOR UN2112-TX	
D211	8-719-921-40	DIODE MTZJ-T-72-4.7B		Q902	8-729-118-01	TRANSISTOR 2SB1014TP-34	
D221	8-719-109-85	DIODE MTZJ-T-72-5.1B		Q903	8-729-422-73	TRANSISTOR UN4212-TA	
D301	8-719-109-85	DIODE MTZJ-T-72-5.1B		Q904	8-729-620-05	TRANSISTOR 2SC2603TP-EF	
D302	8-719-911-19	DIODE 1SS133T-72		Q908	8-729-620-05	TRANSISTOR 2SC2603TP-EF	
D904	8-719-911-19	DIODE 1SS133T-72					
				Q931	8-729-620-05	TRANSISTOR 2SC2603TP-EF	
D905	8-719-911-19	DIODE 1SS133T-72		Q932	8-729-422-73	TRANSISTOR UN4212-TA	
D906	8-719-911-19	DIODE 1SS133T-72		Q941	8-729-620-05	TRANSISTOR 2SC2603TP-EF	
D908	8-719-200-82	DIODE 11ES2-TA2B		Q942	8-729-900-63	TRANSISTOR UN4112-TA	
D909	8-719-911-19	DIODE 1SS133T-72				< RESISTOR >	
D910	8-719-911-19	DIODE 1SS133T-72					
				R112	1-249-417-11	CARBON 1K 5% 1/4W F	
D911	8-719-911-19	DIODE 1SS133T-72		R132	1-247-807-31	CARBON 100 5% 1/4W	
D941	8-719-911-19	DIODE 1SS133T-72		R162	1-249-417-11	CARBON 1K 5% 1/4W F	
D942	8-719-911-19	DIODE 1SS133T-72		R212	1-249-409-11	CARBON 220 5% 1/4W F	
D943	8-719-911-19	DIODE 1SS133T-72		R213	1-249-414-11	CARBON 560 5% 1/4W F	
D944	8-719-911-19	DIODE 1SS133T-72					
				R221	1-249-412-11	CARBON 390 5% 1/4W F	
D945	8-719-911-19	DIODE 1SS133T-72		R230	1-249-417-11	CARBON 1K 5% 1/4W F	
D946	8-719-911-19	DIODE 1SS133T-72				(EXCEPT HK)	
D947	8-719-911-19	DIODE 1SS133T-72		R231	1-216-295-91	SHORT 0 (EXCEPT HK)	
D207	8-719-911-19	DIODE 1SS133T-72 (EXCEPT HK)		R232	1-216-073-00	METAL CHIP 10K 5% 1/10W	
D208	8-719-911-19	DIODE 1SS133T-72 (EXCEPT HK)				(EXCEPT HK)	
				R233	1-216-049-91	RES-CHIP 1K 5% 1/10W	(EXCEPT HK)
		< TERMINAL >					
EPT901	1-537-770-21	TERMINAL BOARD, GROUND					
				R236	1-216-295-91	SHORT 0 (EXCEPT HK)	
		< IC >		R237	1-216-295-91	SHORT 0 (EXCEPT HK)	
				R238	1-216-049-91	RES-CHIP 1K 5% 1/10W	(EXCEPT HK)
IC211	8-759-822-09	IC LB1641					
IC231	8-759-560-51	IC BU1924F (EXCEPT HK)		R240	1-216-129-00	METAL CHIP 2.2M 5% 1/10W	(EXCEPT HK)
IC301	8-759-494-40	IC M62428AFP600C					
IC302	8-759-009-06	IC MC14052BF-T1		R302	1-249-431-11	CARBON 15K 5% 1/4W	
IC501	8-759-647-26	IC M30620MC-A18FP					
				R303	1-216-097-91	RES-CHIP 100K 5% 1/10W	
IC901	8-759-394-35	IC BA12T		R304	1-249-417-11	CARBON 1K 5% 1/4W F	
IC902	8-759-604-90	IC M5F7907L		R306	1-216-049-91	RES-CHIP 1K 5% 1/10W	
IC903	8-759-701-79	IC NJM7812FA		R307	1-249-417-11	CARBON 1K 5% 1/4W F	
IC904	8-759-450-49	IC BA07T		R308	1-249-441-11	CARBON 100K 5% 1/4W	

Ref. No.	Part No.	Description			Remarks	Ref. No.	Part No.	Description			Remarks
R310	1-249-441-11	CARBON	100K	5%	1/4W	R540	1-216-049-91	RES-CHIP	1K	5%	1/10W
R312	1-216-063-91	RES-CHIP	3.9K	5%	1/10W	R541	1-216-049-91	RES-CHIP	1K	5%	1/10W
R313	1-216-103-00	METAL CHIP	180K	5%	1/10W	R542	1-249-417-11	CARBON	1K	5%	1/4W F
R314	1-216-081-00	METAL CHIP	22K	5%	1/10W	R543	1-247-807-31	CARBON	100	5%	1/4W
R315	1-216-121-91	RES-CHIP	1M	5%	1/10W	R544	1-216-049-91	RES-CHIP	1K	5%	1/10W
R316	1-249-441-11	CARBON	100K	5%	1/4W	R547	1-247-807-31	CARBON	100	5%	1/4W
R321	1-249-435-11	CARBON	33K	5%	1/4W	R548	1-247-807-31	CARBON	100	5%	1/4W
R322	1-247-903-00	CARBON	1M	5%	1/4W	R549	1-247-807-31	CARBON	100	5%	1/4W
R323	1-249-417-11	CARBON	1K	5%	1/4W F	R550	1-249-417-11	CARBON	1K	5%	1/4W F
R324	1-249-417-11	CARBON	1K	5%	1/4W F	R551	1-216-049-91	RES-CHIP	1K	5%	1/10W
R325	1-249-417-11	CARBON	1K	5%	1/4W F	R552	1-216-025-91	RES-CHIP	100	5%	1/10W
R326	1-249-413-11	CARBON	470	5%	1/4W F	R553	1-216-025-91	RES-CHIP	100	5%	1/10W
R352	1-249-431-11	CARBON	15K	5%	1/4W	R554	1-216-049-91	RES-CHIP	1K	5%	1/10W
R353	1-216-097-91	RES-CHIP	100K	5%	1/10W	R555	1-216-025-91	RES-CHIP	100	5%	1/10W
R354	1-249-417-11	CARBON	1K	5%	1/4W F	R556	1-249-417-11	CARBON	1K	5%	1/4W F
R356	1-216-049-91	RES-CHIP	1K	5%	1/10W	R557	1-247-807-31	CARBON	100	5%	1/4W
R357	1-249-417-11	CARBON	1K	5%	1/4W F	R558	1-247-807-31	CARBON	100	5%	1/4W
R358	1-249-441-11	CARBON	100K	5%	1/4W	R559	1-247-807-31	CARBON	100	5%	1/4W
R360	1-249-441-11	CARBON	100K	5%	1/4W	R560	1-216-049-91	RES-CHIP	1K	5%	1/10W
R362	1-216-063-91	RES-CHIP	3.9K	5%	1/10W	R561	1-216-049-91	RES-CHIP	1K	5%	1/10W
R363	1-216-103-00	METAL CHIP	180K	5%	1/10W	R563	1-216-049-91	RES-CHIP	1K	5%	1/10W
R364	1-216-081-00	METAL CHIP	22K	5%	1/10W	R565	1-249-417-11	CARBON	1K	5%	1/4W F
R365	1-216-121-91	RES-CHIP	1M	5%	1/10W	R566	1-247-807-31	CARBON	100	5%	1/4W
R366	1-249-441-11	CARBON	100K	5%	1/4W	R567	1-247-807-31	CARBON	100	5%	1/4W
R501	1-216-025-91	RES-CHIP	100	5%	1/10W	R568	1-247-807-31	CARBON	100	5%	1/4W
R502	1-216-049-91	RES-CHIP	1K	5%	1/10W	R569	1-247-807-31	CARBON	100	5%	1/4W
R504	1-216-049-91	RES-CHIP	1K	5%	1/10W	R570	1-216-049-91	RES-CHIP	1K	5%	1/10W
R505	1-249-439-11	CARBON	68K	5%	1/4W	R571	1-216-049-91	RES-CHIP	1K	5%	1/10W
R506	1-216-089-91	RES-CHIP	47K	5%	1/10W	R572	1-247-807-31	CARBON	100	5%	1/4W
R508	1-249-429-11	CARBON	10K	5%	1/4W	R573	1-249-417-11	CARBON	1K	5%	1/4W F
R509	1-216-041-00	METAL CHIP	470	5%	1/10W	R574	1-247-807-31	CARBON	100	5%	1/4W
R510	1-216-041-00	METAL CHIP	470	5%	1/10W	R575	1-247-807-31	CARBON	100	5%	1/4W
R511	1-247-843-11	CARBON	3.3K	5%	1/4W	R576	1-247-807-31	CARBON	100	5%	1/4W
R512	1-249-429-11	CARBON	10K	5%	1/4W	R578	1-216-025-91	RES-CHIP	100	5%	1/10W
R513	1-249-429-11	CARBON	10K	5%	1/4W	R579	1-216-025-91	RES-CHIP	100	5%	1/10W
R514	1-249-429-11	CARBON	10K	5%	1/4W	R580	1-216-049-91	RES-CHIP	1K	5%	1/10W
R515	1-249-429-11	CARBON	10K	5%	1/4W	R581	1-247-807-31	CARBON	100	5%	1/4W
R516	1-249-429-11	CARBON	10K	5%	1/4W	R582	1-247-807-31	CARBON	100	5%	1/4W
R517	1-249-429-11	CARBON	10K	5%	1/4W	R583	1-249-441-11	CARBON	100K	5%	1/4W
R519	1-249-417-11	CARBON	1K	5%	1/4W F	R583	1-249-417-11	CARBON	1K	5%	(EXCEPT HK) 1/4W F (HK)
R520	1-249-417-11	CARBON	1K	5%	1/4W F	R584	1-249-441-11	CARBON	100K	5%	1/4W (EXCEPT HK)
R521	1-249-417-11	CARBON	1K	5%	1/4W F	R584	1-249-417-11	CARBON	1K	5%	1/4W F (HK)
R522	1-249-437-11	CARBON	47K	5%	1/4W	R586	1-216-049-91	RES-CHIP	1K	5%	1/10W
R523	1-216-049-91	RES-CHIP	1K	5%	1/10W	R587	1-216-049-91	RES-CHIP	1K	5%	1/10W
R524	1-249-417-11	CARBON	1K	5%	1/4W F	R588	1-216-049-91	RES-CHIP	1K	5%	1/10W
R525	1-249-417-11	CARBON	1K	5%	1/4W F	R589	1-216-049-91	RES-CHIP	1K	5%	1/10W
R526	1-249-417-11	CARBON	1K	5%	1/4W F	R590	1-216-049-91	RES-CHIP	1K	5%	1/10W
R527	1-249-417-11	CARBON	1K	5%	1/4W F	R591	1-216-049-91	RES-CHIP	1K	5%	1/10W
R528	1-216-069-00	METAL CHIP	6.8K	5%	1/10W	R592	1-249-417-11	CARBON	1K	5%	1/4W F
R529	1-216-069-00	METAL CHIP	6.8K	5%	1/10W	R593	1-249-417-11	CARBON	1K	5%	1/4W F
R530	1-216-069-00	METAL CHIP	6.8K	5%	1/10W	R594	1-249-417-11	CARBON	1K	5%	1/4W F
R531	1-249-441-11	CARBON	100K	5%	1/4W	R595	1-216-073-00	METAL CHIP	10K	5%	1/10W
R532	1-247-807-31	CARBON	100	5%	1/4W	R596	1-216-065-91	RES-CHIP	4.7K	5%	1/10W (EXCEPT HK)
R533	1-247-807-31	CARBON	100	5%	1/4W	R596	1-216-037-00	METAL CHIP	330	5%	1/10W (HK)
R534	1-247-807-31	CARBON	100	5%	1/4W	R597	1-216-045-00	METAL CHIP	680	5%	1/10W (EXCEPT HK)
R535	1-247-807-31	CARBON	100	5%	1/4W						
R536	1-247-807-31	CARBON	100	5%	1/4W						
R537	1-247-807-31	CARBON	100	5%	1/4W						
R538	1-216-025-91	RES-CHIP	100	5%	1/10W						
R539	1-249-417-11	CARBON	1K	5%	1/4W F						

Ref. No.	Part No.	Description				Remarks	Ref. No.	Part No.	Description				Remarks	
R597	1-216-065-91	RES-CHIP	4.7K	5%	1/10W	(HK)			< CONNECTOR >					
R903	1-249-409-11	CARBON	220	5%	1/4W	F	CN101	1-793-311-11	CONNECTOR,FFC(LIF(NON-ZIF))25P					
R904	1-249-413-11	CARBON	470	5%	1/4W	F	CN102	1-784-687-41	PIN, CONNECTOR (PC BOARD) 7P					
R905	1-249-425-11	CARBON	4.7K	5%	1/4W	F	CN103	1-784-834-21	CONNECTOR,FFC(LIF(NON-ZIF))23P					
R906	1-249-429-11	CARBON	10K	5%	1/4W		CN104	1-784-833-21	CONNECTOR,FFC(LIF(NON-ZIF))21P					
R907	1-249-433-11	CARBON	22K	5%	1/4W				< IC >					
R908	1-247-807-31	CARBON	100	5%	1/4W									
R921	1-249-411-11	CARBON	330	5%	1/4W		IC153	8-759-481-19	IC LB1830M-S-TE-L					
R931	1-247-887-00	CARBON	220K	5%	1/4W		IC201	8-759-553-65	IC UDA1341TS					
R932	1-249-441-11	CARBON	100K	5%	1/4W		IC202	8-759-564-53	IC MC74HCU04ADTR2					
							IC316	8-759-657-09	IC M30624MG-A16FP					
R933	1-249-433-11	CARBON	22K	5%	1/4W				< COIL >					
R941	1-249-413-11	CARBON	470	5%	1/4W	F								
R942	1-249-429-11	CARBON	10K	5%	1/4W									
R943	1-249-437-11	CARBON	47K	5%	1/4W		L181	1-424-675-11	INDUCTOR	33uH				
R946	1-249-433-11	CARBON	22K	5%	1/4W		L201	1-500-445-21	FERRITE	0uH				
							L202	1-500-445-21	FERRITE	0uH				
R947	1-249-437-11	CARBON	47K	5%	1/4W				< TRANSISTOR >					
R949	1-249-429-11	CARBON	10K	5%	1/4W									
		< SWITCH >						Q350	8-729-028-99	TRANSISTOR	RT1N144M-TP-1			
S901	1-762-871-11	SWITCH, KEYBOARD (RESET)								< RESISTOR >				
		< VIBRATOR >						R201	1-216-121-91	RES-CHIP	1M	5%	1/10W	
								R202	1-216-041-00	METAL CHIP	470	5%	1/10W	
X230	1-579-900-21	VIBRATOR, CRYSTAL (EXCEPT HK)						R203	1-216-049-91	RES-CHIP	1K	5%	1/10W	
X501	1-781-107-21	VIBRATOR, SERAMIC 16MHz						R204	1-216-089-91	RES-CHIP	47K	5%	1/10W	
X502	1-567-098-41	VIBRATOR, CRYSTAL 32.768KHz						R205	1-216-113-00	METAL CHIP	470K	5%	1/10W	
*****							R207	1-216-025-91	RES-CHIP	100	5%	1/10W		
A-4426-083-A	MD DIGITAL BOARD, COMPLETE						R210	1-216-041-00	METAL CHIP	470	5%	1/10W		
	*****						R330	1-216-073-00	METAL CHIP	10K	5%	1/10W		
		< CAPACITOR >						R331	1-216-097-91	RES-CHIP	100K	5%	1/10W	
								R333	1-216-073-00	METAL CHIP	10K	5%	1/10W	
C171	1-163-038-91	CERAMIC CHIP	0.1uF		25V		R349	1-216-073-00	METAL CHIP	10K	5%	1/10W		
C172	1-126-206-11	ELECT CHIP	100uF	20%	6.3V		R351	1-216-057-00	METAL CHIP	2.2K	5%	1/10W		
C201	1-163-234-11	CERAMIC CHIP	20PF	5.00%	50V		R352	1-216-053-00	METAL CHIP	1.5K	5%	1/10W		
C202	1-163-229-11	CERAMIC CHIP	12PF	5.00%	50V		R353	1-216-053-00	METAL CHIP	1.5K	5%	1/10W		
C203	1-163-021-91	CERAMIC CHIP	0.01uF	10.00%	50V		R358	1-216-073-00	METAL CHIP	10K	5%	1/10W		
C216	1-126-205-11	ELECT CHIP	47uF	20%	6.3V		R361	1-216-073-00	METAL CHIP	10K	5%	1/10W		
C341	1-126-205-11	ELECT CHIP	47uF	20%	6.3V		R363	1-216-073-00	METAL CHIP	10K	5%	1/10W		
C342	1-126-206-11	ELECT CHIP	100uF	20%	6.3V		R366	1-216-097-91	RES-CHIP	100K	5%	1/10W		
C343	1-126-205-11	ELECT CHIP	47uF	20%	6.3V		R367	1-216-097-91	RES-CHIP	100K	5%	1/10W		
C350	1-163-038-91	CERAMIC CHIP	0.1uF		25V		R370	1-216-073-00	METAL CHIP	10K	5%	1/10W		
C351	1-163-038-91	CERAMIC CHIP	0.1uF		25V		R383	1-216-073-00	METAL CHIP	10K	5%	1/10W		
C352	1-126-205-11	ELECT CHIP	47uF	20%	6.3V		R384	1-216-073-00	METAL CHIP	10K	5%	1/10W		
C353	1-163-038-91	CERAMIC CHIP	0.1uF		25V		R385	1-216-073-00	METAL CHIP	10K	5%	1/10W		
C355	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V		R386	1-216-073-00	METAL CHIP	10K	5%	1/10W		
C357	1-163-021-91	CERAMIC CHIP	0.01uF	10.00%	50V		R391	1-216-073-00	METAL CHIP	10K	5%	1/10W		
C358	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V		R395	1-216-073-00	METAL CHIP	10K	5%	1/10W		
C359	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V		R400	1-216-073-00	METAL CHIP	10K	5%	1/10W		
C360	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V		R816	1-216-174-00	RES-CHIP	100	5%	1/8W		
C362	1-163-038-91	CERAMIC CHIP	0.1uF		25V		R817	1-216-174-00	RES-CHIP	100	5%	1/8W		
C363	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V		R818	1-216-174-00	RES-CHIP	100	5%	1/8W		
C503	1-126-206-11	ELECT CHIP	100uF	20%	6.3V		R819	1-216-174-00	RES-CHIP	100	5%	1/8W		
C509	1-126-206-11	ELECT CHIP	100uF	20%	6.3V		R2002	1-216-073-00	METAL CHIP	10K	5%	1/10W		
C510	1-126-206-11	ELECT CHIP	100uF	20%	6.3V		R2004	1-216-041-00	METAL CHIP	470	5%	1/10W		
C522	1-163-038-91	CERAMIC CHIP	0.1uF		25V		R2005	1-216-025-91	RES-CHIP	100	5%	1/10W		
C527	1-163-038-91	CERAMIC CHIP	0.1uF		25V		R2006	1-216-025-91	RES-CHIP	100	5%	1/10W		
C528	1-163-038-91	CERAMIC CHIP	0.1uF		25V		R2007	1-216-025-91	RES-CHIP	100	5%	1/10W		
C529	1-163-038-91	CERAMIC CHIP	0.1uF		25V		R2008	1-216-073-00	METAL CHIP	10K	5%	1/10W		
C2001	1-163-259-91	CERAMIC CHIP	220PF	5.00%	50V		R2009	1-216-073-00	METAL CHIP	10K	5%	1/10W		

Ref. No.	Part No.	Description	Remarks	Ref. No.	Part No.	Description	Remarks
		< VIBRATOR >					
X201	1-767-286-11	VIBRATOR, CRYSTAL 22.5792MHz		D606	8-719-058-03	DIODE SEL5423E-TP15 (TAPE ◁)	
X302	1-781-155-21	VIBRATOR, CERAMIC 10MHz		D607	8-719-058-64	DIODE SEL5823A-TP15 (□□ TAPE)	
*****				D608	8-719-058-04	DIODE SEL5223S-TP15 (● TAPE)	
				D610	8-719-069-45	DIODE SELU5E23C-TP15 (MD ILUMINATION)	
				D611	8-719-069-45	DIODE SELU5E23C-TP15 (MD ILUMINATION)	
						< FILTER >	
	A-4426-950-A	PANEL BOARD, COMPLETE		FL601	1-517-917-11	INDICATOR TUBE, FLUORESCENT	
		*****				< IC >	
	4-221-103-01	HOLDER (FL)		IC601	8-759-297-23	IC M66004M8FP	
*	4-955-901-01	CUSHION (FL)		IC602	8-759-459-85	IC NJL63H400A (REMOTE SENSOR)	
		< CAPACITOR >				< JACK >	
C601	1-162-306-11	CERAMIC	0.01uF 30.00% 16V	J601	1-764-106-21	JACK (PHONES)	
C602	1-162-306-11	CERAMIC	0.01uF 30.00% 16V	J602	1-764-106-21	JACK (LINE IN)	
C603	1-126-964-11	ELECT	10uF 20.00% 50V			< TRANSISTOR >	
C610	1-162-294-31	CERAMIC	0.001uF 10% 50V	Q601	8-729-620-05	TRANSISTOR 2SC2603TP-EF	
C611	1-162-294-31	CERAMIC	0.001uF 10% 50V	Q602	8-729-620-05	TRANSISTOR 2SC2603TP-EF	
				Q620	8-729-900-63	TRANSISTOR UN4112-TA	
C623	1-162-306-11	CERAMIC	0.01uF 30.00% 16V	Q621	8-729-900-63	TRANSISTOR UN4112-TA	
C624	1-162-282-31	CERAMIC	100PF 10% 50V	Q622	8-729-900-80	TRANSISTOR UN4211-TA	
C635	1-126-795-11	ELECT	10uF 20.00% 50V				
C636	1-126-796-11	ELECT	22uF 20.00% 25V	Q623	8-729-900-63	TRANSISTOR UN4112-TA	
C640	1-162-282-31	CERAMIC	100PF 10% 50V	Q624	8-729-900-63	TRANSISTOR UN4112-TA	
				Q625	8-729-900-80	TRANSISTOR UN4211-TA	
C647	1-162-290-31	CERAMIC	470PF 10% 50V	Q626	8-729-900-80	TRANSISTOR UN4211-TA	
C648	1-162-286-31	CERAMIC	220PF 10% 50V	Q627	8-729-900-80	TRANSISTOR UN4211-TA	
C649	1-162-286-31	CERAMIC	220PF 10% 50V				
C650	1-162-286-31	CERAMIC	220PF 10% 50V	Q628	8-729-900-80	TRANSISTOR UN4211-TA	
C651	1-162-286-31	CERAMIC	220PF 10% 50V	Q629	8-729-900-80	TRANSISTOR UN4211-TA	
				Q630	8-729-900-80	TRANSISTOR UN4211-TA	
C652	1-162-286-31	CERAMIC	220PF 10% 50V			< RESISTOR >	
C653	1-162-286-31	CERAMIC	220PF 10% 50V	R601	1-249-441-11	CARBON 100K 5% 1/4W	
C654	1-162-286-31	CERAMIC	220PF 10% 50V	R602	1-249-441-11	CARBON 100K 5% 1/4W	
C655	1-162-286-31	CERAMIC	220PF 10% 50V	R603	1-249-417-11	CARBON 1K 5% 1/4W F	
C656	1-162-286-31	CERAMIC	220PF 10% 50V	R604	1-249-417-11	CARBON 1K 5% 1/4W F	
				R607	1-249-441-11	CARBON 100K 5% 1/4W	
C657	1-162-286-31	CERAMIC	220PF 10% 50V				
C658	1-162-286-31	CERAMIC	220PF 10% 50V	R608	1-249-434-11	CARBON 27K 5% 1/4W	
C659	1-162-286-31	CERAMIC	220PF 10% 50V	R609	1-249-417-11	CARBON 1K 5% 1/4W F	
C660	1-162-286-31	CERAMIC	220PF 10% 50V	R610	1-249-417-11	CARBON 1K 5% 1/4W F	
C661	1-162-286-31	CERAMIC	220PF 10% 50V	R611	1-249-417-11	CARBON 1K 5% 1/4W F	
				R612	1-249-417-11	CARBON 1K 5% 1/4W F	
C662	1-162-286-31	CERAMIC	220PF 10% 50V				
C664	1-126-795-11	ELECT	10uF 20.00% 50V	R625	1-249-409-11	CARBON 220 5% 1/4W F	
C665	1-126-786-11	ELECT	47uF 20.00% 16V	R626	1-249-407-11	CARBON 150 5% 1/4W F	
C671	1-162-294-31	CERAMIC	0.001uF 10% 50V	R627	1-249-411-11	CARBON 330 5% 1/4W	
C672	1-162-294-31	CERAMIC	0.001uF 10% 50V	R628	1-249-409-11	CARBON 220 5% 1/4W F	
				R629	1-249-407-11	CARBON 150 5% 1/4W F	
C673	1-164-159-11	CERAMIC	0.1uF 50V				
C674	1-162-294-31	CERAMIC	0.001uF 10% 50V	R630	1-249-411-11	CARBON 330 5% 1/4W	
C681	1-162-600-11	CERAMIC	0.0047uF 10.00% 16V	R631	1-249-407-11	CARBON 150 5% 1/4W F	
C682	1-164-159-11	CERAMIC	0.1uF 50V	R632	1-249-407-11	CARBON 150 5% 1/4W F	
C686	1-162-600-11	CERAMIC	0.0047uF 10.00% 16V	R633	1-249-407-11	CARBON 150 5% 1/4W F	
				R634	1-249-411-11	CARBON 330 5% 1/4W	
C684	1-164-159-11	CERAMIC	0.1uF 50V				
			(EXCEPT HK)	R636	1-249-409-11	CARBON 220 5% 1/4W F	
		< CONNECTOR >		R637	1-249-409-11	CARBON 220 5% 1/4W F	
CN601	1-784-757-11	CONNECTOR, FFC 35P		R639	1-249-393-11	CARBON 10 5% 1/4W F	
CN602	1-564-718-11	CONNECTOR, PH-L 2P (EXCEPT HK)		R640	1-249-415-11	CARBON 680 5% 1/4W F	
		< DIODE >		R641	1-249-417-11	CARBON 1K 5% 1/4W F	
D601	8-719-056-13	DIODE SML79423C-TP15 (MD ▷□)					
D602	8-719-058-04	DIODE SEL5223S-TP15 (● MD)					
D603	8-719-056-13	DIODE SML79423C-TP15 (CD ▷□)					
D604	8-719-058-04	DIODE SEL5223S-TP15 (POWER)					
D605	8-719-058-03	DIODE SEL5423E-TP15 (TAPE ▷)					

Ref. No.	Part No.	Description				Remarks	Ref. No.	Part No.	Description				Remarks
R642	1-249-419-11	CARBON	1.5K	5%	1/4W	F			< SWITCH >				
R643	1-249-415-11	CARBON	680	5%	1/4W	F							
R644	1-249-417-11	CARBON	1K	5%	1/4W	F	S601	1-572-126-21	SWITCH, PUSH (1 KEY) (REC POSITION)				
R645	1-249-419-11	CARBON	1.5K	5%	1/4W	F	S602	1-572-126-21	SWITCH, PUSH (1 KEY) (PACK OUT)				
R646	1-247-843-11	CARBON	3.3K	5%	1/4W		S604	1-771-264-11	SWITCH, PUSH(DETECTION)(1 KEY)				

R647	1-249-425-11	CARBON	4.7K	5%	1/4W	F							
R648	1-249-429-11	CARBON	10K	5%	1/4W		A-4426-954-A	TC BOARD, COMPLETE					
R649	1-249-415-11	CARBON	680	5%	1/4W	F			*****				
R650	1-249-417-11	CARBON	1K	5%	1/4W	F			< CAPACITOR >				
R651	1-249-419-11	CARBON	1.5K	5%	1/4W	F							
R652	1-247-843-11	CARBON	3.3K	5%	1/4W		C402	1-130-479-00	MYLAR	0.0047uF	5%	50V	
R653	1-249-425-11	CARBON	4.7K	5%	1/4W	F	C403	1-136-165-00	MYLAR	0.1uF	5.00%	50V	
R654	1-249-429-11	CARBON	10K	5%	1/4W		C404	1-136-165-00	MYLAR	0.1uF	5.00%	50V	
R655	1-249-435-11	CARBON	33K	5%	1/4W		C405	1-126-795-11	ELECT	10uF	20.00%	50V	
R660	1-247-807-31	CARBON	100	5%	1/4W		C406	1-115-871-11	ELECT	1uF	20.00%	50V	
R661	1-247-807-31	CARBON	100	5%	1/4W		C407	1-115-870-11	ELECT	0.47uF	20.00%	50V	
R662	1-247-807-31	CARBON	100	5%	1/4W		C408	1-126-795-11	ELECT	10uF	20.00%	50V	
R663	1-247-807-31	CARBON	100	5%	1/4W		C409	1-137-194-81	MYLAR	0.47uF	5.00%	50V	
R664	1-247-807-31	CARBON	100	5%	1/4W		C410	1-162-290-31	CERAMIC	470PF	10%	50V	
R665	1-247-807-31	CARBON	100	5%	1/4W		C411	1-126-795-11	ELECT	10uF	20.00%	50V	
R666	1-247-807-31	CARBON	100	5%	1/4W		C412	1-115-870-11	ELECT	0.47uF	20.00%	50V	
R667	1-247-807-31	CARBON	100	5%	1/4W		C413	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V	
R668	1-247-807-31	CARBON	100	5%	1/4W		C414	1-126-795-11	ELECT	10uF	20.00%	50V	
R669	1-247-807-31	CARBON	100	5%	1/4W		C415	1-126-794-11	ELECT	4.7uF	20.00%	50V	
R670	1-247-807-31	CARBON	100	5%	1/4W		C416	1-126-382-11	ELECT	100uF	20.00%	10V	
R681	1-249-425-11	CARBON	4.7K	5%	1/4W	F	C417	1-126-382-11	ELECT	100uF	20.00%	10V	
R682	1-249-441-11	CARBON	100K	5%	1/4W		C420	1-162-290-31	CERAMIC	470PF	10%	50V	
R686	1-249-425-11	CARBON	4.7K	5%	1/4W	F	C431	1-163-131-00	CERAMIC CHIP	390PF	5%	50V	
R687	1-249-441-11	CARBON	100K	5%	1/4W		C432	1-126-382-11	ELECT	100uF	20.00%	10V	
		< SWITCH >						C433	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V
S601	1-418-632-11	ENCODER, ROTARY (VOLUME)						C435	1-130-483-00	MYLAR	0.01uF	5%	50V
S602	1-762-875-21	SWITCH, KEYBOARD (POWER)						C436	1-126-795-11	ELECT	10uF	20.00%	50V
S603	1-762-875-21	SWITCH, KEYBOARD (⏮◀◀◀)						C437	1-124-282-00	ELECT	22uF	20.00%	16V
S604	1-762-875-21	SWITCH, KEYBOARD (▶▶▶▶⏭)						C438	1-137-427-11	MYLAR	120PF	5.00%	50V
S605	1-762-875-21	SWITCH, KEYBOARD (TUNER/BAND)						C439	1-162-288-31	CERAMIC	330PF	10%	50V
S606	1-762-875-21	SWITCH, KEYBOARD (MD ⏮)						C440	1-162-209-31	CERAMIC	27PF	5.00%	50V
S607	1-762-875-21	SWITCH, KEYBOARD (MD ▶⏭)						C452	1-130-479-00	MYLAR	0.0047uF	5%	50V
S608	1-762-875-21	SWITCH, KEYBOARD (CD ▶⏭)						C453	1-136-165-00	MYLAR	0.1uF	5.00%	50V
S609	1-762-875-21	SWITCH, KEYBOARD (□)						C454	1-136-165-00	MYLAR	0.1uF	5.00%	50V
S610	1-762-875-21	SWITCH, KEYBOARD (ENTER/START)						C455	1-126-795-11	ELECT	10uF	20.00%	50V
S611	1-762-875-21	SWITCH, KEYBOARD (SYNCHRO REC)						C456	1-115-871-11	ELECT	1uF	20.00%	50V
S612	1-762-875-21	SWITCH, KEYBOARD (● MD)						C457	1-115-870-11	ELECT	0.47uF	20.00%	50V
S613	1-762-875-21	SWITCH, KEYBOARD (CD ⏮)						C458	1-126-795-11	ELECT	10uF	20.00%	50V
S614	1-762-875-21	SWITCH, KEYBOARD (FUNCION)						C459	1-137-194-81	MYLAR	0.47uF	5.00%	50V
S615	1-762-875-21	SWITCH, KEYBOARD (REPEAT/DOLBY NR)						C461	1-104-664-11	ELECT	47uF	20.00%	16V
S616	1-762-875-21	SWITCH, KEYBOARD (PLAY MODE DIRECTION)						C462	1-126-960-11	ELECT	1uF	20.00%	50V
S617	1-762-875-21	SWITCH, KEYBOARD (● TAPE)						C463	1-136-153-00	FILM	0.01uF	5%	50V
S618	1-762-875-21	SWITCH, KEYBOARD (□ TAPE)						C464	1-130-481-00	MYLAR	0.0068uF	5%	50V
S619	1-762-875-21	SWITCH, KEYBOARD (TAPE ◀)						C465	1-130-481-00	MYLAR	0.0068uF	5%	50V
S620	1-762-875-21	SWITCH, KEYBOARD (TAPE ▶)						C466	1-136-155-00	FILM	0.015uF	5%	50V

								C467	1-126-961-11	ELECT	2.2uF	20.00%	50V
								C468	1-137-150-11	FILM	0.01uF	5.00%	100V
*	1-668-111-11	SW BOARD						C471	1-163-017-00	CERAMIC CHIP	0.0047uF	5%	50V
		*****						C481	1-163-131-00	CERAMIC CHIP	390PF	5%	50V
		< CONNECTOR >						C482	1-126-382-11	ELECT	100uF	20.00%	10V
								C483	1-163-251-11	CERAMIC CHIP	100PF	5.00%	50V
* CN601	1-506-486-11	PIN, CONNECTOR 7P						C485	1-130-483-00	MYLAR	0.01uF	5%	50V
								C486	1-126-795-11	ELECT	10uF	20.00%	50V
								C487	1-124-282-00	ELECT	22uF	20.00%	16V
								C488	1-137-427-11	MYLAR	120PF	5.00%	50V

Ref. No.	Part No.	Description				Remarks	Ref. No.	Part No.	Description				Remarks
C489	1-163-003-11	CERAMIC CHIP	330PF	10%	50V		R436	1-249-409-11	CARBON	220	5%	1/4W	F
C490	1-162-209-31	CERAMIC	27PF	5.00%	50V		R437	1-249-430-11	CARBON	12K	5%	1/4W	
		< CONNECTOR >					R439	1-249-409-11	CARBON	220	5%	1/4W	F
							R440	1-216-081-00	METAL CHIP	22K	5%	1/10W	
							R451	1-249-435-11	CARBON	33K	5%	1/4W	
CN401	1-784-734-11	CONNECTOR, FFC 12P											
* CN402	1-564-708-11	PIN, CONNECTOR (SMALL TYPE) 6P					R452	1-249-421-11	CARBON	2.2K	5%	1/4W	F
CN403	1-784-747-11	CONNECTOR, FFC 25P					R453	1-247-807-31	CARBON	100	5%	1/4W	
CN404	1-568-826-11	CONNECTOR, FFC 7P					R455	1-249-421-11	CARBON	2.2K	5%	1/4W	F
		< DIODE >					R456	1-249-428-11	CARBON	8.2K	5%	1/4W	F
							R457	1-249-428-11	CARBON	8.2K	5%	1/4W	F
D471	8-719-911-19	DIODE 1SS133T-72					R458	1-216-065-91	RES-CHIP	4.7K	5%	1/10W	
D472	8-719-200-82	DIODE 11ES2-TA2B					R459	1-249-435-11	CARBON	33K	5%	1/4W	
		< IC >					R461	1-249-429-11	CARBON	10K	5%	1/4W	
							R462	1-249-432-11	CARBON	18K	5%	1/4W	
IC401	8-759-495-26	IC HA12215F					R463	1-249-432-11	CARBON	18K	5%	1/4W	
IC431	8-759-111-44	IC uPC4570C-1											
IC432	8-759-143-54	IC uPC1330HA					R464	1-212-851-00	FUSIBLE	5.6	5%	1/4W	
		< COIL >					R465	1-212-851-00	FUSIBLE	5.6	5%	1/4W	
							R471	1-249-437-11	CARBON	47K	5%	1/4W	
L437	1-410-780-11	INDUCTOR	27MH				R472	1-249-417-11	CARBON	1K	5%	1/4W	F
L461	1-414-193-41	INDUCTOR	220uH				R475	1-249-415-11	CARBON	680	5%	1/4W	F
L462	1-414-193-41	INDUCTOR	220uH										
L487	1-410-780-11	INDUCTOR	27MH				R476	1-249-421-11	CARBON	2.2K	5%	1/4W	F
		< TRANSISTOR >					R481	1-216-099-00	METAL CHIP	120K	5%	1/10W	
							R482	1-216-033-00	METAL CHIP	220	5%	1/10W	
Q461	8-729-801-93	TRANSISTOR	2SD1387-34-TP				R483	1-216-081-00	METAL CHIP	22K	5%	1/10W	
Q462	8-729-142-46	TRANSISTOR	2SC2001TP-LK				R484	1-216-107-00	METAL CHIP	270K	5%	1/10W	
Q463	8-729-142-46	TRANSISTOR	2SC2001TP-LK										
Q471	8-729-900-80	TRANSISTOR	UN4211-TA				R485	1-216-075-00	METAL CHIP	12K	5%	1/10W	
Q472	8-729-116-59	TRANSISTOR	2SB1068TP				R486	1-249-409-11	CARBON	220	5%	1/4W	F
							R487	1-249-430-11	CARBON	12K	5%	1/4W	
Q473	8-729-900-80	TRANSISTOR	UN4211-TA				R491	1-216-077-91	RES-CHIP	15K	5%	1/10W	
Q474	8-729-140-04	TRANSISTOR	2SB1116-TP-LK				R492	1-216-083-00	METAL CHIP	27K	5%	1/10W	
		< RESISTOR >					R493	1-216-091-00	METAL CHIP	56K	5%	1/10W	
							R494	1-216-073-00	METAL CHIP	10K	5%	1/10W	
							R495	1-216-073-00	METAL CHIP	10K	5%	1/10W	
R401	1-249-435-11	CARBON	33K	5%	1/4W								
R402	1-249-421-11	CARBON	2.2K	5%	1/4W	F							
R403	1-247-807-31	CARBON	100	5%	1/4W		RV401	1-241-764-11	RES, ADJ, CARBON 10K				
R405	1-249-421-11	CARBON	2.2K	5%	1/4W	F	RV431	1-241-762-11	RES, ADJ, CARBON 2.2K				
R406	1-249-428-11	CARBON	8.2K	5%	1/4W	F	RV440	1-241-768-11	RES, ADJ, CARBON 220K				
							RV451	1-241-764-11	RES, ADJ, CARBON 10K				
							RV481	1-241-762-11	RES, ADJ, CARBON 2.2K				
R407	1-249-428-11	CARBON	8.2K	5%	1/4W	F							
R408	1-216-065-91	RES-CHIP	4.7K	5%	1/10W		RV490	1-241-768-11	RES, ADJ, CARBON 220K				
R409	1-249-433-11	CARBON	22K	5%	1/4W								
R410	1-247-862-11	CARBON	20K	5%	1/4W								
R411	1-247-903-00	CARBON	1M	5%	1/4W								
R412	1-247-884-11	CARBON	160K	5%	1/4W		T461	1-423-980-11	TRANSFORMER, BIAS OSCILLATION				
R413	1-247-886-11	CARBON	200K	5%	1/4W								
R415	1-249-429-11	CARBON	10K	5%	1/4W								
R416	1-249-432-11	CARBON	18K	5%	1/4W								
R417	1-249-429-11	CARBON	10K	5%	1/4W								
R418	1-249-417-11	CARBON	1K	5%	1/4W	F							
R419	1-216-111-00	METAL CHIP	390K	5%	1/10W								
R421	1-249-422-11	CARBON	2.7K	5%	1/4W	F	A-4428-957-A	TRANS BOARD, COMPLETE (HK)					
R422	1-249-428-11	CARBON	8.2K	5%	1/4W	F		*****					
R424	1-216-073-00	METAL CHIP	10K	5%	1/10W		A-4473-394-A	TRANS BOARD, COMPLETE (EXCEPT HK)					

R431	1-216-099-00	METAL CHIP	120K	5%	1/10W								
R432	1-216-033-00	METAL CHIP	220	5%	1/10W								
R433	1-216-081-00	METAL CHIP	22K	5%	1/10W								
R434	1-216-107-00	METAL CHIP	270K	5%	1/10W		C971	1-136-165-00	MYLAR	0.1uF	5.00%	50V	
R435	1-216-075-00	METAL CHIP	12K	5%	1/10W		C972	1-126-936-11	ELECT	3300uF	20.00%	16V	
							C973	1-136-165-00	MYLAR	0.1uF	5.00%	50V	
							C974	1-126-968-11	ELECT	100uF	20.00%	50V	
							C975	1-126-964-11	ELECT	10uF	20.00%	50V	

TRANS

Ref. No.	Part No.	Description	Remarks			Ref. No.	Part No.	Description	Remarks		
C976	1-126-964-11	ELECT	10uF	20.00%	50V	△ R983	1-219-121-11	FUSIBLE	0.22	5%	1/4W
C981	1-136-165-00	MYLAR	0.1uF	5.00%	50V	R991	1-249-429-11	CARBON	10K	5%	1/4W
C982	1-115-364-11	ELECT	22000uF	20.00%	16V	R992	1-249-429-11	CARBON	10K	5%	1/4W
C983	1-136-165-00	MYLAR	0.1uF	5.00%	50V	R993	1-249-417-11	CARBON	1K	5%	1/4W F
C984	1-126-946-11	ELECT	6800uF	20.00%	25V	R994	1-249-417-11	CARBON	1K	5%	1/4W F
C985	1-136-165-00	MYLAR	0.1uF	5.00%	50V	R995	1-249-424-11	CARBON	3.9K	5%	1/4W F
C986	1-126-943-11	ELECT	2200uF	20.00%	25V	< RELAY >					
△ C991	1-113-925-11	CERAMIC	0.01uF	20.00%	250V						
C992	1-126-962-11	ELECT	3.3uF	20.00%	50V	△ RY991	1-755-276-11	RELAY, POWER			
< CONNECTOR >						< TRANSFORMER >					
CN991	1-564-321-00	PIN, CONNECTOR 2P				△ T900	1-433-969-11	TRANSFORMER, POWER (EXCEPT HK,CH)			
* CN992	1-564-321-21	PIN, CONNECTOR 2P				△ T900	1-433-970-11	TRANSFORMER, POWER (HK,CH)			
* CN993	1-564-508-11	PLUG, CONNECTOR 5P				T992	1-424-485-11	FILTER, LINE			
* CN994	1-564-528-11	PLUG, CONNECTOR 13P				*****					
< DIODE >						MISCELLANEOUS					

D971	8-719-200-82	DIODE	11ES2-TA2B			5	1-791-693-11	WIRE(FLAT TYPE) (12 CORE)			
D972	8-719-200-82	DIODE	11ES2-TA2B			12	1-791-696-11	WIRE(FLAT TYPE) (25 CORE)			
D973	8-719-200-82	DIODE	11ES2-TA2B			18	1-777-240-11	WIRE(FLAT TYPE) (21 CORE)			
D974	8-719-200-82	DIODE	11ES2-TA2B			19	1-791-211-11	WIRE(FLAT TYPE) (23 CORE)			
D975	8-719-200-82	DIODE	11ES2-TA2B			20	1-773-213-11	WIRE(FLAT TYPE) (25 CORE)			
D976	8-719-200-82	DIODE	11ES2-TA2B			62	1-773-381-11	WIRE(FLAT TYPE) (35 CORE)			
D977	8-719-200-82	DIODE	11ES2-TA2B			102	1-791-695-11	WIRE (FLAT TYPE) (19 CORE)			
D978	8-719-200-82	DIODE	11ES2-TA2B			△ 105	1-575-651-11	CORD, POWER			
D979	8-719-983-86	DIODE	MTZJ-T-72-33A			109	1-791-694-11	WIRE (FLAT TYPE) (15 CORE)			
D980	8-719-947-12	DIODE	MTZJ-T-72-4.7A			110	1-693-473-21	TUNER			
D981	8-719-028-23	DIODE	D3SBA20-4101			112	1-770-019-11	ADAPTOR, CONVERSION PLUG 3P (HK,UK)			
D982	8-719-200-82	DIODE	11ES2-TA2B			HR901	1-500-502-11	HEAD, OVER LIGHT			
D983	8-719-200-82	DIODE	11ES2-TA2B			S102	1-762-148-21	SWITCH, PUSH (2 KEY)			
D984	8-719-200-82	DIODE	11ES2-TA2B			△ T901	1-435-447-11	TRANSFORMER, POWER (HK,CH)			
D985	8-719-200-82	DIODE	11ES2-TA2B			△ T901	1-435-555-11	TRANSFORMER, POWER (EXCEPT HK,CH)			
D991	8-719-911-19	DIODE	1SS133T-72			*****					
D992	8-719-911-19	DIODE	1SS133T-72			*****					
D993	8-719-911-19	DIODE	1SS133T-72			*****					
< TRANSISTOR >						HARDWARE LIST					

Q971	8-729-018-59	TRANSISTOR	2SB1375(LB-SONY)			#1	7-685-647-79	SCREW +BVTP 3X10 TYPE2 TT(B)			
Q972	8-729-922-37	TRANSISTOR	2SD2144S-TP-UVW			#2	7-685-646-79	SCREW +BVTP 3X8 TYPE2 TT(B)			
Q973	8-729-922-37	TRANSISTOR	2SD2144S-TP-UVW			#3	7-685-650-91	SCREW +BVTP 3X16 TYPE2 TT(B)			
Q974	8-729-900-63	TRANSISTOR	UN4112-TA			#4	7-685-533-19	SCREW +BTP 2.6X6 TYPE2 N-S			
Q975	8-729-900-63	TRANSISTOR	UN4112-TA			#5	7-627-852-08	SCREW,PRECISION +P 1.7X2.5			
Q976	8-729-620-05	TRANSISTOR	2SC2603TP-EF			#6	7-621-772-40	SCREW +B 2X8			
Q991	8-729-620-05	TRANSISTOR	2SC2603TP-EF			#7	7-621-772-20	SCREW +B 2X5			
< RESISTOR >						#8	7-685-133-19	SCREW (DIA. 2.6) (IT3B)			
△ R971	1-219-153-11	FUSIBLE	10	5%	1/4W	#9	7-685-871-01	SCREW +BVTT 3X6 (S)			
R972	1-260-103-11	CARBON	2.2K	5%	1/2W	The components identified by mark △ or dotted line with mark △ are critical for safety. Replace only with part number specified. 以阴影和 △ 标志来识别的零部件，在安全方面具有关键性。因此只能以规定号码的零部件来更换。					
R973	1-249-429-11	CARBON	10K	5%	1/4W						
R974	1-249-413-11	CARBON	470	5%	1/4W F						
R975	1-249-413-11	CARBON	470	5%	1/4W F						
R976	1-249-429-11	CARBON	10K	5%	1/4W						
R977	1-249-429-11	CARBON	10K	5%	1/4W						
R978	1-249-441-11	CARBON	100K	5%	1/4W						
△ R981	1-219-120-11	FUSIBLE	0.15	5%	1/4W						
△ R982	1-219-121-11	FUSIBLE	0.22	5%	1/4W						